# MOJAVE DESERT AIR QUALITY MANAGEMENT DISTRICT

Federal Operating Permit Number: 11800001

For: MITSUBISHI CEMENT

**CORPORATION** 

Facility: CUSHENBURY PLANT

Issued Pursuant to MDAQMD Regulation XII Effective Date: March 25, 2004

This Federal Operating Permit Expires On: March 25, 2009

Issued By: Charles L. Fryxell Air Pollution Control Officer

14306 PARK AVENUE, VICTORVILLE, CALIFORNIA 92392 PHONE (760) 245-1661 FAX (760) 245-2022

### TABLE OF CONTENTS

		<u>Page</u>			
Part I	Introductory Information I-1	through I-6			
Part II	Applicable Requirements and Emissions Limitations II-7 th	nrough II-30			
Part III	Monitoring, Recordkeeping, Reporting and Testing Requirements IV	7-31 through IV-150			
Part IV	Standard Federal Operating Permit Conditions IV-15	1 through IV-153			
Part V	Operational Flexibility Provisions	V-154			
Part VI	Permit Shield	VI -157			
Part VII	Conventions, Abbreviations, Definitions VII-159 t	hrough VII-160			
Appendix A, p	pages 1-7				
Appendix B, p	Appendix B, pages 1-13				

### NOTE:

Please see Tables A-1 and A-2 in Appendix A for a list of unit categories and a list of applicable requirements by unit category.

Please see Appendix B for NSPS and NESHAP requirements and please see Table A-1 in Appendix A for which units each set of requirements applies to.

### PART I INTRODUCTORY INFORMATION

### FACILITY IDENTIFYING INFORMATION:

Owner/Company Name: MITSUBISHI CEMENT CORPORATION

Owner Mailing Address: MITSUBISHI CEMENT CORPORATION

5808 Highway 18, Lucerne Valley, CA 92356

Facility Names: CUSHENBURY PLANT

<u>Facility Location:</u> 5808 State Highway 18, Lucerne Valley, CA 92356

Mailing Address: MITSUBISHI CEMENT CORPORATION

5808 State Highway 18 Lucerne Valley, CA 92356

MDAQMD Federal Operating Permit Number: 11800001

MDAQMD Company Number: 1180

MDAQMD Facility Number: 0001

Responsible Official: Mr. H. O. "Bud" Biggs

Title: Vice President and Plant Manager,

Mitsubishi Cement Corporation

<u>Phone Number</u>: 760-248-7373

<u>Facility "Site" Contacts:</u> Mr. Douglas C. Shumway

Environmental Manager

<u>Phone Number:</u> 760-248-7373 (extension 136)

<u>Facility "Off Site" Contacts:</u> none

Phone Number:

Nature of Business:

SIC Code:

Facility Location:

Cement Manufacturing Facility
3241 Cement Manufacturing
UTM (Km) 489E / 3863N

### **DESCRIPTION OF FACILITY & PROCESSES:**

Mitsubishi Cement's Lucerne Valley plant is a Portland Cement manufacturing facility with a preheater Precalciner kiln. The hourly throughput is approximately 325-tons/hour feed. The preheater has four stages, and the Precalciner consumes about 60% of the total fuel used in the kiln. The kiln currently fires coal and tires, with Biosolids (dewatered sewage sludge) on an occasional basis, and natural gas as a back-up fuel. The raw mill is in-line with the kiln. This is an existing kiln, and there is no raw material dryer at this facility. The kiln does not waste cement kiln dust (CKD) at this time. Currently the kiln has the following raw material sources: Cushenbury mine for limestone and silica, the Silver Lake mine in Baker, CA, for iron from magnetite, and mines in Australia and Malaysia for alumina and bauxite. Other raw material sources are used as economics change.

PROCESS: 1 – CRUSHING & SCREENING FOR PREHEATER PLANT

PROCESS: 1A – CLAY STORAGE

**PROCESS: 2 – RAW GRINDING** 

<u>PROCESS: 3 – BURNING & COOLING – RAY BLENDING</u>

PROCESS: 3A – CLINKER HANDLING & STORAGE

PROCESS: 4 – GYPSUM & ADMIX FOR FINISH MILLS #1 & #3

**PROCESS:** 5 – FINISH MILLS #1, #2, #3 & #4

PROCESS: 5A – ROLLER PRESS SYSTEM FOR CLINKER

PROCESS: 6 – CEMENT PACKING & SILO – UNITS #1, #2 & #3

PROCESS: 7 – CEMENT SUKIS & BULK LOADING

<u> PROCESS: 8 – COAL HANDLING & STORAGE</u>

PROCESS: 9 – MISCELLANOUS EQUIPMENT

### **MDAQMD PERMIT LISTING; SEE FOLLOWING TABLE:**

Permit #	Permit Status	Permit Type	Permit Desc.
B000975	PTO	Basic	GYPSUM UNLOADING TO STORAGE
B000983	PTO	Basic	CLINKER TRANSFER AND INSIDE STORAGE
B000989	PTO	Basic	SOUTH CEMENT LOADOUT - TRUCK
B000991	PTO	Basic	SOUTH CEMENT LOADOUT - RAIL
B000993	PTO	Basic	UNIT NO. 1 - CEMENT PACKING
B001007	PTO	Basic	RAILROAD CAR COAL UNLOAD AND STORAGE
B001009	PTO	Basic	PRIMARY AND SECONDARY CRUSHING SYSTEM
B001010	PTO	Basic	CLAY DELIVERY, CRUSHING AND STORAGE SYSTEM
B001011	PTO	Basic	CRUSHING, STOCKPILING, AND PRE-BLENDING SYSTEM
B001012	PTO	Basic	RAW ADDITIVE DELIVERY TO STORAGE
B001019	PTO	Basic	RAW GRINDING AND BLENDING
B001025	PTO	Basic	CLINKER PYRO PROCESSING KILN
B001032	PTO	Basic	CLINKER TRANSFER TO STORAGE
B001033	PTO	Basic	MILL NO. 4 - FINISH (5-FM-4) SYSTEM
B001034	PTO	Basic	MILL NO. 1 - FINISH (5-FM-1) SYSTEM
B001035	PTO	Basic	MILL NO. 3 - FINISH (5-FM-3) SYSTEM
B001036	PTO	Basic	FINISH MILL NO. 2 SYSTEM (5FM-2)
B001039	PTO	Basic	COAL RECLAIM SYSTEM
B001857	PTO	Basic	BLENDING OPERATION FOR KILN FEED
B001858	PTO	Basic	GYPSUM SILO TO BIN STORAGE
B001859	PTO	Basic	GYPSUM UNLOADING
B001864	PTO	Basic	NORTH CEMENT LOADOUT - TRUCK
B001865	PTO	Basic	CEMENT LOADOUT TRANSFER
B001866	PTO	Basic	UNIT NO. 2 - CEMENT PACKING
B001868	PTO	Basic	MILL NO. 4 - COAL GRINDING (7-CM-4)
B001871	PTO	Basic	CEMENT TRUCK LOADOUT NO. 1 - STATION
B001872	PTO	Basic	CEMENT TRUCK LOADOUT NO. 2 - STATION
B001979	PTO	Basic	CLAY DOME RECLAIM SYSTEM
B001983	PTO	Basic	FLY ASH SILO TRANSFER
B001984	PTO	Basic	KILN BYPASS SYTEM - ALKALI DUST
B001985	PTO	Basic	UNIT NO. 3 - CEMENT PACKING
B001986	PTO	Basic	AUXILIARY COAL TRANSPORT TO KILN
B002087	PTO	Basic	UNLOAD GYPSUM OR ADMX
B002089	PTO	Basic	CEMENT UNLOAD EQUIPMENT
B002109	PTO	Basic	CEMENT TRUCK LOADOUT NO. 3 STATION
B002137	PTO	Basic	CLINKER COOLING & TRANSFER
B002138	PTO	Basic	CLINKER COOLING EXHAUST DUST RECLAIM SYSTEM TRANSFER
B002405	PTO	Basic	ROLLER PRESS SYSTEM
B002784	PTO	Basic	MILL NO. 3 - COAL GRINDING (7-CM-3)
B003512	PTO	Basic	IC ENGINE, COMPRESSOR - PORTABLE
B003513	PTO	Basic	IC ENGINE, COMPRESSOR - PORTABLE
B003948	PTO	Basic	SAND PLANT
B004694	PTO	Basic	BIO-SOLIDS HANDLING SYSTEM
C000961	PTO	Air Pollution Control Device	BAGHOUSE
C000965	PTO	Air Pollution Control Device	BAGHOUSE
C000972	PTO	Air Pollution	BAGHOUSE
C000076	DTO	Control Device Air Pollution	RACHOUSE
C000976	PTO	Control Device	BAGHOUSE
C000984	PTO	Air Pollution Control Device	BAGHOUSE
C000988	PTO	Air Pollution	BAGHOUSE

Control Device C001015 PTO Air Pollution Control Device C001016 PTO Air Pollution Control Device C001017 PTO Air Pollution Control Device C001018 PTO Air Pollution Control Device C001020 PTO Air Pollution Control Device C001021 PTO Air Pollution Control Device C001023 PTO Air Pollution Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution C001049 PTO Air Pollution C001040 PTO Air Pol			1	<del>-</del>
Control Device				
CO00995   PTO	C000990	PTO		BAGHOUSE
Control Device   CO00998   PTO   Air Pollution   Control Device   CO01010   PTO   Air Pollution   Control Device   CO01000   PTO   Air Pollution   Control Device   CO01010   PTO   Ai				
CO00996   PTO	C000995	PTO		BAGHOUSE
Control Device   CO00998   PTO   Air Pollution   Control Device   CO00999   PTO   Air Pollution   Control Device   CO01000   PTO   Air Pollution   Control Device   CO01000   PTO   Air Pollution   Control Device   CO01001   PTO   Air Pollution   Control Device   CO01003   PTO   Air Pollution   Control Device   CO01004   PTO   Air Pollution   Control Device   CO01005   PTO   Air Pollution   Control Device   CO01006   PTO   Air Pollution   Control Device   CO01007   CO0100		D=0	_	PA QUIQUIOS
CO00998	C000996	PIO		BAGHOUSE
Control Device   CO000099   PTO   Air Pollution   Control Device   CO01000   PTO   Air Pollution   Control Device   CO01001   PTO   Air Pollution   Control Device   CO01001   PTO   Air Pollution   Control Device   CO01003   PTO   Air Pollution   Control Device   CO01004   PTO   Air Pollution   Control Device   CO01004   PTO   Air Pollution   Control Device   CO01005   PTO   Air Pollution   Control Device   CO01006	0000000	DTO	_	DA QUIQUOS
Air Pollution	C000998	PIO		BAGHOUSE
Control Device   Cont	0000000	DTO	_	DAGUGUE
Air Pollution	C000999	PIO		BAGHOUSE
Control Device   CO01003   PTO   Air Pollution   Control Device   CO01004   PTO   Air Pollution   Control Device   CO01004   PTO   Air Pollution   Control Device   CO01005   PTO   Air Pollution   Control Device   CO01006   PTO   Air Pollution   Control Device   CO01006   PTO   Air Pollution   COntrol Device   CO01013   PTO   Air Pollution   COntrol Device   CO01014   PTO   Air Pollution   COntrol Device   CO01015   PTO   Air Pollution   COntrol Device   CO01016   PTO   Air Pollution   COntrol Device   CO01017   PTO   Air Pollution   COntrol Device   CO01018   PTO   Air Pollution   COntrol Device   CO01018   PTO   Air Pollution   COntrol Device   CO01018   PTO   Air Pollution   COntrol Device   CO01019   PTO   Air Pollution   COntrol Device   CO01020   PTO   Air Pollution   COntrol Device   CO01021   PTO   Air Pollution   COntrol Device   CO01021   PTO   Air Pollution   COntrol Device   CO01021   PTO   Air Pollution   COntrol Device   CO01023   PTO   Air Pollution   COntrol Device   CO01024   PTO   Air Pollution   COntrol Device   CO01025   PTO   Air Pollution   COntrol Device   CO01026   PTO   Air Pollution   COntrol Device   CO01027   PTO   Air Pollution   COntrol Device   CO01028   PTO   Air Pollution   COntrol Device   CO01029   PTO   Air Pollution   COntrol Device   CO01024   PTO   Air Pollution   COntrol Device   CO010333   PTO   A	C004000	DTO		DACHOLICE
Air Pollution	C00 1000	PIO		BAGHOUSE
Control Device	C001001	DTO	_	DACHOLISE
Description   Control Device   Control	C001001	PIO		DAGROUSE
Control Device	C001003	DTO	_	DVCHOTISE
December 2011   Control Device   Contr	C00 1003	FIO		BAGHOUSE
Control Device	C001004	PTO	_	RACHOUSE
Air Pollution	0001004	10		BACHOUSE
Control Device	C001005	PTO	_	BAGHOUSE
Air Pollution	2001000	1		5.10.10002
Control Device   Cont	C001006	PTO	_	BAGHOUSE
Description   Pro	0001000	' ' '		27.07.0002
Control Device	C001013	PTO	_	BAGHOUSE
Description   Device   Control Device		1		
C001015         PTO         Air Pollution Control Device         BAGHOUSE           C001016         PTO         Air Pollution Control Device         BAGHOUSE           C001017         PTO         Air Pollution Control Device         BAGHOUSE           C001018         PTO         Air Pollution Control Device         BAGHOUSE           C001020         PTO         Air Pollution Device         BAGHOUSE           C001021         PTO         Air Pollution Control Device         BAGHOUSE           C001023         PTO         Air Pollution Control Device         BAGHOUSE           C001024         PTO         Air Pollution Control Device         BAGHOUSE           C001026         PTO         Air Pollution Control Device         BAGHOUSE           C001027         PTO         Air Pollution Control Device         BAGHOUSE           C001028         PTO         Air Pollution Control Device         BAGHOUSE           C001029         PTO         Air Pollution Control Device         BAGHOUSE           C001037         PTO         Air Pollution Control Device         BAGHOUSE           C001041         PTO         Air Pollution Control Device         BAGHOUSE           C001042         PTO         Air Pollution Control Device         BAGHOUSE <td>C001014</td> <td>PTO</td> <td>_</td> <td>BAGHOUSE</td>	C001014	PTO	_	BAGHOUSE
Control Device   C001016   PTO   Air Pollution   Control Device   C001017   PTO   Air Pollution   Control Device   C001018   PTO   Air Pollution   Control Device   C001020   PTO   Air Pollution   Control Device   C001021   PTO   Air Pollution   Control Device   C001023   PTO   Air Pollution   Control Device   C001024   PTO   Air Pollution   Control Device   C001024   PTO   Air Pollution   Control Device   C001026   PTO   Air Pollution   Control Device   C001027   PTO   Air Pollution   Control Device   C001028   PTO   Air Pollution   Control Device   C001028   PTO   Air Pollution   Control Device   C001029   PTO   Air Pollution   Control Device   C001029   PTO   Air Pollution   Control Device   C001037   PTO   Air Pollution   Control Device   C001037   PTO   Air Pollution   Control Device   C001041   PTO   Air Pollution   Control Device   C001041   PTO   Air Pollution   Control Device   C001042   PTO   Air Pollution   Control Device   C001044   PTO   Air Pollution   Control Device   C001044   PTO   Air Pollution   Control Device   C001044   PTO   Air Pollution   Control Device   C001033   PTO   Air Pollution   Control Device   C001033   PTO   Air Pollution   Control Device   C0010333   PTO   Air Pollution   C001000   C0010000   C001000   C0010000   C0010000   C0010000   C0010000   C0010000   C0010000   C0010000			Control Device	
C001016 PTO Air Pollution Control Device C001017 PTO Air Pollution Control Device C001018 PTO Air Pollution Control Device C001020 PTO Air Pollution Control Device C001021 PTO Air Pollution Control Device C001023 PTO Air Pollution Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001033 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE C0010333 PTO Air Pollution BAGHOUSE	C001015	PTO	Air Pollution	BAGHOUSE
CO01017 PTO Air Pollution Control Device CO01018 PTO Air Pollution Control Device CO01020 PTO Air Pollution Control Device CO01021 PTO Air Pollution Control Device CO01023 PTO Air Pollution Control Device CO01024 PTO Air Pollution Control Device CO01026 PTO Air Pollution Control Device CO01027 PTO Air Pollution Control Device CO01028 PTO Air Pollution Control Device CO01027 PTO Air Pollution Control Device CO01028 PTO Air Pollution Control Device CO01029 PTO Air Pollution Control Device CO01027 PTO Air Pollution Control Device CO01029 PTO Air Pollution Control Device CO01029 PTO Air Pollution Control Device CO01027 PTO Air Pollution Control Device CO01028 PTO Air Pollution Control Device CO01029 PTO Air Pollution Control Device CO01041 PTO Air Pollution Control Device CO01042 PTO Air Pollution Control Device CO01044 PTO Air Pollution Control Device CO01044 PTO Air Pollution Control Device CO01044 PTO Air Pollution Control Device CO01033 PTO Air Pollution Control Device CO01033 PTO Air Pollution Control Device CO01033 PTO Air Pollution BAGHOUSE			Control Device	
C001017 PTO Air Pollution Control Device C001018 PTO Air Pollution Control Device C001020 PTO Air Pollution Control Device C001021 PTO Air Pollution Control Device C001022 PTO Air Pollution Control Device C001023 PTO Air Pollution BAGHOUSE C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001033 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE C0010333 PTO Air Pollution BAGHOUSE	C001016	PTO	Air Pollution	BAGHOUSE
Control Device			Control Device	
C001020 PTO Air Pollution Control Device C001021 PTO Air Pollution Control Device C001023 PTO Air Pollution Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001043 PTO Air Pollution BAGHOUSE	C001017	PTO	Air Pollution	BAGHOUSE
Control Device			Control Device	
C001020 PTO Air Pollution Control Device C001021 PTO Air Pollution BAGHOUSE C001023 PTO Air Pollution BAGHOUSE C001024 PTO Air Pollution BAGHOUSE C001026 PTO Air Pollution BAGHOUSE C001027 PTO Air Pollution BAGHOUSE C001028 PTO Air Pollution BAGHOUSE C001028 PTO Air Pollution BAGHOUSE C001029 PTO Air Pollution BAGHOUSE C001029 PTO Air Pollution BAGHOUSE C001037 PTO Air Pollution BAGHOUSE C001040 PTO Air Pollution BAGHOUSE C001040 PTO Air Pollution BAGHOUSE C001041 PTO Air Pollution BAGHOUSE C001042 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution BAGHOUSE C001045 PTO Air Pollution BAGHOUSE C001046 PTO Air Pollution BAGHOUSE C001047 PTO Air Pollution BAGHOUSE C001048 PTO Air Pollution BAGHOUSE C001049 PTO Air Pollution BAGHOUSE C001040 PTO Air Pollution BAGHOUSE C001041 PTO Air Pollution BAGHOUSE C001042 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution BAGHOUSE C001033 PTO Air Pollution BAGHOUSE	C001018	PTO	Air Pollution	BAGHOUSE
Control Device C001021 PTO Air Pollution Control Device C001023 PTO Air Pollution Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution Control Device C001049 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution Control Device C001049 PTO Air Pollution Control Device C001040 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001043 PTO Air Pollution Control Device			_	
C001021 PTO Air Pollution Control Device  C001023 PTO Air Pollution Control Device  C001024 PTO Air Pollution BAGHOUSE  C001026 PTO Air Pollution Control Device  C001027 PTO Air Pollution Control Device  C001028 PTO Air Pollution Control Device  C001029 PTO Air Pollution BAGHOUSE  C001029 PTO Air Pollution Control Device  C001037 PTO Air Pollution BAGHOUSE  C001041 PTO Air Pollution Control Device  C001042 PTO Air Pollution BAGHOUSE  C001044 PTO Air Pollution Control Device  C001044 PTO Air Pollution BAGHOUSE  C001045 PTO Air Pollution Control Device  C001046 PTO Air Pollution BAGHOUSE  C001047 PTO Air Pollution Control Device  C001048 PTO Air Pollution BAGHOUSE  C001049 PTO Air Pollution Control Device  C001040 PTO Air Pollution BAGHOUSE  C001041 PTO Air Pollution Control Device  C001042 PTO Air Pollution BAGHOUSE  C001044 PTO Air Pollution BAGHOUSE  C001045 PTO Air Pollution BAGHOUSE  C001046 PTO Air Pollution BAGHOUSE	C001020	PTO		BAGHOUSE
Control Device C001023 PTO Air Pollution Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution BAGHOUSE C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution BAGHOUSE C001029 PTO Air Pollution Control Device C001029 PTO Air Pollution BAGHOUSE C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution BAGHOUSE C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution BAGHOUSE C001045 BAGHOUSE C001046 PTO Air Pollution BAGHOUSE C001047 PTO Air Pollution BAGHOUSE C001048 PTO Air Pollution BAGHOUSE C001049 PTO Air Pollution BAGHOUSE C001040 PTO Air Pollution BAGHOUSE C001041 PTO Air Pollution BAGHOUSE C001042 PTO Air Pollution BAGHOUSE C00104333 PTO Air Pollution BAGHOUSE			_	
C001023 PTO Air Pollution Control Device  C001024 PTO Air Pollution Control Device  C001026 PTO Air Pollution Control Device  C001027 PTO Air Pollution Control Device  C001028 PTO Air Pollution Control Device  C001029 PTO Air Pollution Control Device  C001037 PTO Air Pollution Control Device  C001041 PTO Air Pollution Control Device  C001042 PTO Air Pollution Control Device  C001044 PTO Air Pollution Control Device  C001044 PTO Air Pollution Control Device  C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution Control Device C001049 PTO Air Pollution Control Device C001040 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution Control Device C001049 PTO Air Pollution C001040 PTO Air Pollution C001040 PTO Air Pollution C001041 PTO Air Pollution C001041 PTO Air Pollution C001042 PTO Air Pollution C001044 PTO Air Pollution C001045 PTO Air Pollution C001046 PTO Air Pollution C001047 PTO Air Pollution C001048 PTO Air Pollution C001049 PTO Air Pollution C001040 PTO	C001021	PTO		BAGHOUSE
Control Device C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution BAGHOUSE C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution BAGHOUSE C001049 PTO Air Pollution BAGHOUSE			_	
C001024 PTO Air Pollution Control Device C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution Control Device C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution Control Device C001046 PTO Air Pollution Control Device C001047 PTO Air Pollution Control Device C001048 PTO Air Pollution Control Device C001049 PTO Air Pollution Control Device C001040 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution Control Device C0010433 PTO Air Pollution BAGHOUSE	C001023	PTO		BAGHOUSE
Control Device	0004004	DTO	_	DA QUIQUIOT
C001026 PTO Air Pollution Control Device C001027 PTO Air Pollution BAGHOUSE C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution BAGHOUSE C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution BAGHOUSE C001042 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001044 PTO Air Pollution BAGHOUSE C001045 PTO Air Pollution BAGHOUSE C001046 PTO Air Pollution BAGHOUSE C001047 PTO Air Pollution BAGHOUSE C001048 PTO Air Pollution BAGHOUSE C001049 PTO Air Pollution BAGHOUSE	C001024	PIO		BAGHOUSE
Control Device	C004006	DTO	_	DACHOLICE
C001027 PTO Air Pollution Control Device C001028 PTO Air Pollution Control Device C001029 PTO Air Pollution BAGHOUSE C001037 PTO Air Pollution Control Device C001041 PTO Air Pollution Control Device C001042 PTO Air Pollution BAGHOUSE C001044 PTO Air Pollution Control Device C001045 PTO Air Pollution BAGHOUSE C001046 PTO Air Pollution BAGHOUSE C001047 PTO Air Pollution BAGHOUSE C001048 PTO Air Pollution BAGHOUSE C001049 PTO Air Pollution BAGHOUSE	C001026	PIO		BAGHOUSE
Control Device	C001027	DTO	_	DACHOLISE
C001028         PTO         Air Pollution Control Device         BAGHOUSES           C001029         PTO         Air Pollution Control Device         BAGHOUSE           C001037         PTO         Air Pollution BAGHOUSE         BAGHOUSE           C001041         PTO         Air Pollution Control Device         BAGHOUSE           C001042         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution Control Device         BAGHOUSE           C0010333         PTO         Air Pollution BAGHOUSE	C001027	PIO		BAGHOUSE
Control Device	C001028	DTO		BACHOUSES
C001029         PTO         Air Pollution Control Device         BAGHOUSE           C001037         PTO         Air Pollution Control Device         BAGHOUSE           C001041         PTO         Air Pollution Control Device         BAGHOUSE           C001042         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution Control Device         BAGHOUSE           C001333         PTO         Air Pollution BAGHOUSE	0001020			BAOHOOCC
Control Device	C001029	PTO		RACHOUSE
C001037         PTO         Air Pollution Control Device         BAGHOUSE           C001041         PTO         Air Pollution Control Device         BAGHOUSE           C001042         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution BAGHOUSE           C0010333         PTO         Air Pollution BAGHOUSE	0001020	Ι΄ ΄΄		5.10.10002
Control Device	C001037	PTO		BAGHOUSE
C001041         PTO         Air Pollution Control Device         BAGHOUSE           C001042         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution Control Device         BAGHOUSE           C001333         PTO         Air Pollution BAGHOUSE           C001044         PTO         Air Pollution BAGHOUSE	555.557	Ι΄ . ΄		5
Control Device	C001041	PTO		BAGHOUSE
C001042         PTO         Air Pollution Control Device         BAGHOUSE           C001044         PTO         Air Pollution Control Device         BAGHOUSE           C001333         PTO         Air Pollution BAGHOUSE				
Control Device	C001042	PTO		BAGHOUSE
C001044         PTO         Air Pollution Control Device         BAGHOUSE           C001333         PTO         Air Pollution         BAGHOUSE		-		
Control Device C001333 PTO Air Pollution BAGHOUSE	C001044	PTO		BAGHOUSE
C001333 PTO Air Pollution BAGHOUSE	1		Control Device	
Control Device	C001333	PTO		BAGHOUSE
			Control Device	

C001334	PTO	Air Pollution Control Device	BAGHOUSE
C001335	PTO		BAGHOUSE
C001336	PTO		BAGHOUSE
C001337	PTO	Air Pollution Control Device	BAGHOUSE
C001338	PTO	Air Pollution Control Device	BAGHOUSE
C001339	PTO	Control Device	BAGHOUSE
C001340	PTO	Control Device	BAGHOUSE
C001342	PTO	Air Pollution Control Device	BAGHOUSE
C001343	PTO	Air Pollution Control Device	BAGHOUSE
C001462	PTO	Air Pollution Control Device	BAGHOUSE
C001463	PTO	Air Pollution Control Device	BAGHOUSE
C001464	PTO	Air Pollution Control Device	BAGHOUSE
C001465	PTO	Air Pollution Control Device	BAGHOUSE
C001466	PTO	Air Pollution Control Device	BAGHOUSE
C001467	PTO	Air Pollution Control Device	BAGHOUSE
C001469	PTO	Air Pollution Control Device	BAGHOUSE
C001471	PTO	Air Pollution Control Device	BAGHOUSE
C001808	PTO	Air Pollution Control Device	BAGHOUSE
C001809	PTO	Air Pollution Control Device	BAGHOUSE
C001870	PTO	Air Pollution Control Device	BAGHOUSE
C002101	PTO	Air Pollution Control Device	BAGHOUSE
C002111	PTO	Air Pollution Control Device	BAGHOUSE
C002229	PTO	Air Pollution Control Device	BAGHOUSE
C002406	PTO	Air Pollution Control Device	BAGHOUSE
C002782	PTO	Air Pollution Control Device	BAGHOUSE
C002785	PTO	Air Pollution Control Device	BAGHOUSE
C003209	PTO	Air Pollution Control Device	BAGHOUSE
C003236	PTO	Air Pollution Control Device	BAGHOUSE
C003949	PTO	Air Pollution Control Device	BAGHOUSE (1-DC-1)
C004289	PTO		BAGHOUSE
C004290	PTO	Air Pollution Control Device	BAGHOUSE

C005164	PTO		BAGHOUSE
0000445	DTO	Control Device	DUOT COLLECTOR 4 DO 4
C008145	PTO	Air Pollution Control Device	DUST COLLECTOR 1-DC-4
C008146	PTO	Air Pollution Control Device	DUST COLLECTOR 1-DC-5
C008147	PTO	Air Pollution	DUST COLLECTOR 1-DC-6
		Control Device	5001 002220101(1500
C008148	PTO	Air Pollution	DUST COLLECTOR 1-DC-7
		Control Device	
C008149	PTO	Air Pollution Control Device	DUST COLLECTOR 1-DC-8
C008150	PTO		DUST COLLECTOR 1-DC-9
C006130		Control Device	
C008151	PTO	Air Pollution Control Device	DUST COLLECTOR 1-DC-10
C008483	PTO		DUST COLLECTOR 4-DC-48
0000403	1 10	Control Device	D001 00LLE0101(4-D0-40
E007911	PTO		IC ENGINE, EMERGENCY DIESEL GENERATOR
E007913	PTO	Emergency I C	IC ENGINE, EMERGENCY DIESEL GENERATOR
L007913	110	E	, ,
E008201	PTO	Emergency I C E	IC ENGINE, EMERGENCY DIESEL GENERATOR
E008203	PTO	Emergency I C	IC ENGINE, EMERGENCY DIESEL GENERATOR
N007349	PTO	Gasoline	GASOLINE DISPENSING FACILITY (NON-RETAIL)
		Service Station	,
		- Non-Retail	
T000971	PTO		RAW MATERIAL SILOS
T000985	PTO		SILO - SOUTH CEMENT STORAGE
T000987	PTO		SILO - NORTH CEMENT STORAGE
T001030	PTO		CLINKER LOADOUT SYSTEM
T001031	PTO		STORAGE - CLINKER BIN
T001869	PTO	Tanks (or Silos)	STORAGE - CEMENT
T002090	PTO		STORAGE - RAW MIX BLENDING
T002091	PTO	Tanks (or Silos)	STORAGE - RAW ADDITIVE
T002092	PTO		SILO - STORAGE
T002093	PTO	Tanks (or Silos)	STORAGE - CLINKER
T002094	PTO		STORAGE - CLINKER
T002095	PTO	Tanks (or Silos)	SILO - STORAGE FOR ADDITIVES
T002096	PTO		STORAGE - GYPSUM
T002097	PTO	· · · · · · · · · · · · · · · · · · ·	SILO - STORAGE
T002110	PTO		SILO - CEMENT STORAGE AND TRANSFER
T002139	PTO		STORAGE - GYPSUM/CLAY
T002228	PTO		TANK - CLINKER HOLDING SYSTEM
T003235	PTO		SILO - TRUCK LOADOUT
		/	
T004299	PTO	Tanks (or Silos)	WHITE SAND SILOS & BAGGING STATION

### PART II

### FACILITYWIDE APPLICABLE REQUIREMENTS; EMISSIONS LIMITATIONS; MONITORING, RECORDKEEPING, REPORTING AND TESTING REQUIREMENTS; COMPLIANCE CONDITIONS; COMPLIANCE PLANS

- A. REQUIREMENTS APPLICABLE TO ENTIRE FACILITY AND EQUIPMENT:
- 1. A permit is required to operate various equipment at this facility. [Rule 203 *Permit to Operate*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- The equipment at this facility shall not be operated contrary to the conditions specified in the District permit to operate.
   [Rule 203 Permit to Operate; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The Air Pollution Control Officer may impose written conditions on any permit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- Commencing work or operation under a permit shall be deemed acceptance of all the conditions specified in such permit.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. Posting of the permit to operate is required on or near the equipment or as otherwise approved by the APCO/District.

  [Rule 206 Posting of Permit to Operate; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- Owner/Operator shall not willfully deface, alter, forge or falsify any permit issued under District rules.
   [Rule 207 Altering or Falsifying of Permit; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) and 52.220(c)(31)(vi)(C) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. Permits are not transferable. [Rule 209 *Transfer and Voiding of Permit*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 8. The Air Pollution Control Officer may require the Owner/Operator to provide and maintain such facilities as are necessary for sampling and testing. In the event of such requirements, the Air Pollution Control Officer shall notify the Owner/Operator in writing of the required size, number and location of sampling ports; the size and location of the sampling platform: the access to the sampling platform, and the utilities for operating the sampling and testing equipment. The platform and access shall be constructed in accordance with the General Industry Safety Orders of the State of California.
  - [Rule 217 Testing; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 9. (a) The Air Pollution Control Officer may require the Owner/Operator to provide, properly install, maintain in calibration, in good working order and in operation, a stack monitoring system to measure air contaminants when the Owner/Operator installs, operates or uses any equipment which emits 900,000 kilograms (992 tons) per year of carbon monoxide (CO) or 90,000 kilograms (99 tons) per year or more of any air contaminant except CO.
  - (c) The records of the data obtained from the recording devices of the stack monitoring system, specified in Subsections (a) and (b), shall clearly indicate concentrations and/or emission rates as specified by the Air Pollution Control Officer. Test records shall be maintained by the Owner/Operator for a period of five years and shall be made available, upon request, to the Air Pollution Control Officer.
  - (d) A violation of emission standards of these rules, as shown by the stack monitoring system specified in Subsection (a), shall be reported by the Owner/Operator to the Air Pollution Control Officer within 96 hours.
  - (e) The Owner/Operator operating a stack monitoring system, specified in Subsection (a), shall, upon written notice from the Air Pollution Control Officer, provide a summary of the emission data obtained from such systems. The summary of the data shall be in the form and the manner prescribed by the Air Pollution Control Officer.
  - (f) The Owner/Operator operating or using a stack monitoring system required by this rule shall notify the Air Pollution Control Officer within 48 hours in the event of monitoring equipment shutdown or a breakdown of one hour duration or more.
  - (g) The Air Pollution Control Officer may inspect, as he determines to be necessary, the monitoring devices required by this rule to insure that such devices are functioning properly.

- (h) A stack monitoring system required to be installed by this rule shall be of a type specified by the California Air Resources Board pursuant to Section 42702 of the Health and Safety Code, or of a type approved by the Air Pollution Control Officer.
- [Rule 218 Stack Monitoring; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 10. The equipment at this facility shall not require a District permit or be listed on the Title V permit if such equipment is listed in Rule 219 and meets the applicable criteria contained in Rule 219 (B). However, any exempted insignificant activities/equipment are still subject to all applicable facility-wide requirements.

[SIP Pending: Rule 219 - Equipment Not Requiring a Written Permit as Amended 10/23/00 submitted on 10/30/01; Prior version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237]

[The SIP-pending version is not federally enforceable. Please see Part VI Permit Shield for more details.]

- 11. The Owner/Operator of this facility shall obtain a Federal Operating Permit for operation of this facility.
  - [Rule 221 Federal Operating Permit Requirement; Version in SIP = Current, 40 CFR 52.220(c)(216)(i)(A)(2) 02/05/96 61 FR 4217]
- 12. Owner/Operator shall pay all applicable MDAQMD permit fees. [Rule 301 *Permit Fees;* Applicable Version = 10/23/94, Applicable via Title V Program interim approval 02/05/96 61 FR 4217]
- 13. Owner/Operator shall pay all applicable MDAQMD Title V permit fees. [Rule 312 Fees for Federal Operating Permits; Applicable Version = 10/23/94, Applicable via Title V Program interim approval 02/05/96 61 FR 4217]
- 14. Owner/Operator shall not discharge into the atmosphere from any single source of emission whatsoever any air contaminant for a period or periods aggregating more than three minutes in any one hour which is as dark or darker in shade as that designated No. 1 on the Ringelmann Chart, as published by the United States Bureau of Mines, or of such opacity as to obscure an observer's view to a degree equal to or greater than does smoke that is designated No. 1 on the Ringelmann Chart.:
  - b. Periodic Monitoring, in addition to required recordkeeping, <u>is</u> required to validate compliance with Rule 401 Visible Emissions limit as indicated below:
    - i. All NSPS units (see Appendix A, Table A-1; Source Categories

- C.1c and C.1.d): per NSPS requirements.
- ii. All NESHAP units (see Appendix A, Table A-1; Source Categories C.1a, C.1.b, and C.2): per NESHAP requirements.
- iii. All solid materials handling units not subject to NSPS or NESHAP (see Appendix A, Table A-1; Source Category C.1.e): quarterly visible emissions monitoring.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77] [Rule 401 - *Visible Emissions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]

- Owner/Operator shall not burn any PUC quality natural gas fuel at this facility containing sulfur compounds in excess of 800 ppm calculated as hydrogen sulfide at standard conditions, or any diesel fuel having a sulfur content in excess of 0.5 percent by weight. Compliance with Rule 431 sulfur limit for PUC quality natural gas fuel shall be by the exclusive use of utility grade/pipeline quality natural gas. Records of natural gas supplier fuel quality/sulfur content limit shall be kept on-site for review by District, state or federal personnel at any time. Compliance with Rule 431 sulfur limit for diesel fuel shall be determined by keeping records of the diesel fuel supplier's fuel analysis guarantee showing fuel sulfur content. The sulfur content of diesel fuel shall be determined by use of ASTM method D 2622-82, or (ASTM method D 2880-71, or equivalent).

  [40 CFR 70.6 (a)(3)(i)(B) Periodic Monitoring Requirements]

  [Rule 431 Sulfur Content of Fuels; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]
- Emissions of fugitive dust from any transport, handling, construction or storage activity at this facility shall not be visible in the atmosphere beyond the property line of the facility. [Rule 403 *Fugitive Dust*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]
- 16. Owner/Operator shall comply with the applicable requirements of Rule 403.2 unless an "Alternative PM<sub>10</sub> Control Plan" (ACP) pursuant to Rule 403.2(G) has been approved. Construction/Demolition activities shall comply with a District approved Dust Control Plan.
  - [SIP Pending: Rule 403.2 Fugitive Dust Control for the Mojave Desert Planning Area as adopted 7/22/96 and SIP submitted 10/18/96] [The SIP-pending version is not federally enforceable. Please see Part VI Permit Shield for more details.]
- 17. Owner/Operator shall not discharge into the atmosphere from this facility, particulate matter except liquid sulfur compounds, in excess of the concentration at standard conditions,

Permit Number: 11800001

shown in Rule 404, Table 404 (a).

- (a) Where the volume discharged is between figures listed in the table, the exact concentration permitted to be discharged shall be determined by linear interpolation.
- (b) This condition shall not apply to emissions resulting from the combustion of diesel or PUC quality natural gas fuels in steam generators or gas turbines.
- (c) For the purposes of this condition, emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

[Rule 404 - Particulate Matter Concentration; Version in SIP = Current, 40 CFR 52.220(c)(42)(xiii)(A) - 12/21/78 43 FR 52489]

- 18. Owner/Operator shall not discharge into the atmosphere from any source at this facility, solid particulate matter including lead and lead compounds in excess of the rate shown in Rule 405, Table 405(a).
  - (a) Where the process weight per hour is between figures listed in the table, the exact weight of permitted discharge shall be determined by linear interpolation.
  - (b) For the purposes of this condition emissions shall be averaged over one complete cycle of operation or one hour, whichever is the lesser time period.

[Rule 405 - *Solid Particulate Matter, Weight*; Version in SIP = Current, 40 CFR 52.220(c)(42)(xiii)(A) - 12/21/78 43 FR 52489]

19. Owner/Operator shall not discharge into the atmosphere, from any single source of emissions at this facility whatsoever, Sulfur compounds, which would exist as a liquid or gas at standard conditions, calculated as sulfur dioxide (SO<sub>2</sub>) greater than or equal to 500 ppm by volume.

[40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements] [Rule 406 - Specific Contaminants; Version in SIP = 07/25/77, 40 CFR 52.220(c)(42)(xiii)(A) - 12/21/78 43 FR 52489, Subpart (a) only; Current Rule Version = 02/20/79]

- 20. Owner/Operator shall not discharge into the atmosphere from any source at this facility, carbon monoxide (CO) exceeding 2000 ppm measured on a dry basis, averaged over a minimum of 15 consecutive minutes.
  - (a) The provisions of this condition shall not apply to emissions from internal combustion engines.

[Rule 407 - *Liquid and Gaseous Air Contaminants*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(C) - 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]

21. Owner/Operator shall not build, erect, install or use any equipment at this facility, the use of which, without resulting in a reduction in the total release of air contaminants to the atmosphere, reduces or conceals an emission which would otherwise constitute a violation

Permit Number: 11800001

of Chapter 3 (commencing with Section 41700) of Part 4, of Division 26 of the Health and Safety Code or of District Rules.

- (a) This condition shall not apply to cases in which the only violation involved is of Section 41700 of the Health and Safety Code, or of District Rule 402.
- [Rule 408 *Circumvention*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(C) 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]
- Owner/Operator shall not discharge into the atmosphere from this facility from the burning of fuel, combustion contaminants exceeding 0.23 gram per cubic meter (0.1 grain per cubic foot) of gas calculated to 12 percent of carbon dioxide (CO<sub>2</sub>) at standard conditions averaged over a minimum of 25 consecutive minutes.
  [Rule 409 Combustion Contaminants; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(C) 09/08/78 43 FR 40011; Current Rule Version = 07/25/77]
- 23. APCO in his/her discretion, may refrain from enforcement action against an Owner/Operator of any equipment which has violated a technology-based emission limitation, including but not limited to conditions contained in any permit issued by the District establishing such emission limitation, provided that a Breakdown has occurred per Rule 430 and the facility has elected to provide immediate notification under Rule 430, and:
  - (a) Any breakdown which results in emissions exceeding a technology-based emission limitation is reported to the District within one hour of such breakdown or within one hour of the time a person knew or reasonably should have known of the occurrence of such breakdown; and
  - (b) An estimate of the repair time is provided to the District as soon as possible after the report of the breakdown; and
  - (c) All reasonable steps are immediately taken to minimize the levels of emissions and to correct the condition leading to the excess emissions.
  - (d) The equipment is operated only until the end of a cycle or twenty-four (24) hours, whichever is sooner, at which time it shall be shut down for repairs unless a petition for an emergency variance has been filed with the clerk of the Hearing Board in accordance with Regulation V.
  - (e) If the breakdown occurs outside normal District working hours the intent to file an emergency variance shall be transmitted to the District in a form and manner prescribed by the Air Pollution Control Officer.

[Rule 1203(D)(1)(e)(ii)]

24. Owner/Operator shall not burn any gaseous fuel at this facility containing sulfur compounds in excess of 800 ppm calculated as hydrogen sulfide at standard conditions, or any diesel fuel having sulfur content in excess of 0.5 percent by weight. Compliance with Rule 431 sulfur limit for PUC quality natural gas fuel shall be by the exclusive use

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

of utility grade/pipeline quality natural gas. Records of natural gas supplier fuel quality/sulfur content limit shall be kept on-site for review by District, state or federal personnel at any time. Compliance with Rule 431 sulfur limit for diesel fuel shall be determined by keeping records of the diesel fuel supplier's fuel analysis guarantee showing fuel sulfur content. The sulfur content of diesel fuel shall be determined by use of ASTM method D 2622-82, or (ASTM method D 2880-71, or equivalent).

[40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements] [Rule 431 - Sulfur Content of Fuels; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 09/08/78 - 43 FR 40011; Current Rule Version = 07/25/77]

- 25. Owner/Operator of this facility shall not discharge organic materials into the atmosphere from equipment in which organic solvents or materials containing organic solvents are used, unless such emissions have been reduced by at least 85% or to the following:
  - (a) Organic materials that come into contact with flame or are baked, heat cured or heat polymerized, are limited to 1.4 kilograms (3.1 pounds) per hour not to exceed 6.5 kilograms (14.3 pounds) per day.
  - Organic materials emitted into the atmosphere from the use of photochemically reactive solvents are limited to 3.6 kilograms (7.9 pounds) per hour, not to exceed 18 kilograms (39.6 pounds) per day, except as provided in Rule 442, subsection (a)(1). All organic materials emitted for a drying period of 12 hours following their application shall be included in this limit.
  - (c) Organic materials emitted into the atmosphere from the use of non-photochemically reactive solvents are limited to 36.8 kilograms (81 pounds) per hour not to exceed 272 kilograms (600 pounds) per day. All organic materials emitted for a drying period of 12 hours following their application shall be included in this limit.
  - (d) The provisions of this condition shall not apply to the manufacture of organic solvents, or the transport or storage of organic solvents, or the transport or storage of materials containing organic solvents.
  - (e) The provisions of this condition shall not apply to the use of equipment for which other requirements are specified by Rules 461, 462, 463, and 464 or which are exempt from air pollution control requirements by said rules.

[Rule 442 - *Usage of Solvents*; Version in SIP = Current, 40 CFR 52.220(c)(51)(xii)(B) - 06/09/82 47 FR 25013]

- Owner/Operator of this facility shall comply with the Organic Solvent Degreasing Operations requirements of Rule 1104 when engaged in wipe cleaning, cold solvent cleaning and/or vapor cleaning (degreasing) operations for metal/non-metal parts/products. These requirements are listed as follows:
  - (a) All degreasers shall be equipped with a cover that reduces solvent evaporation and minimizes disturbing the vapor zone.
  - (b) A permanent, conspicuous label summarizing the applicable operating requirements

Permit Number: 11800001

contained in Rule 1104. In lieu of a label, operating instructions may be posted near the degreaser where the operators can access the proper operating requirements of this rule.

### (c) Cold Solvent Degreasers - Freeboard Requirements:

- (i) Cold solvent degreasers using only low volatility solvents, which are not agitated, shall operate with a freeboard height of not less than 6 inches.
- (ii) Cold solvent degreasers using only low volatility solvents may operate with a freeboard ratio equal to or greater than 0.50 when the cold solvent degreaser has a cover which remains closed during the cleaning operation.
- (iii) Any cold solvent degreasers using solvent which is agitated, or heated above 50°C (120°F) shall operate with a freeboard ratio equal to or greater than 0.75.
- (iv) A water cover may be used as an acceptable control method to meet the freeboard requirements, when the solvent is insoluble in water and has a specific gravity greater than 1.

### (d) Cold Solvent Degreasers - Cover Requirements:

(i) Cold solvent degreasers using high volatility solvent shall have a cover that is a sliding, rolling or guillotine (bi-parting) type that is designed to easily open and close without disturbing the vapor zone.

### (e) Cold Solvent Degreasers - Solvent Level Identification:

(ii) A permanent, conspicuous mark locating the maximum allowable solvent level conforming to the applicable freeboard requirements.

### (f) All Degreasers shall comply with the following operating requirements:

- (i) Any solvent cleaning equipment and any emission control device shall be operated and maintained in strict accord with the recommendations of the manufacturer.
- (ii) Degreasers shall not be operating with any detectable solvent leaks.
- (iii) All solvent, including waste solvent and waste solvent residues, shall be stored in closed containers at all times. All containers for any solvent(s) shall have a label indicating the name of the solvent/material they contain.
- (iv) Waste solvent and any residues shall be disposed of by one of the following methods: a commercial waste solvent reclamation service licensed by the State of California; or a federally or state licensed facility to treat, store or dispose of such waste; or the originating facility may recycle the waste solvent and materials in conformance with requirements of Section 25143.2 of the California Health and Safety Code.
- (v) Degreasers shall be covered to prevent fugitive leaks of vapors, except when processing work or to perform maintenance.

- (vi) Solvent carryout shall be minimized by the following methods:
  - a) Rack workload arranged to promote complete drainage
  - b) Limit the vertical speed of the power hoist to 3.3 meters per minute (11 ft/min) or less when such a hoist is used.
  - c) Retain the workload inside of the vapor zone until condensation ceases.
  - d) Tip out any pools of solvent remaining on the cleaned parts before removing them from the degreaser if the degreasers are operated manually.
  - e) Do not remove parts from the degreaser until the parts are visually dry and not dripping/leaking solvent. (This does not apply to an emulsion cleaner workload that is rinsed with water within the degreaser immediately after cleaning.)
- (vii) The cleaning of porous or absorbent materials such as cloth, leather, wood or rope is prohibited.
- (viii) Except for sealed chamber degreasers, all solvent agitation shall be by pump recirculation, a mixer, or ultrasonics.
- (ix) The solvent spray system shall be used in a manner such that liquid solvent does not splash outside of the container. The solvent spray shall be a continuous stream, not atomized or shower type, unless, the spray is conducted in a totally enclosed space, separated from the environment.
- (x) For those degreasers equipped with a water separator, no solvent shall be visually detectable in the water in the separator.
- (xi) Wipe cleaning materials containing solvent shall be kept in closed containers at all times, except during use.
- (xii) A degreaser shall be located so as to minimize drafts being directed across the cleaning equipment, the exposed solvent surface, or the top surface of the vapor blanket.
- (xiii) A method for draining cleaned material, such as a drying rack suspended above the solvent and within the freeboard area, shall be used so that the drained solvent is returned to the degreaser or container.

### (g) Rule 442 Applicability:

Any solvent using operation or facility which is not subject to the source-specific Rule 1104 shall comply with the provisions of Rule 442. Any solvent using operation or facility which is exempt from all or a portion of the VOC limits, equipment limits or the operational limits of Rule 1104 shall be subject to the applicable provisions of Rule 442.

#### (h) Solvent Usage Records:

Owner/Operator subject to Rule 1104 or claiming any exemption under Rule 1104, Section (E), shall comply with the following requirements:

- (1) Maintain and have available during an inspection, a current list of solvents in use at the facility which provides all of the data necessary to evaluate compliance, including the following information separately for each degreaser, as applicable:
  - (i) Product name(s) used in the degreaser, and
  - (ii) The mix ratio of solvent compounds mixtures of solvents are used, and
  - (iii) VOC content of solvent or mixture of compounds as used, and
  - (iv) The total volume of the solvent(s) used for the facility, on a monthly basis, and
  - (v) The name and total volume applied of wipe cleaning solvent(s) used, on a monthly basis.
- (2) Additionally, for any degreaser utilizing an add-on emission control device/system as a means of complying with provisions of Rule 1104 shall, on a monthly basis, maintain records of key system operating and maintenance data. Such data is recorded for the purpose of demonstrating continuous compliance during periods of emission producing activities. The data shall be recorded in a manner as prescribed by the District.
- (3) Documentation shall be maintained on site of the disposal or on site recycling of any waste solvent or residues.
- (4) Records shall be retained (at facility) and available for inspection by District, state or federal personnel for the previous 5 year period as required by this Title V / Federal Operating Permit.

[Rule 1104 - Organic Solvent Degreasing Operations; Version in SIP = Current, 40 CFR 52.220(c)(207)(i)(D)(2) - 04/30/96 61 FR 18962, effective 11/30/94]

Owner/Operator's use of *Architectural Coatings* at this facility shall comply with the requirements of Rule 1113, including the VOC limits specified in Rule 1113, part C [SIP-Pending: Rule 1113 - *Architectural Coatings* as amended 03/25/02 and submitted on 04/01/03; Version in SIP = 02/20/79, 40 CFR 52.220(c)(51)(xii)(B)-06/09/82 47 FR 25013]

[The SIP-pending version is not federally enforceable. Please see Part VI Permit Shield for more details.]

- 28. Owner/Operator shall apply coatings to metal parts and products subject to the provisions of Rule 1115 by using equipment properly operated according to manufacturer's suggested guidelines using one or more of the following methods:
  - (a) Electrostatic attraction.

- (b) High Volume Low Pressure (HVLP) spray equipment.
- (c) Dip coat.
- (d) Hand Application Methods.

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

29. Owner/Operator shall not apply to metal parts and products any coatings, including any VOC-containing materials added to the original coating supplied by the manufacturer, which contain VOC in excess of the limits specified below <u>unless</u> emissions to the atmosphere are controlled to an equivalent level by air pollution abatement equipment with a capture and control system Combined Efficiency of at least 85 percent:

<u>LIMITS</u>
(Grams of VOC Per Liter of Coating, Less Water and Less Exempt Compounds)

Coating		Air Dried	-	Baked
	g/L	(lb/gal)	g/L	(lb/gal)
General	420	(3.5)	360	(3.0)
Military Specification	420	(3.5)	360	(3.0)
Etching Filler	420	(3.5)	420	(3.5)
Solar-Absorbent	420	(3.5)	360	(3.0)
Heat-Resistant	420	(3.5)	360	(3.0)
High-Gloss	420	(3.5)	360	(3.0)
Extreme High-Gloss	420	(3.5)	360	(3.0)
Metallic	420	(3.5)	420	(3.5)
Extreme Performance	420	(3.5)	360	(3.0)
Prefabricated Architectural				
Component	420	(3.5)	275	(2.3)
Touch Up	420	(3.5)	360	(3.0)
Repair	420	(3.5)	360	(3.0)
Silicone-Release	420	(3.5)	420	(3.5)
High Performance				
Architectural	420	(3.5)	420	(3.5)
Camouflage	420	(3.5)	420	(3.5)
Vacuum-Metalizing	420	(3.5)	420	(3.5)
Mold-Seal	420	(3.5)	420	(3.5)
High-Temperature	420	(3.5)	420	(3.5)
Electric-Insulating Varnish	420	(3.5)	420	(3.5)
Pan-Backing	420	(3.5)	420	(3.5)
Pretreatment Wash Primer	420	(3.5)	420	(3.5)
Clear Coating	520	(4.3)	520	(4.3)

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

- 30. The provisions of Part II, Condition A.28 shall not apply to the application of touch-up coatings, repair coatings, textured coatings, metallic coatings which have a metallic content of more than 30 grams per liter, mold-seal coatings, and to facilities that use less than three gallons of such coatings per day, as applied, including any VOC-containing materials added to the original coatings as supplied by the manufacturer.
  - [Rule 1115 Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98]
- 31. The provisions of Part II, Conditions A.28 and A.29 shall not apply to:
  - (a) A facility which uses a total of less than one gallon of coating in any one day, including any VOC-containing materials added to the original coating as supplied by the manufacturer.
  - (b) Total noncompliant coating use per facility that does not exceed 55 gallons per year.
  - (c) Stencil coatings.
  - (d) Safety-indicating coatings.
  - (e) Magnetic data storage disk coatings.
  - (f) Solid-film lubricants.
  - (g) Adhesives.
  - (h) The coating of motor vehicle bodies at motor vehicle rework facilities.

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

- 32. Owner/Operator of any facility classified as exempt or claiming to be exempt under Rule 1115, shall meet the record keeping requirements of Rule 1115 so as to be able to certify the exemption status.
  - [Rule 1115 Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98]
- 33. Owner/Operator of any coating, coating operation, or facility which is exempt from all or a portion of the VOC limits of Rule 1115 shall comply with the provisions of Rule 442 unless compliance with the limits specified in Rule 1115 are achieved.
  - [Rule 1115 Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98]
- 34. Owner/Operator shall comply with the following requirements when using solvent for surface preparation, cleanup, and paint removal, including paint spray equipment:
  - (a) VOC-containing materials for surface preparation shall not have a VOC content in excess of 200 grams of VOC per liter of material (1.67 pounds per

gallon); or

- (ii) VOC-containing materials has an initial boiling point of 190 deg C (374 deg F) or greater; or
- (iii) VOC-containing materials has a total VOC vapor pressure of 20 mm Hg or less, at 20 deg C (68 deg F).
- (b) Owner/Operator shall use closed, nonabsorbent containers for the storage or disposal of cloth or paper used for solvent surface preparation and cleanup.
- (c) Owner/Operator shall store fresh or spent solvent in closed containers.
- (d) Owner/Operator shall not use organic compounds for the cleanup of spray equipment including paint lines unless an enclosed system is used for cleanup. The system shall enclose spray guns, cups, nozzles, bowls, and other parts during washing, rinsing and draining procedures. Equipment used shall minimize the evaporation of organic compounds to the atmosphere.

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

35. Owner/Operator shall not specify the use in the District of any coating to be applied to any metal parts and products subject to the provisions of this Rule 1115 that does not meet the limits and requirements of Rule 1115. This requirement applies to all written or oral contracts.

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

- 36. Owner/Operator subject to Part II, Section A, conditions A.28 through A.38 shall comply with the following requirements:
  - (a) Owner/Operator shall maintain and have available during an inspection, a current list of coatings in use which provides all of the coating data necessary to evaluate compliance, including the following information, as applicable:
    - 1. coating, catalyst, and reducer used.
    - 2. mix ratio of components used.
    - 3. VOC content of coating as applied.
    - 4. quantity of Group II exempt compounds used.
  - (b) Owner/Operator shall maintain records on a daily basis including:
    - 1. coating and mix ratio of components used in the coating; and
    - 2. quantity of each coating applied.
  - (c) Owner/Operator shall maintain records on a daily basis showing the type and amount of solvent used for cleanup, surface preparation, and paint removal.
  - (d) Records shall be retained (at facility) and available for inspection by District, state or federal personnel for the previous 5 year period as required by this Title V / Federal Operating Permit.

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40

CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98]

- 37. Owner/Operator shall obtain, and maintain records from the coating/ paint manufacturer regarding the VOC content of the coating/paint and any solvents contained therein. [Rule 1115 Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98] [40 CFR 70.6 (a)(3)(i)(B) Periodic Monitoring Requirements]
- The Owner/Operator of any facility electing to engage in the mixing of coatings/ paints or solvents shall be required to obtain and maintain an analysis of the mixture from an independent testing laboratory.
  [Rule 1115 Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98]
  [40 CFR 70.6 (a)(3)(i)(B) Periodic Monitoring Requirements]
- A violation of the limits contained in Part II, Conditions A.28 through A.38 as determined by any one of Part II, Condition A.40 *Reference Method Tests* shall constitute a violation of applicable Part II conditions.
   [Rule 1115 *Metal Parts and Products Coating Operations*; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) 12/23/97 62 FR 67002, effective 2/23/98]
- 40. The following specified *Reference Method Tests* shall be used to determine compliance with the provisions of Part II, Conditions A.28 through A.38, as required by Rule 1115:
  - (a) The VOC content of coatings and solvents, as specified in subsections (C)(2) and (C)(4)(c)(i), shall be analyzed as prescribed by USEPA Reference Method 24 for VOC content (without correction for exempt compounds) and ASTM D4457-85, or CARB Method 432, for determination of emissions of exempt compounds. Perfluorocarbon compounds shall be assumed to be absent from a product or process unless a manufacturer or facility operator identifies the specific individual compounds (from the broad classes of perfluorocarbon compounds) and the amounts present in the product or process and provides a validated test method which can be used to quantify the specific compounds.
  - (b) Determination of the initial boiling point of liquid containing VOC, subject to subsection (C)(4)(c)(ii), shall be conducted in accordance with ASTM D1078-86.
  - (c) Calculation of total VOC vapor pressure for materials subject to subsection (C)(4)(c)(iii) shall be conducted in accordance with ASTM D2879-86. The fraction of water and exempt compounds in the liquid phase shall be determined by using ASTM D3792-91 and D4457-85 and shall be used to calculate the partial pressure of water and exempt compounds. The results of vapor pressure measurements obtained using ASTM D2879-86 shall be corrected for partial pressure of water and exempt compounds.

- (d) Measurement of solvent losses from alternative application cleaning equipment subject to (C)(4)(b)(iii) shall be conducted in accordance with the South Coast Air Quality Management District's "General Test Method for Determining Solvent Losses from Spray Gun Cleaning Systems" (11/1/94).
- (e) Measurement of acid content of a substance shall be determined by ASTM D1613-85.
- (f) Measurement of metal content of coatings shall be determined in accordance with South Coast Air Quality Management District's "Laboratory Methods of Analysis for Enforcement Samples" manual, "Determination of Percent Metal in Metallic Coatings by Spectrographic Method, Method 311".
- (g) Capture Efficiency shall be determined according to USEPA's technical document, "Guidelines for Determining Capture Efficiency" (1/9/95).
- (h) The control efficiency of the Control Device shall be determined according to USEPA Test Methods 25, 25A or 25B for measuring the total gaseous organic concentrations at the inlet and outlet of the emissions Control Device, as contained in 40 CFR Part 60, Appendix A. USEPA Test Method 18 or CARB Method 422 shall be used to determine emissions of exempt compounds.
- (i) Measurement of solids content by weight of a substance shall be conducted in accordance with ASTM D1475-60.
- (j) Alternative test methods may be used upon obtaining the approval of the APCO, CARB and USEPA.
- (k) Demonstration of Transfer Efficiency of alternative application methods subject to Rule 1115 subsection (C)(1)(a)(v) shall be conducted in accordance with South Coast Air Quality Management District's "Spray Equipment Transfer Efficiency Test Procedure for Equipment User" (5/24/89).

[Rule 1115 - Metal Parts and Products Coating Operations; Version in SIP = Current, 40 CFR 52.220(c)(239)(i)(A)(2) - 12/23/97 62 FR 67002, effective 2/23/98] [40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements]

- 41. Owner/Operator shall comply with all requirements of the District's Title V Program, MDAQMD Rules 1200 through 1210 (Regulation XII *Federal Operating Permits*). [Applicable via Title V Program interim approval 02/05/96 61 FR 4217]
- 42. The Portland Cement kiln shall comply with the following requirements (C) Technology Requirements
  - (1) NOx Reduction Technologies
    - (a) The Owner/Operator of a kiln subject to this Rule shall Operate such equipment with NOx RACT. RACT shall be specific to the type of kiln being Operated, and can include but is not limited to any one, or a combination of, the following:
      - (i) Combustion Controls

- (ii) Low NOx burners
- (iii) Staged combustion
- (iv) NOx-reducing fuels or substances (includes tire-derived fuels).
- (2) NOx RACT Emission Limits All periods except Start-up and Shut-down
  - (a) The Owner/Operator of a kiln subject to this Rule shall not exceed the following NOx emission limits, calculated pursuant to Section (E)(1)(b), during periods of operation other than Start-up and Shutdown:
    - (i) For Preheater-Precalciner Kilns: 6.4 lb/ton of clinker produced when averaged over any 30 consecutive day period;
- (3) NOx RACT Emission Limits –Start-up and Shut-down Periods
  - (a) The Owner/Operator of a kiln subject to this Rule shall not exceed the following limits during Start-up and Shut-down periods:
    - (i) For Preheater-Precalciner Kilns manufactured by Allis Chalmers whose construction was completed in 1982: 17,616 lb NOx/day
- (4) Additional Start-up and Shut-down Requirements
  - (a) The frequency and duration of Operation in Start-up or Shut-down mode will be minimized to the maximum extent practicable, and in no case shall the duration of the Start-up or Shut-down period exceed 36 hours:
  - (b) All possible steps will be taken to minimize the impact of emissions during Start-up and Shut-down on ambient air quality;
  - (c) The facility must be Operated in a manner consistent with good practice for minimizing emissions, and the source must have used best efforts regarding planning, design and operating procedures to meet the applicable emission limitation; and
  - (d) The Owner/Operator's actions during Start-up and Shut-down periods must be documented by contemporaneous operating logs signed by the operator on duty at the time of Start-up or Shut-down or other relevant evidence.
- (E) Compliance Determination
  - (1) The Owner/Operator of a kiln subject to this Rule shall make the following determinations, as set forth herein:
    - (a) Compliance determinations shall not be established from data obtained during the periods specified in Section (G).
    - (b) Emission Calculation Method
      - (i) Emissions shall be calculated by dividing the sum of all hourly lb of NOx for the current operating day and the

preceding 29 operating days by the tons of clinker produced over the same period of time. Such calculations shall exclude any emissions and clinker produced during those time periods specified in Section (G) and during Start-up and Shut-down.

(c) The Owner/Operator of a kiln subject to this Rule shall convert observed NOx concentrations to a mass emission rate using the following formula (for purposes of this calculation, standard conditions are @ 68°F and 29.92 inches Hg):

 $lb/hr = 7.1497 \times 10-6 (ppmv)(dscfm)$ 

- (d) For the purposes of this Rule, oxides of nitrogen shall be calculated as NO2 on a dry basis.
- (F) Monitoring and Recordkeeping
  - (1) Continuous Emissions Monitoring
    - (a) The Owner/Operator of a kiln subject to this Rule shall not Operate such equipment unless it is equipped with one of the following:
      - (i) A CEMS monitoring system which meets the requirements of 40 CFR Part 60, Subpart A, and Appendix B, and complies with the quality assurance procedures specified in 40 CFR Part 60, Appendix F. The CEMS shall be used to demonstrate compliance with the applicable emission limit, specified pursuant to Section (C)(2) by measuring NOx emissions.
    - (b) The CEMS or approved alternate recordkeeping procedure shall be operated and maintained in strict accordance with the manufacturer's/supplier's specifications and in continual compliance with the provisions of this Rule.
  - (2) Recordkeeping Requirements
    - (a) The Owner/Operator of a kiln subject to this Rule shall produce and maintain CEMS records, or alternate records pursuant to Section (F)(1)(a)(ii) above, for each affected kiln on a daily basis. Such records shall include, but are not limited to:
      - (i) The emissions, in pounds, of NOx from each cement kiln if complying with the limit specified in (C)(2) on a permit unit basis; or
      - (ii) The aggregate emissions, in pounds, of NOx from all cement kilns at a facility, if complying with the limit specified in (C)(2) on an aggregate basis, as approved by the District.

- (iii) The date, time and duration of any start-up, shutdown or malfunction in the Operation of any of the kiln systems or the emissions monitoring equipment;
- (iv) The results of performance testing, evaluation, calibration checks, adjustments and maintenance of the CEMS or approved alternate recordkeeping procedure employed, pursuant to the requirements of Section (F)(1)(a)(ii).
- (b) The Owner/Operator of a kiln subject to this Rule shall produce and maintain daily records of NOx emission concentrations and NOx mass emission rate, as required by Section (E)(1)(c).
- (c) The Owner/Operator of a kiln subject to this Rule shall produce and maintain daily clinker production records.
- (d) The Owner/Operator of a kiln subject to this Rule shall produce and maintain daily records of the type and quantity of fuel used.
- (e) All records required to be produced or maintained shall be retained on site for a minimum of two years and be made available to the APCO or his designee upon request.

### (3) Emission Reporting

(a) Daily NOx emission data for the calendar quarter compiled pursuant to Section (F)(2)(a)(i) or (ii) shall be submitted to the District. All quarterly reports must be received within 30 days after the end of each quarter.

### (G) Exemptions

- (1) The requirements of Sections (C) and (D) shall not apply to periods during which any gaseous/liquid fuel is used (except Start-up and Shut-down), and the applicable emission limit is consequently exceeded. This exemption shall be subject to the following conditions:
  - (a) The total allowable exceedance period shall be limited to an aggregate total of 14 calendar days per calendar year; and
  - (b) Operating pursuant to this exemption shall not relieve the owner or operator from the requirements of District Regulations II, XII or XIII; and
  - (c) This exemption shall only apply to periods when there is an interruption in the supply of solid fuel which is beyond the control of the facility; and
  - (d) The frequency and duration of operation under this exemption will be minimized to the maximum extent practicable; and
  - (e) All possible steps will be taken to minimize the impact of emissions on ambient air quality during gaseous or liquid fuel use;
  - (f) The facility must be Operated in a manner consistent with good practice for minimizing emissions, and the source must have used

best efforts regarding planning, design and operating procedures to meet the applicable emission limitation; and

(g) The Owner/Operator's actions under this exemption must be documented by properly signed, contemporaneous operating logs, or other relevant evidence.

#### (H) Test Methods

- (1) The following tests shall be used in conducting compliance testing, Relative Accuracy Test Audits (RATA) and other testing required for compliance with this Rule:
  - (a) Compliance testing shall be subject to the protocols prescribed in the District's Compliance Test Procedural Manual.
  - (b) Certification Testing shall be subject to the protocols prescribed in the District's Compliance Test Procedural Manual and 40 CFR 60, Appendix B.
  - (c) Quality Assurance Testing shall be subject to the protocols prescribed in the District's Compliance Test Procedural Manual and 40 CFR Part 60, Appendix F.
  - (d) Oxides of nitrogen stack testing for purposes of this Rule shall be conducted pursuant to EPA Method 7E, "Determination of Nitrogen Oxides Emissions from Stationary Sources (Instrumental Analyzer Procedure)" or CARB Method 100, "Procedures for Continuous Gaseous Emission Stack Sampling (Stack Gas NOx)."
  - (e) Stack gas flow rate testing shall be conducted pursuant to EPA Method 2, "Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pilot Tube)."
  - (f) Oxygen concentration stack testing shall be conducted pursuant to EPA Method 3A, "Determination of 02 and CO2 Concentrations in Emissions from Stationary Sources (Instrumental Analyzer Procedure)" or CARB Method 100.

[Rule  $1161 - Cement \ Kilns$ ; Version in SIP = current;  $02/27/2003 \ 68 \ FR \ 9015$ ; Current Rule Version = 03/25/02]

- 43. Please see Tables A-1 and A-2 in Appendix A for a list of unit categories and a list of applicable requirements by unit category.
- 44. Please see Appendix B for NSPS and NESHAP requirements and please see Table A-1 in Appendix A for which units each set of requirements applies to.

# B. <u>FACILITYWIDE MONITORING, RECORDKEEPING AND REPORTING REQUIREMENTS:</u>

1. Any data and records generated and/or kept pursuant to the requirements in this federal

operating permit (Title 5 Permit) shall be kept current and on site for a minimum of five (5) years from the date generated. Any records, data or logs shall be supplied to District, state or federal personnel upon request.

[40 CFR 70.6(a)(3)(ii)(B); Rule 1203(D)(1)(d)(ii)].

- 2. Any Compliance/Performance testing required by this Federal Operating Permit shall follow the administrative procedures contained in the District's <u>Compliance Test</u> <u>Procedural Manual</u>. Any required annual Compliance and/or Performance Testing shall be accomplished by obtaining advance written approval from the District pursuant to the District's <u>Compliance Test Procedural Manual</u>. All emission determinations shall be made as stipulated in the <u>Written Test Protocol</u> accepted by the District. When proposed testing involves the same procedures followed in prior District approved testing, then the previously approved <u>Written Test Protocol</u> may be used with District concurrence. [Rule 204 <u>Permit Conditions</u>; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. Owner/Operator of all permitted fuel burning units subject to Comprehensive Emissions Inventory Report / Annual Emissions Determinations for District, State, and Federal required Emission Inventories shall monitor and record the following for each unit:
  - (a) The cumulative annual usage of each fuel type. The cumulative annual usage of each fuel type shall be monitored from utility service meters, purchase or tank fill records.
  - (b) Fuel suppliers' fuel analysis certification/guarantee for each shipment or by contract term including fuel sulfur content shall be kept on site and available for inspection by District, state or federal personnel upon request. The sulfur content of diesel fuel shall be determined by use of ASTM method D2622-82, or (ASTM method D 2880-71, or equivalent). Vendor data meeting this requirement is sufficient.

[40 CFR 70.6(a)(3)(B) – Periodic Monitoring Requirements]
[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
[Federal Clean Air Act: §110(a)(2)(F, K & J); §112; §172(c)(3); §182(a)(3)(A & B); §187(a)(5); § 301(a)] and in California Clean Air Act, Health and Safety Code §§39607 and §§44300 et seq.]

4 (a). Owner/Operator shall submit Compliance Certification annually as prescribed by Rule 1203(F)(1) and Rule 1208. Compliance Certification by a Responsible Official shall certify the truth, accuracy and completeness of the document submitted and contain a statement to the effect that the certification is based upon information and belief, formed after a reasonable inquiry; the statements and information in the document are true, accurate, and complete.

- [40 CFR 70.6(c)(5)(i); Rule 1203(D)(1)(g)(vii); Rule 1203(F)(1); Rule 1208]
- (b). Owner/Operator shall include in any Compliance Certification the methods used for monitoring such compliance.
   [40 CFR 70.6(c)(5)(ii); Rule 1203(D)(1)(g)(viii)]
- (c). Owner/Operator when submitting any Compliance Certification(s) to the MDAQMD shall contemporaneously submit such Compliance Certification(s) to USEPA. [40 CFR 70.6(5)(iii); Rule 1203(D)(g)(ix)]
- (d). Owner/Operator shall comply with any additional certification requirements as specified in 42 U.S.C §7414(a)(3), Recordkeeping, Inspections, Monitoring and Entry (Federal Clean Air Act §114(a)(3)) and 42 U.S.C. §7661c(b), Permit Requirements and Conditions (Federal Clean Air Act §503(b)), or in regulations promulgated thereunder. [Rule 1203 (D)(1)(g)(x)]
- (e). On an <u>annual</u> basis, of any given year, Owner/Operator shall submit a <u>Compliance Certification Report</u>, within 30 days of the anniversary of the date of the issuance or renewal of the Federal Operating Permit, to the APCO/District pursuant to District Rule 1203. Each report shall be certified to be true, accurate, and complete by "The Responsible Official" and a copy of this annual report shall also be contemporaneously submitted to the EPA Region IX Administrator.

  [40 CFR 72.90.a <u>and Rule 1203 (D)(1)(g)(v x)]</u>
- 5. Owner/Operator shall submit, on a <u>semi-annual</u> basis, a <u>Monitoring Report</u> to the APCO/District, with a copy to the EPA Region IX Administrator. Each <u>Monitoring Report</u> shall be submitted no later than 60 days after the midpoint (six months after the Title 5 Permit month & day issue date) of the Title 5 Permit anniversary date of any given year. This <u>Monitoring Report</u> shall be certified to be true, accurate, and complete by "The Responsible Official" and shall include the following information and/or data:
  - (a) Summary of deviations from any federally-enforceable requirement in this permit.
  - (b) Summary of all emissions monitoring and analysis methods required by any Applicable Requirement / federally enforceable requirement.
  - (c) Summary of all periodic monitoring, testing or record keeping (including test methods sufficient to yield reliable data) specified in this permit to determine compliance with any Applicable Requirement / federally enforceable requirement that does not directly require such monitoring.

[Rule 1203(D)(1)(c)(i - iii); 1203(D)(1)(d)(i); Rule 1203(D)(1)(e)(i - ii); Rule 1203(D)(1)(g)(v - x)]

6. Owner/Operator shall promptly report all deviations from federal operating permit requirements including, but not limited to; any emissions in excess of permit conditions, deviations attributable to breakdown conditions, and any other deviations from permit conditions. Such reports shall include the probable cause of the deviation and any corrective action or preventative measures taken as a result of the deviation. [Rule

### 1203(D)(1)(e)(ii)]

Prompt reporting shall be determined as follows:

- (a) For deviations involving emissions of air contaminants in excess of permit conditions including those caused by a breakdown, a facility may elect to provide immediate notification under Rule 430, if the Rule 430 provisions apply. However, in case of deviations involving emissions of air contaminants in excess of permit conditions, if the facility does not qualify for Rule 430 immediate notification or does not elect to perform immediate notification under Rule 430, then prompt reporting shall be within 72 hours of the occurrence of the excess emission or within 72 hours of the time a person knew or reasonably should have known of the excess emission. Documentation and other relevant evidence regarding the excess emission shall be submitted to the District within sixty (60) days of the date the excess emission was reported to the District. [40 CFR 70.6(g)]
- (b) For other deviations from permit conditions not involving excess emissions of air contaminants shall be submitted to the District with any required monitoring reports at least every six (6) months. [Rule 1203(D)(1)(e)(i)]
- 7. If any facility unit(s) should be determined not to be in compliance with any federally-enforceable requirement during the 5-year permit term, then owner/operator shall submit a *Schedule of Compliance*. In addition, Owner/Operator shall submit a *Progress Report* on the implementation of the *Schedule of Compliance*. The *Schedule of Compliance* shall contain the information outlined in (b), below. The *Progress Report* shall contain the information outlined in (c), below. The *Schedule of Compliance* shall become a part of this Federal Operating Permit by administrative incorporation. The *Progress Report* and *Schedule of Compliance* shall comply with Rule 1201(I)(3)(iii) and shall include:
  - (a) A narrative description of how the facility will achieve compliance with such requirements; and
  - (b) A *Schedule of Compliance* which contains a list of remedial measures to be taken for the facility to come into compliance with such requirements, an enforceable sequence of actions, with milestones, leading to compliance with such requirements and provisions for the submission of *Progress Reports* at least every six (6) months. The *Schedule of Compliance* shall include any judicial order or administrative order relating to any Applicable Requirements / federally-enforceable requirements that is issued by any appropriate judicial body or by the District Hearing Board pursuant to the provisions of Health & Safety Code §42350 et seq.; and
  - (c) *Progress Reports* submitted under the provisions of a *Schedule of Compliance* shall include: Dates for achieving the activities, milestone, or compliance required in the schedule of compliance; and dates when such activities, milestones or compliance were achieved; and an explanation of why any dates in the schedule

Permit Number: 11800001

of compliance were not or will not be met; and any preventive or corrective measures adopted due to the failure to meet dates in the schedule of compliance. [Rule 1201 (I)(3)(iii); Rule 1203 (D)(1)(g)(v)]

### C. FACILITYWIDE COMPLIANCE CONDITIONS:

- Owner/Operator shall allow an authorized representative of the MDAQMD to enter upon the permit holder's premises at reasonable times.
   [40 CFR 70.6(c)(2)(i); Rule 1203(D)(1)(g)(i)]
- Owner/Operator shall allow an authorized representative of the MDAQMD to have access to and copy any records that must be kept under condition(s) of this Federal Operating Permit.

  [40 CFR 70.6(c)(2)(ii); Rule 1203(D)(1)(g)(ii)]
- 3. Owner/Operator shall allow an authorized representative of the MDAQMD to inspect any equipment, practice or operation contained in or required under this Federal Operating Permit.

  [40 CFR 70.6(c)(2)(iii); Rule 1203(D)(1)(g)(iii)]
- 4. Owner/Operator shall allow an authorized representative of the MDAQMD to sample and/or otherwise monitor substances or parameters for the purpose of assuring compliance with this Federal Operating Permit or with any Applicable Requirement / federally enforceable requirement.

  [40 CFR 70.6(c)(2)(iv); Rule 1203(D)(1)(g)(iv)]
- 5. Owner/Operator shall remain in compliance with all conditions contained in this Federal Operating Permit. Any noncompliance constitutes a violation of the Federal Clean Air Act and is grounds for enforcement action; the termination, revocation and re-issuance, or modification of this Federal Operating Permit; and/or grounds for denial of a renewal application.

  [1203 (D)(1)(f)(ii)]
- 6. Owner/Operator shall comply in a timely manner with all federally enforceable requirements that become effective during the term of this permit. [Rule 1201 (I)(2)]
- 7. Owner/Operator shall insure that all applicable subject processes comply with the provisions of 40 CFR 61, *National Emission Standards for Hazardous Air Pollutants*, subpart A, *General Provisions*, and subpart M, *Asbestos*.

[40 CFR 61, subparts A and M]

- 8. Owner/Operator shall notify APCO/District at least 10 working days before any applicable asbestos stripping or removal work is to be performed as required by section 61.145(b)(3)(i) of 40 CFR 61 subpart M, *National Emission Standard for Asbestos*. [40 CFR 61.145.b]
- 9. Owner/Operator shall notify the APCO/District, on an annual basis, at least 10 working days before the end of the calendar year, of the predicted asbestos renovations for the following year as required by section 61.145(b)(3)(iii) of 40 CFR 61, subpart M [see cite for threshold triggering and applicability].

  [40 CFR 61.145(b)]

### **PART III**

EQUIPMENT SPECIFIC APPLICABLE REQUIREMENTS; EMISSIONS LIMITATIONS; MONITORING, RECORDKEEPING, REPORTING AND TESTING REQUIREMENTS; COMPLIANCE CONDITIONS; COMPLIANCE PLANS

### A. <u>EQUIPMENT DESCRIPTION: CHUSENBURY PLANT:</u>

### <u>PROCESS: 1 - CRUSHING & SCREENING FOR PREHEATER</u> PLANT

# 1. PRIMARY AND SECONDARY CRUSHING SYSTEM – MDAQMD PERMIT # B001009:

<b>Equipment Name</b>
2-WP-8 Water Spray Pump
2-SS-1 Primary Hopper, 250 tons
2-FE-1 Apron Feeder
2-CR-1 Jaw Crusher, Birds-Bord Buchanan
2-BC-1 Belt Conveyor
2-VS-1 Vibrating Screen
2-CR-2 Secondary Crusher
2-BC-2 Belt Conveyor
2-BC-3 Belt Conveyor
2-SC-1 Screw Conveyor
2-SC-1A Screw Conveyor
Pile Outside Cement Rock, 72,000 tons
Pile Outside High Grade, 36,000 tons

### PERMIT CONDITIONS:

- 1. The owner/operator shall operate/maintain this equipment in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permit C001013 (2-DC-1). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

[Pulo 204] Parmit Conditions: Version in SIR = CARR Ex. Order G. 73, 40 CER.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. Process rate shall not exceed equipment rating of 1,975 tons per hour. A daily log of material processed (tons), actual or estimated, shall be maintained on-site for two years and provided to District personnel on request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

### 2. BAGHOUSE – MDAQMD PERMIT # C001013:

Serving Crushing System 2-CR-1 under permit No. B001009: 2-DC-1 Baghouse, Mikro Pul No. 100-8-20, A/C ratio 8.23:1, 16,000 acfm cloth area 1,943 sq. ft.

2-FA-1 Blower, 60 hp

### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 3. <u>CRUSHING, STOCKPILING, AND PRE-BLENDING SYSTEM – MDAQMD PERMIT # B001011:</u>

Capacity (Hp)	Equipment Name
5.00	2-FA-11 Water Cooling Fan
5.00	2-FA-12 Water Cooling Fan
37.50	2-FE-3,4,5,6,7 Apron Feeders, 5 @ 7.5 hp ea
30.00	2-BC-4 Belt Conveyor
200.00	2-BC-5 Belt Conveyor
50.00	2-VS-2,3 Vibrating Screens, 2 @ 25 hp ea.
	2-SS-4 Funnel
25.00	2-FE-10 Feeder
350.00	2-CR-3 Crusher, Tertiary
40.00	2-BC-6 Belt Conveyor
50.00	2-BC-9 Belt Conveyor
5.00	2-TIM-2 Magnet
150.00	3-BC-1 Belt Conveyor
	3-SS-1 Funnel
50.00	3-BC-2 Belt Conveyor
6.00	3-SL-1, 2 Stack Slewing Drive, 2 @ 3 hp ea.
2.00	2-SC-2 Screw Conveyor
	Dome Rock and Hi Grade, 49,000 tons

### PERMIT CONDITIONS:

- 1. The owner/operator shall operate/maintain this equipment in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permits C001014 (2-DC-2), C001016 (2-DC-3), C001017 (3-DC-1), C001335 (2-DC-6), C001336 (2-DC-7), C001337 (2-DC-8), C001339 (2-DC-9).
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

Permit Number: 11800001

3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

### 4. BAGHOUSE – MDAQMD PERMIT # C001014:

Serving Tertiary Crusher 2-CR-3 and Preblend to 2-BC-9 under permit No. B001011: 2-DC-2 Baghouse, Ecolaire model 500-6, A/C ratio 5:1, 15,000 acfm, cloth area 3,140 sq. ft.

2-FA-2 Blower, 50 hp.

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

### 5. BAGHOUSE – MDAQMD PERMIT # C001016:

Serving Tertiary Crushing/Preblend System 2-CR-3 via 2-BC-9 to 3-BC-1 under permit No. B001011 and equipment under permit No. B001979:

2-DC-3 Baghouse, DCE Vokes DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680

sq. ft. 2-FA-3 Blower, 5.5 hp.

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 6. BAGHOUSE – MDAQMD PERMIT # C001017:

Serving Crushing/Preblend to Dome via 3-BC-2 under permit No. B001011: 3-DC-1 Baghouse, Flex-Kleen 84-WRT-64, A/C ratio 6.25:1, 4,000 acfm, cloth area 640 sq. ft.

3-FA-1 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two

years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 7. BAGHOUSE – MDAQMD PERMIT # C001335:

Serving Crusher Pre-blend Transfer via 3-BC-1 to Dome under permit No. B001011: 2-DC-6 Baghouse, DCE Vokes DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

2-FA-6 Blower, 6.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that

assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 8. BAGHOUSE – MDAQMD PERMIT # C001336:

Serving Crusher Pre-blend Transfer via 3-BC-1 to Dome under permit No. B001011: 2-DC-7 Baghouse, DCE Vokes DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

2-FA-7 Blower, 5.5 hp

#### **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 9. BAGHOUSE – MDAQMD PERMIT # C001337:

Serving Stockpile Transfer to Crushing to 2-BC-5 under permit No. B001011: 2-DC-8 Baghouse, DCE Vokes DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft

2-FA-8 Blower, 5.5 hp

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 10. BAGHOUSE – MDAQMD PERMIT # C001339:

Serving Tertiary Crusher 2-CR-3 under permit B001011:

2-DC-9 Baghouse, Ecolaire model 500-3, A/C ratio 3.82:1, 6,000 acfm, cloth area 1,570 sq. ft.

2-FA-9 Blower, 20 hp.

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.
  - [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

1 0111110 1 (011110 011 1110

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 11. RAW ADDITIVE DELIVERY TO STORAGE – MDAQMD PERMIT # B001012:

Capacity (Hp)	Equipment Name
60.00	3-BC-4 Belt Conveyor
5.00	3-TT-1 Tripper
60.00	3-RC-1 Reclaimer
0.20	3-RC-B1 Reclaimer Slope Cleaner Brake
100.00	3-CD-1 Drag Conveyor
6.00	3-SL-3A,3B Stacker Slewing Drive, 2 @ 3 hp ea.
1.50	3-SL-4A,4B Stacker Slewing Drive, 2 @ .75 hp ea.
	3-SS-1 Raw Material Bin, 8 tons
50.00	3-BC-3 Belt Conveyor
2.00	3-SC-1 Screw Conveyor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001015 (3-DC-2) and C001018 (3-DC-3). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 12. BAGHOUSE – MDAQMD PERMIT # C001015:

Serving Raw Additives Transfer from Dome via 3-BC-3 under permit No. B001012: 3-DC-2 Baghouse, Flex Kleen 84-WRT-64, A/C ratio 6.25:1, 4,000 acfm, cloth area 640 sq. ft.

3-FA-2 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of two years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 13. BAGHOUSE – MDAQMD PERMIT # C001018:

Serving Additive Silos via 3-BC-3 and 3-BC-4 under permit No. B001012 and equipment under permit No. T002091:

3-DC-3 Baghouse, Ecolaire model 500-7, A/C ratio 5.14:1, 18,000 acfm, cloth area 3,500 sq. ft.

3-FA-3 Blower, 60 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering

principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 14. STORAGE - RAW ADDITIVE - MDAQMD PERMIT # T002091:

Capacity	Equipment Name
43700.00	3-SS-2 Preblend Material Silo, 450 tons
43700.00	3-SS-3 Bauxite Silo, 450 tons
43700.00	3-SS-4 Iron Oxide Silo, 450 tons
43700.00	3-SS-5 High Grade Silo, 450 tons
43700.00	3-SS-6 High Grade Silo, 450 tons

#### PERMIT CONDITIONS:

1. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permits C001018 (3-DC-3) under B001012.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 15. SAND PLANT – MDAQMD PERMIT # B003948:

Crushing and screening plant producing sand, grit, and small (3/4" minus) aggregate that supports loadout silos 1-SS-2 and 1-SS-3.

Capacity (Hp)	Equipment Name	
25.00	Conveyor 42" x 10'10" - Feeder under Grizzly (1-BC-1)	
15.00	Conveyor 42" x 115' - Feed conveyor to 5x16 JCI Screen (1-BC-2)	
50.00	Primary 3 Deck 5x16 Screen (1-VS-1)	
5.00	Conveyor 36" x 86' - 5x16 Underscreen -6 mesh waste (1-BC-3)	
5.00	Conveyor 30" x 20' - Minus 6 mesh stacking conveyor (1-BC-4)	
250.00	Bearclaw Primary Crusher (1-CR-1)	
10.00	Conveyor 36" x 28' - Minus 2 1/2 x +6 mesh from 5x16 screen (1-BC-5)	
10.00	Conveyor 36" x 28' - Bearclaw crusher -2 1/2 discharge (1-BC-6)	
10.00	Conveyor 60" x 36' - Picker belt (1-BC-7)	
15.00	Conveyor 36" x 88' - Feed conveyor to JCI screen (1-BC-8)	
60.00	Finish 3 Deck 8x20 Screen (1-VS-2)	
15.00	Conveyor 60" x 24' - Underscreen conveyor (1-BC-9)	
10.00	Conveyor 36" x 60' - Surge bin feed conveyor (1-BC-10)	
10.00	Conveyor 36" x 88' - Sand radial conveyor (1-BC-11)	
1.50	Sand Pile loading spout (1-LS-1)	
5.00	Conveyor 30" x 16' - Bottom deck cross conveyor (1-BC-12)	
10.00	Conveyor 36" x 80' - Grit stacker conveyor (1-BC-13)	
1.50	1.50 Grit pile loading spout (1-LS-2)	
7.50	Conveyor 30" x 25' - Middle deck cross conveyor (1-BC-14)	
	Conveyor 36" x 60' - 3/4" Lock stacker conveyor (1-BC-15)	
1.50	Rock pile loading spout (1-LS-3)	
	Conveyor 30" x 12' - Top deck cross conveyor (1-BC-16)	
	Conveyor 36" x 80' - VSI crusher feed conveyor (1-BC-17)	
	00 Remco Sand Max VSI Crusher (1-CR-2)	
	Conveyor 36" x 80' - VSI crusher return conveyor (1-BC-18)	
50.00	Air compressor (1-AC-2)	

#### PERMIT CONDITIONS:

1. This equipment shall not be operated unless it is vented to properly functioning air pollution control equipment covered by valid District permits C003949, C008145, C008146, C008147, C008148, C008149, C008150, and C008151.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 2. The o/o shall have a continuing program of maintenance/inspections in accord with manufacturer's recommendations and/or specifications which ensures compliance with District Rules.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall maintain a log of all inspections, repairs, and maintenance on this equipment. The log shall be kept on-site for a minimum period of five years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall not exceed a feed rate of 200 ton/hr to the Remco variable shaft impact crusher (1-CR-2). The o/o shall use District approved methods to document the throughput to this crusher and log its rate.
  [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. Materials processed shall contain sufficient natural and/or added moisture to ensure compliance with District rules, such as, but not limited to, Rule 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition and used as necessary to ensue compliance. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 16. WHITE SAND SILOS & BAGGING – MDAQMD PERMIT # T004299:

Two white sand silos (1-SS-2 and 1-SS-3), each designed to hold 54 tons, whose dimensions are 11 feet in diameter by 30.5 feet high (including the 5.5 feet of taper), with a total capacity of 25,330 gallons. A bagging station is under 1-SS-3 silo.

#### PERMIT CONDITIONS:

1. These silos shall not be filled with any material unless vented to functioning baghouses under valid District permit numbers C004289 (1-DC-2) and C004290 (1-DC-3). [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 17. BAGHOUSE – MDAQMD PERMIT # C004289:

1-DC-2. Baghouses each of which contains 16 bags whose dimensions are 6" dia. X 84"L. The bags are polyester serviced by a 3 hp motor which moves 700 ft3/min. and the total filtration area for each baghouse is 176 ft2.

#### PERMIT CONDITIONS:

- 1. The owner/operator (o/o) shall install, operate, and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance which embraces at least: visible emission determinations, and visual inspections of all associated equipment (inclusive of the bags and their suspension system). All of these determinations will be made with experience with this unit, but no less than monthly for the first year of operation. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2. Above, keep the log current, on-site for a minimum of two years and provide it to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of the required bags for replacement on-site at all times which will ensure compliance with District Rules.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- This baghouse shall operate concurrently with equipment described in District permit No. T004299.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 18. <u>BAGHOUSE</u> – MDAQMD PERMIT # C004290:

1-DC-3. Baghouses each of which contains 16 bags whose dimensions are 6" dia. X 84"L. The bags are polyester serviced by a 3 hp motor which moves 700 ft3/min. and the total filtration area for each baghouse is 176 ft2.

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall install, operate, and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 2. The o/o shall institute a program of maintenance which embraces at least: visible emission determinations, and visual inspections of all associated equipment (inclusive of the bags and their suspension system). All of these determinations will be made with experience with this unit, but no less than monthly for the first year of operation. The o/o shall log all the items in 2. Above, keep the log current, on-site for a minimum of two years and provide it to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall maintain an inventory of the required bags for replacement on-site at all times which will ensure compliance with District Rules.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. This baghouse shall operate concurrently with equipment described in District permit No. T004299.

  [Pulo 204 Permit Conditions: Version in SIR = CARR Ex. Order G. 73, 40 CER.]

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# PROCESS: 1A – CLAY STORAGE

# 19. <u>CLAY DELIVERY, CRUSHING AND STORAGE SYSTEM – MDAQMD PERMIT # B001010:</u>

Capacity (Hp)	Equipment Name
	2-SS-2 Clay Hopper
10.00	S-FE-8 Apron Feeder
20.00	2-BC-10 Belt Conveyor
40.00	2-BC-7 Belt Conveyor
	Dome Clay Pile, 17,000 tons

- 1. The owner/operator shall operate/maintain this equipment in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permits C001333 (2-DC-4) and C001334 (2-DC-5).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 20. BAGHOUSE – MDAQMD PERMIT # C001333:

Serving Clay Crushing System 2-CR-4 under permit No. B001010: 2-DC-4 Baghouse, DCE Vokes DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

2-FA-4 Blower, 5.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 21. BAGHOUSE – MDAQMD PERMIT # C001334:

Serving Clay Crushing System 2-CR-4 under permit B001010: 2-DC-5 Baghouse, Zurn model E-1 pulse jet ZJ-60-8, A/C ratio 5:1, 3,500 acfm, cloth area 680 sq. ft. 2-FA-5 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 22. CLAY DOME RECLAIM SYSTEM – MDAQMD PERMIT #B001979:

Capacity (Hp)	Equipment Name	
	2-SS-5 Manual Hopper	
	2-GA-5 Manual Gate	
7.50	2-FE-2 Clay Dome Discharge Feeder	
0.25	2-LP-3 Clay Reclaim Feeder Lube Pump	
7.50	2-BC-8 Belt Conveyor, Clay Dome Reclaim	
	2-BCS-3 Belt Scale for Clay 2-BC-8, discharge is to 2-BC-9 (B001011)	

#### PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C001016 (2-DC-3) (under B001011).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# **PROCESS:** 2 – RAW GRINDING:

# 23. RAW GRINDING AND BLENDING; MDAQMD PERMIT # B001019:

Capacity (Hp)	Equipment Name
5.00	3-WF-1 Weigh Feeder
3.00	3-WF-2,3,4 Weigh Feeders, 3 @ 1 hp ea.
2.00	3-WF-5 Weigh Feeder
50.00	3-BC-5 Belt Conveyor
7.50	3-TV-4 Tipping Valve
7000.00	3-GM-1 Raw Mill Motor F L. Smidth, 2 @ 3,500 hp ea.
100.00	3-ID-1 Inching Drive
15.00	3-AB-1A Air Blower for 3-AS-1,2,3
3.00	3-AB-1B Air Blower for Elevator inlets 3-BE-1,2
250.00	3-BE-1,2 Bucket Elevators, 2@ 125 hp
30.00	3-AB-2 Air Blower for 3-AS-4,5,6,8
50.00	3-AB-3 Air Blower for 3-AS-11,12,13,15
	3-SE-1 Grit Separator
800.00	3-SE-2,3 Mechanical Separators, 2 @ 400 hp ea.
	3-CY-1,2 Cyclones
6.00	3-RV-1,2 Rotary Valves, 2 @ 3 hp ea.
1200.00	3-FA-8 Air Fan
10.00	3-FA-9 Cooling Fan
1.00	3-CH-1 Sampling Churn
10.00	3-AB-4 Air Blower for 3-AS-16,17,18,36
10.00	3-AB-5 Air Blowers for 3-AS-16,17,18,36

Capacity (Hp)	Equipment Name
250.00	3-BE-3,4 Bucket Elevators, 2 @ 125 hp
50.00	3-AB-6 Air Blowers for 3-AS-19,20,22,24
50.00	3-AB-9 Air Blowers for 21,23 & 3-DB-4
10.00	3-AB-7 Air Blowers for 3-DB-6
10.00	3-AB-8 Air Blowers for 3-DB-5
2.00	3-SC-2 Screw Conveyor
2.00	3-SC-3 Screw Conveyor
1.00	3-SC-4 Screw Conveyor
2.00	3-SC-5 Screw Conveyor
5.00	3-SC-6 Screw Conveyor

#### PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001020 (3-DC-4), C001021 (3-DC-5), C001023 (3-DC-6) and C001024 (3-DC-7).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 24. BAGHOUSE;MDAQMD PERMIT # C001020:

Serving Raw Grinding/Blending 3-GM-1 under permit No. B001019: 3-DC-4 Baghouse, Ecolaire model 500-8, A/C ratio 5:1, 20,000 acfm, cloth area 4,186 sq. ft. 3-FA-4 Blower, 60 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering

principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 25. BAGHOUSE; MDAQMD PERMIT # C001021:

Serving Raw Mill discharge via discharges from 3-BE-3 and 3-BE-4 permit No. B001019 and equipment under permit No. T002090:

3-DC-5 Baghouse, Ecolaire model 500-8, A/C ratio 5:1, 20,000 acfm, cloth area 4,1 86 sq. ft.

3-FA-4 Blower, 60 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge

port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 26. BAGHOUSE; MDAQMD PERMIT # C001023:

Serving Raw Mill 3-GM-1 to Blending Silos via 3-BE-3 and 3-BE-4 under permit No. B001019 and equipment under permit No. B001857:

3-DC-6 Baghouse, Ecolaire model 500-6 A/C ratio 4.78:1, 15,000 acfm, cloth area 3,140 sq. ft.

3-FA-6 Blower, 50 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 27. BAGHOUSE; MDAQMD PERMIT # C001024:

Serving Raw Mill Grinding System at discharge from 3-BE-3, 3-BE-4, and Air Slides to Silos 3-SS1 and 3-SS2 under permit No. B001019 and equipment under permit No. B001857:

3-DC-7 Baghouse, Ecolaire model 500-8, A/C ratio 5:1, 22,000 acfm, cloth area 4,186 sq. ft.

3-FA-7 Blower, 75 hp

#### **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

### 28. <u>STORAGE – RAW MIX BLENDING; MDAQMD PERMIT # T002090:</u>

Capacity	Equipment Name
767700.00	3-BS-1 Raw Mix Blending Silo
767700.00	3-BS-2 Raw Mix Blending Silo

1. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permits C001021 (3-DC-5) under B001019.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 29. BLENDING OPERATION FOR KILN FEED; MDAQMD PERMIT # B001857:

Capacity	
(Нр)	Equipment Name
3.00	3-AB-18 Air Blowers for 3-AS-24,30
3.00	3-AB-17 Air Blowers for 3-AS-25,31
15.00	3-AB-19 Air Blowers for 3-AS-26,27,28,29,32,33
15.00	3-AB-23
15.00	3-AB-21 Air Blowers for 3-AS-40,41,37,38,39
15.00	3-AB-24
200.00	3-BE-5,6 Bucket Elevators, 2 @ 100 hp
2.00	3-ID-6,7 Inching Drive, 2 @ 1 hp
25.00	3-AB-22 Air Blower for 3-AS-42,43
25.00	3-AB-25
	4-SS-1 Kiln Feed Bin, 75 tons
60.00	3-AB-10 Air Blower to 3-BS-1
40.00	3-AB-11 Air Blower to 3-BS-1
25.00	3-AB-12 Air Blower to 3-BS-1
60.00	3-AB-13 Air Blower to 3-BS-2
40.00	3-AB-14 Air Blower to 3-BS-2
25.00	3-AB-15 Air Blower to 3-BS-2
900.00	3-FA-23-40 Blowers, 18 @ 50 hp ea.
900.00	3-FA-41-58 Blowers, 18 @ 50 hp ea.
10.25	3-DA-52-135 Dampers, 82 @ 1/8 hp ea.
90.00	3-SC-10-27 Screw Conveyors, 18 @ 5 hp ea.
90.00	3-SC-28-45 Screw Conveyors, 18 @ 5 hp ea.
10.00	3-CD-3 Drag Conveyor
10.00	3-CD-4 Drag Conveyor
20.00	3-SC-9 Screw Conveyor
20.00	3-BE-7 Bucket Elevator

#### PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001023 (3-DC-6) under B001019, C001024 (3-DC-7) under B001019, C001338 (3-DC-10-45) under B001025. Equipment in this permit shall be in operation if kiln in B001025 is in operation.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 30. KILN BYPASS SYSTEM – ALKALI DUST; MDAQMD PERMIT # B001984:

Capacity (Hp)	Equipment Name	
	4-DA-5, 6 Alkali Bypass Dampers, Q Fan, Inlet	
	4-DA-7, 8 Alkali Bypass Dampers, Q Fan, Discharge, Iso	
60.00	4-FA-1 Alkali Bypass Quench Fan	
15.00	4-SC-11 Return Screw Conveyor	
40.00	4-AC-1 Air Compressor	
25.00	4-FK-1 Fuller Pneumatic Dust Transfer Pump	
	4-GA-7,8 Knife Gates	

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001028 (4-DC-4 through 10). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 31. <u>CLINKER COOLING EXHAUST DUST RECLAIM SYSTEM TRANSFER;</u> MDAQMD PERMIT # B002138; 41,000 ton silo:

Capacity (Hp)	Equipment Name	
1000.00	4-FA-74-93 Blowers, 20 @ 50 hp ea.	
100.00	4-SC-15-24 Screw Conveyors, 10 @ 10 hp ea.	
100.00	-SC-15A-24A Screw Conveyors, 10 @ 10 hp ea.	
20.00	-SC-28 Screw Conveyor	
30.00	4-SC-29 Screw Conveyor (extended)	
10.00	-SC-46 Screw Conveyor (FR 4-DC-46)	
7.50	-SC-12 Screw Conveyor	
5.00	4-SC-13 Screw Conveyor	
	4-BE-2 Bucket Elevator (B002137)	
	4-GA-84 Bypass Gate	
20.00	00 4-DDC-3 4-SS-4 Feed Apron Conveyor	

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000984 (4-DC-15-37) under B001025, C001027 (4-DC-11) under T002093, and C001340 (4-DC-41) under B002137. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 32. STORAGE-CLINKER; MDAQMD PERMIT # T002093; Direct from 4-RK-1 Kiln Cooler System; 3,330,000 gallons; 4-SS-4 Clinker Silo; 41,000 tons:

#### PERMIT CONDITIONS:

1. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permits C001027 (4-DC-11).

#### 33. BAGHOUSE; MDAQMD PERMIT # C001027;

Serving Kiln Cooler Transfer of Clinker to Storage, mounted on silo # 4-SS-4 under permit No. T002093 and equipment under permit Nos. B001025 and B002138: 4-DC-11 Baghouse, Ecolaire model 600-1, A/C ratio 5.7:1, 3,500 acfm, cloth area 615 sq. ft.

4-FA-70 Blower, 15 hp:

#### **PERMIT CONDITIONS:**

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 34. <u>CLINKER COOLING & TRANSFER; MDAQMD PERMIT # B002137:</u> Clinker Silo 4-SS-8

Permit Number:	11800001
----------------	----------

Capacity (Hp)	Equipment Name
	4-GA-19A,19B Gates on 3-way chute to "G" Cooler
40.00	4-CD-3,4 Drag Conveyors, 2 @ 20 hp ea.
1000.00	4-FA-57-66 "G" Cooler Fans, 10 @ 200 hp ea.
10.00	4-GA-21-50 Screw Driven Cooler Gates
10.00	4-GA-51-80 Screw Driven Cooler Gates
20.00	4-DDC-2 "G" Cooler Discharge Apron Conveyor
	4-SS-3 45-DDC-2 Reclaim Hopper, 7.5 tons
	4-GA-82 Gate from 3-way chute
100.00	4-BE-2 Bucket Elevator
	4-GA-83,89 Bypass Gates

#### PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001026 (4-DC-40), C001340 (4-DC-41), C002782 (4-DC-46), and C000999 under B001032.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 35. BAGHOUSE; MDAQMD PERMIT # C001026:

Serving Clinker Transfer to Silos under permit No. B002137 and equipment under permit Nos. B000983, B001025, and B001032:

4-DC-40 Baghouse, Zurn pulse jet model ZJ-144-8, A/C ratio 4.15:1, 7,200 acfm, cloth area 1,733 sq. ft., 4-FA-96 Blower, 20 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering

principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### **36.** BAGHOUSE; MDAQMD PERMIT # C001340:

Serving Clinker Transfer to Silos under permit Nos. B002137 and B002138: 4-DC-41 Baghouse, Ecolaire model 600-1, A/C ratio 5.57:1, 628 acfm, cloth area 628 sq. ft., 4-FA-97 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon

request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 37. BAGHOUSE; MDAWMD PERMIT # C002782:

Serving Clinker Grate (G) Cooler under permit No. B002137 <u>and equipment under permit Nos. B001025</u> and T001030:

4-DC-46 Baghouse, Fuller model "8" series, single module walk-in plenum-jet pulse collector, size 400 S10, 25,000 acfm at 160 degrees F, estimated velocity 107'/sec., 5,200 ft2 total cloth area and A/C ratio 4.8:1; stack 26" dia.x 66"H 4-FA-46 Blower, 100 hp, 4-CY-46 Cyclone

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# **PROCESS:** 3 – BURNING & COOLING – RAW BLENDING:

#### 38. CLINKER TRANSFER TO STORAGE; MDAQMD PERMIT # B001032:

Capacity (Hp)	Equipment Name
30.00	4-DDC-4 Deep Drawn Conveyor
50.00	4-BE-3 Bucket Elevator
40.00	4-CD-5 Chain Drag
20.00	4-DDC-3 Deep Drawn Conveyor
10.00	4-SC-14 Screw Conveyor
3.00	4-CD-6 Drag Conveyor
25.00	4-BC-3 Belt Conveyor

#### **PERMIT CONDITIONS:**

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000999 (4-DC-45), C001026 (4-DC-40) under B002137, C001029 (4-DC-12) under T001031.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 39. BAGHOUSE; MDAQMD PERMIT # C000999:

Serving Clinker Transfer dust, under permit No. B001032 and equipment under permit Nos. B000975, B001034, B002137, T002094, and T002096:

4-DC-45 Baghouse, Mikro Pul model 82-F-4, A/C ratio 2.18:1, 9,860 acfm, cloth area 4,522 sq. ft.

4-FA-95 Blower, 100 hp

### **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering

principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 40. <u>EQUIPMENT DESCRIPTION AND OPERATING CONDITIONS FOR;</u> <u>CLINKER PYRO PROCESSING KILN; MDAQMD PERMIT # B001025</u>:

NOTE: Additional equipment which shall be added as an integral part of the Tire Derived Fuel project are mechanical conveyors, gates, weigh belts, chutes, double doors, monitoring, electrical, and recording equipment.

Horsepower ratings are converted to Btu ratings using 2550 Btu/hp factor in capacity listing (rating is in units of MM Btu/hr).

Capacity (MMBtu/hr)	Equipment Name
	4-AP-1 Aeration Pad
	4-AS-1, 2 Air Slides
0.10	4-AB-1, 4 Air Blowers for 4-AP-1, 4-AS-1,2 (40 total hp)
	4-AS-4, 6, 8 Air Slides
0.02	4-AB-2 Air Blower for 4-AS-4,6,8 (7.5 hp)
	4-AS-5, 7, 9 Air Slides
0.02	4-AB-3 Air Blower for 4-AS-3,5,7,9 (7.5 hp)
0.19	4-AB-5 Clinker Reclaim (Modco) System (75 hp)

Capacity (MMBtu/hr)	Equipment Name
0.04	4-RV-1, 2 Rotary Valves, 2 @ 7.5 hp ea.
	4-CY-1-10 Cyclones
0.00	4-SP-1 Pre-calciner (Suspension Preheater)
0.01	4-VO-1, 2 Variable Orifices,2 @ 1 hp ea.
0.04	4-FA-16 Air Seal Fan (15 hp)
0.00	4-RK-1 Pre-calciner (Suspension Preheater) Kiln System
751.00	4-SP-1 and 4-RK-1 total heat input of 751 MMBtu/hr
2.04	4-RK-1A, 1B Motor Drive for Kiln, 2 @ 400 hp ea.
0.10	4-ED-1, 2 Emergency Drives, 2 @ 20 hp ea.
0.27	4-FA-19-39 Shell Cooling Fans, 21 @ 5 hp ea.
0.03	4-FA-17, 18 Kiln Drive Cooling Fans, 2 @ 5 hp ea.
0.06	4-FA-40 Air Seal Cooling Fan (25 hp)
	7-BU-4 Burner for Kiln
	7-BU-5 Pre-calciner Coal Burner (stationary)
	7-BU-6 Pre-calciner Gas Burner (stationary)
	7-BU-7 Pre-calciner Gas Burner Stabilizer
0.02	7-FA-18 Pre-calciner Primary Fan (7.5 hp)
0.15	7-FA-17 Kiln Primary Air Fan (60 hp)
12.75	4-FA-12, 13 Pre-heater Exhaust Fans, 2 @ 2500 hp ea.
0.04	4-FA-14, 15 I.D. Motor Cooling Fans, 2 @ 7.5 hp ea.
1.15	4-AC-2, 3, 4 Air Compressors, 3 @ 150 hp ea.
0.31	4-WP-1, 2 Water Pumps, 2 @ 60 hp ea.
0.20	4-WP-3, 4 Water Pumps, 2 @ 40 hp ea.
0.38	4-FA-41 Grate Cooler Fan (150 hp)
0.01	4-FA-46A, B Air Cooling Fans, 2 @ 1 hp ea.
0.38	4-FA-42 Grate Cooling Fans (150 hp)
0.01	4-FA-47A, B Air Cooling Fans, 2 @ 1 hp ea.
1.02	4-FA-43 Rate Cooling Fans (400 hp)
0.02	4-FA-48A, B Air Cooling Fans, 2 @ 3 hp ea.
0.77	4-FA-44 Grate Cooling Fans (300 hp)
0.02	4-FA-49A, B Air Cooling Fans, 2 @ 3 hp ea.
1.02	4-FA-45 Grate Cooling Fans (400 hp)
0.02	4-FA-50A, B Air Cooling Fans, 2 @ 3 hp ea.
0.19	4-CC-1 Clinker Grate Cooler (75 hp)
0.32	4-BR-1 Clinker Breaker (125 hp)
0.15	4-FA-55 Clinker Breaker Housing Cooling Fan (60 hp)

Capacity (MMBtu/hr)	Equipment Name
0.04	4-FA-56 Clinker Breaker Cooling Fan (15 hp)
0.02	4-CD-1 Drag Conveyor (7.5 hp)
0.13	4-DDC-1 Deep Drawn Conveyor (50 hp)
0.01	4-AB-46 Blower (3 hp)
0.00	-3A,B Dust Dampers, 2 @ 0.1 hp ea.
0.00	4-DA-53, 54, 56 Dust Dampers, 3 @ 0.1 hp ea.
0.00	4-DA-DV-46 Dust Valve (0.2 hp)
0.02	4-FA-51, 52 Cooling Fans, 2 @ 3 hp ea.
0.00	4-DAA-5A, B Dust Dampers, 2 @ 0.75 hp ea.
0.00	4-DA-6A, B Dust Dampers, 2 @ 0.75 hp ea.

#### **OPERATING CONDITIONS:**

- 1. Limestone ore charged to the process shall only be obtained from the Cushenbury or Marble Canyon quarries unless a sulfur analysis of that the proposed replacement ore is submitted to the District a minimum of 60 days prior to intended use and written permission of the APCO is obtained for use of the replacement ore.
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permits C001338 (3-DC-10-45), C000984 (4-DC-15-37), C001026 (4-DC-40) under B002137, C001027 (4-DC-11) under T002093, and C002782 (4-DC-46) under B002137.
- 3. The owner/operator (o/o) shall maintain a log which lists the time, date, weight and materials of each of the items listed in 4 and 5 below to the kiln. This log shall be kept current and on-site for a minimum of two years and provided to District personnel on request.
- 4. The o/o shall be limited to using only those materials described in the addenda to the application and generated on-site. Specifically these materials are as follows:
  - Mobil AW 2 and Mobil 46M Lubricants, oil soaked rags, National Sanitary Supply Oil Sorb 22, oil contaminated soil from spills on-site, laboratory chemicals and bags from baghouses at this facility.
- 5. This kiln system may use Tire Derived Fuel (TDF) as a supplemental fuel when coal is fired. The TDF may be either whole, chipped tires, or a combination of both. The feed rate of TDF being utilized shall not exceed 26% of the total Btu content being fed into the kiln for any single hourly average or 22% on any 24-hour average basis.

- 6. The daily emissions for each operating day for this kiln system shall be recorded and/or calculated in a manner approved by the District. The data shall be submitted to the District within 30 days of the end of each calendar quarter. The daily emissions of the following pollutants CO, NOx, SOx, and O2 (a diluent gas) shall be monitored using a Continuous Emissions Monitoring System (CEMS). The stack gas flow rate shall be monitored using a Continuous Emission Rate Monitoring System (CERMS), or other District approved method.
- 7. The o/o shall submit to the District an emissions demonstration report each quarter. This report shall include emission data while the facility is operating without TDF and with TDF.
- 8. Biosolids may be used as a NOx reduction agent in the Cushenbury plant cement kiln.
- 9. The Biosolids injection/feed rate shall not exceed 25 tons/hour.
- 10. Daily logs shall be maintained for the operation of the kiln, which includes, but is not limited to, the following:
  - A. Hours of operation/day.
  - B. Dates of major repairs and/or replacements.
  - C. Type(s) of fuel being used.
  - D. Mass of tires being introduced.
  - E. Date of routine repairs.
  - F. Feed rate and the total amount of Biosolids being injected on a daily basis.
- 11. NOx emission from this kiln shall not exceed 6.4 lb/ton of clinker produced when averaged over any 30 consecutive day period.

#### 41. BAGHOUSE; MDAQMD PERMIT # C000984:

Serving Clinker Cooler Exhaust Gases from Kiln 4-RK-1 under permit No. B001025 and equipment under permit No. B00002138:

4-HE-1 Grate Cooler Exhaust Air Heat Exchange

4-DC-15 thru 37 Kaiser Custom design Multi-baghouse:

2 banks each of 10 units, 15-24; 28-37

A/C ratio 2.1:1

340,000 acfm

165,000 sq. ft. cloth area

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 42. BAGHOUSE; MDAQMD PERMIT # C001338:

Serving Kiln/Mill System under permit No. B001025:

3-DC-10 through 45 Baghouse, Kaiser Cement Custom Design, multi-baghouse system consisting of 2 banks each 18 units, A/C 1.27:1, total acfm 467,500 at 190 degrees C, cloth area 368,000 sq. ft.

3-FA-59 Reverse Blower, 125 hp 3-FA-60 Reverse Blower, 125 hp

Total hp = 250

# PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 43. <u>BIO-SOLIDS HANDLING SYSTEM; MDAQMD PERMIT # B004694:</u>

Capacity (Hp)	Equipment Name
	Hopper for receipt of solids (53 ton capacity)
25.00	Slinger for solids system
125.00	Hydraulic drive unit
50.00	Twin Hopper Screws
5.00	Water injection unit
5.00	Sump Pump

#### **PERMIT CONDITIONS:**

- 1. The owner/operator (o/o) shall install, operate, and maintain all equipment described in this permit in strict accord with the recommendations of the manufacturer or supplier and/or sound engineering principles which produce the minimum emission of air contaminants.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. Materials processed by equipment in this permit shall contain sufficient natural and/or added moisture to ensure compliance with District Rules 401 and 403. Sufficient water and equipment in operable condition shall be maintained on-site and used as necessary to ensure compliance with the above-mentioned rules.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# <u> PROCESS: 3A – CLINKER HANDLING & STORAGE</u>

# 44. <u>CLINKER TRANSFER AND INSIDE STORAGE; MDAQMD PERMIT #</u> B000983:

Capacity (Hp)	Equipment Name
40.00	4-BC-5 Belt Conveyor
25.00	4-BC-6 Belt Conveyor
3.00	4-TT-1 Tripper
	Inside Clinker Storage (Pile)

#### **PERMIT CONDITIONS:**

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001342 (4-DC-14), and C001026 under B002137.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 45. BAGHOUSE; MDAQMD PERMIT # C001342:

Serving Clinker Cooler Transfer from Cooler or 4-SS-4 storage via 4-BC-5 and 6 to storage under permit No. B000983 and equipment under permit No. B001032: 4-DC-14 Baghouse, DCE Vokes model DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

4-FA-99 Blower, 5.5 hp

### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 46. <u>STORAGE – CLINKER BIN; MDAQMD PERMIT # T001031:</u>

79,000 gallons - 4-SS-5 Clinker Bin, 717 tons

#### **PERMIT CONDTIONS:**

1. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C001029 (4-DC-12). [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 47. BAGHOUSE; MDAQMD PERMIT #C001029:

Serving Clinker to Storage Bin 4-SS-5 via 4-BC-2 and 3 under permit No. T001031 and equipment under permit Nos. B000975, B001032, and T002096:

4-DC-12 Baghouse, Zurn pulse jet model ZJ-144-8, A/C ratio 4.9:1, 3,000 acfm, cloth area 714 sq. ft.

4-FA-71 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit

it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 48. STORAGE – CLINKER; MDAQMD PERMIT # T002094:

4-SS-7 Clinker Silo, 2,500 tons 4-SS-8 Clinker Silo, 2500 tons

#### PERMIT CONDITIONS:

1. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permits C000999 (4-DC-45) under B001032.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 49. STORAGE – GYPSUM; MDAQMD PERMIT # T002096:

5-SS-2 Gypsum Bin, 77 tons 5-SS-6 Gypsum Silo, 2,500 tons

#### PERMIT CONDITIONS:

1. Bin 5-SS-2 shall not receive incoming material unless it is vented to air pollution control equipment in operation under valid District permit C001029 (4-DC-12) under T001031 and C000999 under B001032.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. Silo 5-SS-6 shall not receive incoming material unless it is vented to air pollution control equipment in operation under valid District permit C000999 (4-DC-45) under B001032. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 50. TANK - CLINKER HOLDING SYSTEM; MDAQMD PERMIT # T002228: For Kiln Emergency Bypass Clinker.

Capacity (Gallons)	Equipment Name
	4-GA-19C Clinker Bypass Gate on 3-way chute, 1 hp
	4-CD-2 Drag Conveyor to 4-SS-2, 15 hp
48,930	4-SS-2 Clinker Holding Gate
	Tank Discharge Gate

#### PERMIT CONDITIONS:

1. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permit No. C002229.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 51. BAGHOUSE; MDAQMD PERMIT # C002229:

Serving Clinker Holding Tank under permit T002228: 4-DC-47 Baghouse, Dust Collector Fabricmax model FJBW 64-8, Pulse Jet, A/C ratio 5.8:1, 3,500 acfm at 212 degrees F, cloth area of 603 sq. ft.; stack 14" dia. x 53' 4-FA-47 Fan, Exhaust, 20 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon

request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 52. <u>CLINKER LOADOUT SYSTEM; MDAQMD PERMIT # T001030:</u>

8,300 gallons - 4-SS-3 Kiln Dust Bin

## **PERMIT CONDITIONS:**

- 1. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C002782 (4-DC-46). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. When point of discharge of product is not picked up by C002782 materials processed shall contain sufficient natural moisture to ensure compliance with Rules 401, 402, and 403.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# PROCESS: 4- GYPSUM & ADMIX FOR FINISH MILLS #1 & #3

## 53. **GYPSUM UNLOADING; MDAQMD PERMIT # B001859:**

Capacity (Hp)	Equipment Name
	5-SS-21 Gypsum Hopper, 18 tons
10.00	5-BC-20 Belt Conveyor
25.00	5-BE-17 Bucket Elevator
15.00	5-BC-21,22 Bucket Conveyors, 7.5 hp ea.
30.00	5-BC-23,24 Bucket Conveyors, 15 hp ea.
2.00	5-SC-25 Screw Conveyor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000976 (5-DC-20). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 54. BAGHOUSE; MDAQMD PERMIT # C003209:

Flex-Kleen, manufactured by Research-Cottrell, model 84-WRTC-64(III) with the following parameters/design criteria:

- A. 5-DC-23. 4,000 acfm are drawn through the bags at -8.0 in w.g. operating pressure (design pressure is 17 in w.g., maximum) at a maximum temperature of 400 degrees F, by an electric motor driven fan (5-FA-23) rated at 10 hp.
- B. The A/C ratio is 5.9:1 and the total cloth area is 678 ft2.
- C. Dust accumulation is sequentially timed for compressed air blowing of the bags, which are woven fiber-glass (B001084).

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 5. The o/o preventive maintenance program shall, as a minimum, consist of: monthly visible emission determinations, quarterly visual inspections of all associated equipment (inclusive of the bags and their suspension system) and monthly measurements of the pressure differential across the bags. [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the equipment listed in District permit No. B001859, T002092, and T002095 and be operated when previously mentioned conveyor belts are receiving and/or discharging material. [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 55. STORAGE – GYPSUM/CLAY; MDAQMD PERMIT # T002139:

For Transfer to Finish Mills 1 and 3.

Equipment Name
5-SS-11A Gypsum Bin, 500 tons
5-SS-12A Clay Bin, 500 tons

## PERMIT CONDITIONS:

1. This equipment shall be in operation in accordance with the manufacturers specifications concurrently with the equipment described in valid District permit B001859, control C000976 (5-DC-20).

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### <u>SILO – STORAGE FOR ADDITIVES; MDAQMD PERMIT # T</u>002095: 56. Gypsum Clay for Dry or Wet Raw

Equipment Name
5-SS-7 Silo, 175 tons
5-SS-8 Silo, 175 tons
5-SS-9 Silo, 100 tons
5-SS-10 Silo, 175 tons

Equipment Name	
5-SS-11 Silo, 75 tons	
5-SS-12 Silo, 100 tons	

## PERMIT CONDITIONS:

1. Materials processed shall contain sufficient natural/added moisture to assure compliance with Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition on-site and used to assure compliance.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. If materials are dry, this tankage shall not be filled nor emptied unless it is vented to air pollution control equipment that is operating as per valid District permit C003209 (5-DC-23) under B001859.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 57. <u>SILO – STORAGE</u>; <u>MDAQMD PERMIT # T002092</u>:

Gypsum and ADMX for use in Finish Mills or Wet Raw Mills

	<b>Equipment Name</b>
5-SS-13 Silo, 200 tons	
5-SS-14 Silo, 100 tons	
5-SS-15 Silo, 100 tons	

## PERMIT CONDITIONS:

1. Materials processed shall contain sufficient natural/added moisture to ensure compliance with Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition on-site and used as necessary to assure compliance.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. If materials are dry, this tankage shall not be filled nor emptied unless it is vented to air pollution control equipment that is operating as per valid District permit C003209 (5-DC-23) under B001859.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 58. GYPSUM UNLOADING TO STORAGE; MDAQMD PERMIT # B000975:

Capacity (Hp)	Equipment Name
	5-SS-1 Hopper, 25 tons
100.00	5-BC-1 Belt Conveyor
15.00	5-BC-2 Belt Conveyor

## **PERMIT CONDITIONS:**

Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
 [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000999 under B001032, C001029 under T001031, and C002785 (5-DC-15A and B).
[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 59. BAGHOUSE; MDAQMD PERMIT # C002785:

Serving Gypsum Unload to Storage under permit B000975:

Gypsum Dump Hopper Enclosure

5-DC-15A - Baghouse, A/C ratio 4.5:1, 13,000 acfm

5-DC-15B - Baghouse, A/C ratio 4.5:1, 13,000 acfm

5-FA-15A - Blower, 50 hp

5-FA-15B - Blower, 50 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 60. <u>UNLOAD GYPSUM OR ADMX; MDAQMD PERMIT # B002087:</u>

Feed for Wet Raw Mill RM-1

Capacity (Hp)	Equipment Name
	3-GA-115,117,119 Gates
3.00	3-WF-13A,14A,15A Weigh Feeders, 3 @ 1 hp
5.00	3-BC-109 Belt Conveyor
5.00	3-BC-111 Belt Conveyor to 3-BC-115
5.00	3-SC-7 Return Dust Screw
	3-TV-9B Tipping Valve

#### PERMIT CONDITIONS:

- 1. Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C002101 (3-DC-9). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 61. BAGHOUSE; MDAQMD PERMIT # C002101:

Serving Gypsum/ADMX Unloading for Wet Raw Mills under permit No. B002087: 3-DC-9 Baghouse 3-FA-10 Blower, 30 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# **PROCESS:** 5 – FINISH MILLS #1, #2, #3 & #4

## 62. MILL NO. 1 - FINISH (5-FM-1) SYSTEM; MDAQMD PERMIT # B001034:

Capacity (Hp)	Equipment Name
1.50	5-WF-3,5,7 Weigh Feeders, 3 @ 0.5 hp ea
3.00	5-BC-10 Belt Conveyor
10.00	5-BC-11,12 Belt Conveyors, 2 @ 5 hp ea
	4-SS-9 Clinker Bin (inside), 400 tons
10.00	5-CD-4 Drag Conveyor
0.50	5-WF-14,15 Weight Feeders, 2 @ 0.25 hp ea

Capacity (Hp)	Equipment Name
5.00	5-BC-12 Belt Conveyor
0.33	5-WF-17 Weigh Feeder
1.00	5-SC-21 Screw Conveyor
5.00	5-AB-11 Air Blower for 5-AS-11,12,23,24,25
15.00	5-AB-10 Air Blower for 5-AS-10
200.00	5-AC-14 Air Compressor
1500.00	5-MD-10 Motor Drive for 5-FM-1 Mill
25.00	5-MG-10 Generator for FM-1 Mill
1.00	5-FA-13 Air Cooling Fan
15.00	5-BE-10 Bucket Elevator
20.00	5-BE-11 Bucket Elevator
100.00	5-SE-1 Air Separator
60.00	5-CO-10 Cement Cooler
150.00	5-FK-10 Fuller Pump
5.00	5-SC-8 Screw Conveyor
5.00	5-SC-10 Screw Conveyor
1.00	5-SC-22 Screw Conveyor
2.00	5-SC-23 Screw Conveyor
2.00	5-SC-24 Screw Conveyor
1.00	5-RV-9 Rotary Valve

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000961 (5-DC-10), C000995 (5-DC-9), C000998 (5-DC-8) under B001032.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 63. BAGHOUSE; MDAQMD PERMIT # C000961:

Serving 5-FM-1 discharge and transfer of product under permit No. B001034: 5-DC-10 Baghouse, Mikro Pulsaire model80-F-4, A/C ratio 4.29:1, 15,000 acfm, cloth area 3,497 sq. ft. 5-FA-10 Blower, 75 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 64. BAGHOUSE; MDAQMD PERMIT #C000995:

Serving 5-FM-1 product intermediate transfer to storage, under permit No. B001034:

5-DC-9 Baghouse, Mikro Pulsaire model 1-F-1, A/C ratio 7.15:1, 5,000 acfm, cloth area 700 sq. ft.

5-FA-9 Blower, 15 hp

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 69. BAGHOUSE; MDAQMD PERMIT # C000998:

Serving Clinker/Gypsum feed to 5-FM-1 via 5-SC-23 and 5-BC-10, under permit No. B001034 and equipment under permit No. B001036:

5-DC-8 Baghouse, Mikro Pulsaire model 1-F-1-C, A/C ratio 7.87:1, 15,000 acfm, cloth area 1,904 sq. ft.

5-FA-8 Blower, 50 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon

request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 66. BAGHOUSE; MDAQMD PERMIT # C001000:

Two dust collector baghouses, serving the direct discharge port of 5-FM-2 to 5-CY-6, 7 and 5-BE-14, under permit No. B001036. Each serves a cyclone and discharges jointly into 5-SC-13 to 5-BE-14 and 5-FK-11:

5-DC-6 Baghouse, Northern Blower model AT, A/C ratio 1.84:1, 18,000 acfm, cloth area 9,803 sq. ft.

5-FA-6 Blower, 100 hp

5-DC-7 Baghouse, Northern Blower model AT, A/C ratio 2.1:1, 20,000 acfm, cloth area 9,495 sq. ft.

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 67. MILL NO. 3 - FINISH (5-FM-3) SYSTEM; MDAQMD PERMIT # B001035:

Capacity (Hp)	Equipment Name
	4-SS-10 Clinker Bin (inside storage) 480 tons
0.50	5-WF-10 Weigh Feeder
2.00	5-WF-11 Weigh Feeder
0.25	5-WF-13 Weigh Feeder
0.50	5-WF-18 Weigh Feeder
10.00	5-CD-5 Drag Conveyor
5.00	5-SC-20 Screw Conveyor
1500.00	5-MD-12 Motor Drive for 5-FM-3 Mill
25.00	5-MG-12 Generator for FM-3 Mill
1.00	5-FA-14 Air Cooling Fan
25.00	5-BE-15 Bucket Elevator
20.00	5-BE-16 Bucket Elevator
5.00	5-AB-13 Air Blower for 5-AS-19, 20, 21, 22
5.00	5-SC-19 Screw Conveyor
125.00	5-SE-3 Air Separator
50.00	5-CO-13 Cement Cooler
125.00	5-FK-12 Fuller Pump
200.00	5-AC-13 Air Compressor
5.00	5-SC-15 Screw Conveyor
7.50	5-BC-13 Belt Conveyor
3.00	5-SC-16 Screw Conveyor
0.50	5-RV-11 Rotary Valve

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000965 (5-DC-11) and C001469 (5-DC-12).
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. All covers, lids, gaskets, etc. shall be in place at all times during operation of this equipment and shall be maintained to assure proper fit to minimize fugitive dust. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 68. BAGHOUSE; MDAQMD PERMIT # C000965:

Serving 5-FM-3 feed and discharge transfer, including recycle, via 5-BE-15, 16, under permit No. B001035:

5-DC-11 Baghouse, Mikro Pulsaire model 1-F-1, A/C ratio 7.15:1, 5,000 acfm, cloth area 700 sq. ft.

5-FA-11 Blower, 15 hp

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 69. BAGHOUSE; MDQMD PERMIT # C001469:

Serving 5-FM-3 discharge port via 5-CY-12 and collected by 5-FK-12 under permit No. B001035:

5-DC-12 Baghouse, 4-unit, Rees Blowpipe model 80-F, A/C ratio 1.98:1, 11,000 acfm, cloth area 5,552 sq. ft.

5-FA-12 Blower, 100 hp

#### PERMIT CONDITIONS:

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 70. MILL NO. 4 - FINISH (5-FM-4) SYSTEM; MDAQMD PERMIT # B001033:

Capacity (Hp)	Equipment Name
4.00	5-WF-1,2 Weigh Feeders, 2 @ 2 hp ea.
1.00	5-CD-2 Drag Conveyor
20.00	5-CD-3 Drag Conveyor
50.00	5-BE-1 Bucket Elevator
4000.00	5-MD-1 Motor Drive for 5-FM-4 Mill
30.00	5-ID-1 Inching Drive
30.00	5-AB-3 Air Blower for 5-AS-1,2,3,4,5
30.00	5-BE-2 Bucket Elevator
	5-CY-1 Cyclone
400.00	5-SE-6 Mechanical Separator
125.00	5-CO-1 Cement Cooler

Capacity (Hp)	Equipment Name
250.00	5-FK-1 Fuller Pump
250.00	5-AC-1 Air Compressor
300.00	5-AC-2 Air Compressor
5.00	5-SC-2 Screw Conveyor

## PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001037 (5-DC-2) and C001044 (5-DC-1). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 71. BAGHOUSE; MDAQMD PERMIT # C001037:

Serving 5-FM-4 for all transfer points of product discharge and also 5-BE-1 at feed, under permit No. B001033:

5-DC-2 Baghouse, Zurn model ZP-546-10, A/C ratio 4,87:1, 40,000 acfm, cloth area 8,215 sq. ft.

5-FA-2 Blower, 150 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 72. BAGHOUSE; MDAQMD PERMIT # C001044:

Serving Materials Supply and Feed to 5-FM-4 under permit B001033: 5-DC-1 Blower, Zurn model ZJ-144-8, A/C ratio 2.88:1, 5,000 acfm, cloth area 1,744 sq. ft. 5-FA-1 Blower, 25 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 73. FINISH MILL NO. 2 SYSTEM (5FM-2) – MDAQMD PERMIT # B001036

Capacity	Equipment Name
----------	----------------

(Hp)	
5.50	5-WF-4, 6, 8 Weigh Feeders @ 1.5, 2 and 2 hp respectively
5.00	5-BC-14 Belt Conveyor
50.00	5-SC-27 Screw Conveyor
4,400.00	5-MD-11 Motor Drive for the Mill
25.00	5-MG-11 Generator for Mill
	5-FA-11 Air Fan
15.00	5-AB-12 Air Blower for 5-AS-13, 14, 15, 16, 17, and 18.
0.00	5-CY-6 and 7: Cyclones
7.50	5-SC-13 Screw Conveyor
50.00	5-BE-12 Bucket Elevator
40.00	5-BE-13 Bucket Elevator
	5-SE-2 Air Separator
	5-CO-11 Cement Cooler
	5-CO-12 Cement Cooler
	50FK-11 Fuller Pump
	5-AC-15 Air Compressor
	5-AC-16 Air Compressor
	5-SC-31 Screw Conveyor
	5-SC-32 Screw Conveyor
	5-SC-14 Screw Conveyor
	5-SC-11 Screw Conveyor
	5-SC-12 Screw Conveyor
150.00	5-SE-01 O-SEPA Separator, (New in 1998 per application 98001627)

- 1. All covers, lids, gaskets and other devices and/or equipment which ensures this system's air tight integrity shall be maintained to preclude and/or minimize fugitive particulate emissions.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This system shall not be operated unless it is vented wholly to the following particulate emissions controls, which are operating under valid District permits: C001000 (5-DC-6 & 7); C000998 (5-DC-8, which controls equipment under District permit number B001034) and C005164 (installed in 1998).
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 74. BAGHOUSE -MDAQMD PERMIT # C000976:

Serving Gypsum unloading to Bins 5-SS-11, 12, 13, 14, 15 for Mills 1 & 3, under permit No. B001859 and equipment under permit No. T002139:

5-DC-20 Baghouse, Flex-Kleen Pulse Jet Baghouse, A/C ratio 4.9:1, @ 6,000 acfm - model 120-WRBS - 80 ARR III.

5-FA-20 Blower, Fan model 294 GI/20 ARR9 - Belt Driven, 20 hp.

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 75. BAGHOUSES – MDAQMD PERMIT # C001028:

Alkali Dust Bypass System for B001984:

4-DC-4 thru 10. Kaiser Cement Design of 7 baghouses, 1.66: A/C ratio, with 7 blowers of 50 hp ea @13,000 acfm ea. and a 100 hp reverse air blower.

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 76. BAGHOUSE – MDAQMD PERMIT # C003949:

BAGHOUSE (1-DC-1)

A Flex Clean baghouse, equipped with 81 bags (1029 square feet) and a 15 hp fan generating 5000 ACFM (for an air to cloth ratio of 4.86:1). This unit provides exhaust air filtration to the Sand Plant (B003948).

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

1 0111110 1 (011110 011 1110

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. This baghouse shall operate concurrently with the equipment described in District permit No. B003948. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall discharge no more than 0.43 pounds per hour of PM10 at a maximum concentrations of 0.01 gr/dSCF at the operating conditions given in the above description.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This equipment does not require a regularly scheduled emission compliance test. However, emission compliance testing may be required at the discretion of the District. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 77. BAGHOUSE – MDAQMD PERMIT # C005164:

O-SEPA baghouse (5-DC-24), model 975512. The bags are 6 in of diameter, 12 ft long and re 975 in number. A fan rated at 350 hp draws air through the bags with an air to cloth ratio of 3.32 to 1. The guaranty of the manufacturer is 0.0109 gr/SCF, or 0.71 lb/h.

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal

design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. This baghouse shall operate concurrently with Finish Mill No. 2 System (5-FM-2) under valid District permit number B001036. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# **78.** DUST COLLECTOR 4-DC-48; MDAQMD Permit # C008483: Mikropul Pulsaire Model 1-F-2 style baghouse, equipped with a 30 hp fan generating

Mikropul Pulsaire Model 1-F-2 style baghouse, equipped with a 30 hp fan generating 8,000 ACFM (air to cloth ratio of 4.72:1) and a cloth area of 1,399 sq ft.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Clinker Hopper (unit number 4-SS-6) under permit No. B002138.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.69 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 79. <u>DUST COLLECTOR 1-DC-4 – MDAQMD PERMIT # C008145:</u>

Mikropul Model 815-8-20-TR C style baghouse with top bag removal and mikropulsaire cleaning, equipped with an 8" double tipping valve, 81 4 5/8" x 8' bags (806 sq ft) and fan 1-FA-4 (20 hp) generating 4500 ACFM (air to cloth ratio of 5.6:1). This baghouse vents screen 1-VS-1 feed, reject drop from the screen, and reject transfer belts to the screen reject pile.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.386 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 80. <u>DUST COLLECTOR 1-DC-5 – MDAQMD PERMIT # C008146:</u>

Mikropul Model 144S-8-20-TR C style baghouse, equipped with an 8" double tipping valve, 144 4 5/8" x 8' bags (1433 sq ft) and fan 1-FA-5 (30 hp) generating 8600 ACFM (air to cloth ratio of 6:1). This baghouse vents screen 1-VS-1, crusher 1-CR-1, screen discharge, crusher discharge, and drops to the picker belt.

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict

accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.737 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 81. <u>DUST COLLECTOR 1-DC-6 – MDAQMD PERMIT # C008147:</u>

Mikropul Model 196S-8-20-TR C style baghouse, equipped with an 8" double tipping valve, 196 4 5/8" x 8' bags (1950 sq ft) and fan 1-FA-6 (40 hp) generating 11000 ACFM (air to cloth ratio of 5.6:1). This baghouse vents feed to screen 1-VS-2, the screen, all screen discharge, surge bin 1-SS-6, and surge bin discharge to pivot belt conveyor 1-BC-11.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.943 lb/hour at a maximum concentration of

0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 82. DUST COLLECTOR 1-DC-7 – MDAQMD PERMIT # C008148:

Bayshore Model EL-300DC baghouse, equipped with a loading spout, 8 6" x 36" bags (260 sq ft) and fan 1-FA-7 (1.5 hp) generating 960 ACFM (air to cloth ratio of 3.7:1). This baghouse vents the drop end of rotary belt conveyor 1-BC-11, feed to the sand pile.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential

across the bags if one has not been provided with this unit. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.082 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 83. <u>DUST COLLECTOR 1-DC-8 – MDAQMD PERMIT # C008149:</u>

Midwest Model 200 baghouse with loading spout, equipped with bags to be specified and fan 1-FA-8 (2 hp) generating 760 ACFM (unknown air to cloth ratio). This baghouse vents the drop from belt conveyor 1-BC-13 onto the grit pile.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5

years and provided to District personnel on request. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.065 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 84. <u>DUST COLLECTOR 1-DC-9 – MDAQMD PERMIT # C008150:</u>

Midwest Model 200 baghouse with loading spout, equipped with bags to be specified and fan 1-FA-9 (2 hp) generating 760 ACFM (air to cloth ratio to be specified). This baghouse vents the drop from belt conveyor 1-BC-15 onto the 3/4"- pile.

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.065 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- **85.** DUST COLLECTOR 1-DC-10 MDAQMD PERMIT # C008151:
  Mikropul Model 81S-8-20-TR C style baghouse, equipped with an 8" double tipping

valve, 81 4 5/8" x 8' bags (806 sq ft) and fan 1-FA-10 (20 hp) generating 4500 ACFM (air to cloth ratio of 5.6:1). This baghouse vents crusher 1-CR-2 feed and crusher discharge to belt conveyor 1-BC-18.

- 1. The owner/operator (o/o) shall install, operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier, and sound engineering principles, which produce minimum emissions of air contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall institute a program of maintenance, which embraces at least weekly visible emission determinations, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension systems) and regular (to be determined with experience with this unit) measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall log all the items in 2 above in addition to the bag replacements, repairs and non-scheduled maintenance. The log shall be kept current, on-site for a minimum of 5 years and provided to District personnel on request.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain an inventory of replacement bags on-site at all times which will ensure compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall install and maintain a device which measures the pressure differential across the bags if one has not been provided with this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the Sand Plant under valid District permit number B003948.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. This baghouse shall discharge no more than 0.386 lb/hour at a maximum concentration of 0.01 gr/dSCF at the operating conditions described in the above description. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Within 180 days from the initial start-up of this unit, the o/o shall conduct emissions

testing in strict accord with all procedures described in the District's Compliance Test Procedural Manual. This testing is necessary to demonstrate compliance with permit conditions in 7 above and District Rules 404 and 405. The District shall be notified no less than 10 working days prior to the test and receive the final test report of emissions no later than 45 days subsequent to the final day of on-site sampling and measurement. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 86. EMERGENCY GENERATOR – MDAQMD PERMIT # E007911:

733-002, Caterpillar, Diesel, Generator Model No. 3406, 6 cylinders, After Cooled, Direct Injected, Inter Cooled, Turbo Charged, 506 bhp @ 1800 rpm, Serial No. 2WB05602

- 1. Operation of this equipment shall be conducted in accordance with all data and specifications submitted with the application under which this permit is issued unless otherwise noted below.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall be installed, operated and maintained in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This unit shall be limited to use for emergency power, defined as when commercially available power has been interrupted, and as part of a testing program which does not exceed 60 minutes of operation per week.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 0.05% on a weight per weight basis in this unit.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall maintain a log for this unit, which, at a minimum, contains the information specified below. This log shall be maintained current and on-site for a minimum of five (5) years and shall be provided to District personnel on request:
  - a. Date of each use:
  - b. Duration of each use, in minutes;
  - c. Fuel consumed during each calendar year, in gallons;
  - d. Fuel sulfur concentration (the o/o may use the supplier's certification of

sulfur content if it is maintained as part of this log).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 87. EMERGENCY GENERATOR – MDAQMD PERMIT # E007913:

733-003, Cummins, Diesel, Generator, Model No. FTA 38-G4, 16 cylinders, After Cooled, Direct Injected, Ignition Retarded, Inter Cooled, Turbo Charged, 1490bhp @ 1800rpm, Serial No. 33126019

## **PERMIT CONDITIONS:**

- 1. Operation of this equipment shall be conducted in accordance with all data and specifications submitted with the application under which this permit is issued unless otherwise noted below.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall be installed, operated and maintained in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of contaminants.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This unit shall be limited to use for emergency power, defined as when commercially available power has been interrupted, and as part of a testing program which does not exceed 60 minutes of operation per week.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 0.05% on a weight per weight basis in this unit.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR
  - 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall maintain a log for this unit, which, at a minimum, contains the information specified below. This log shall be maintained current and on-site for a minimum of five (5) years and shall be provided to District personnel on request:
  - a. Date of each use;
  - b. Duration of each use, in minutes;
  - c. Fuel consumed during each calendar year, in gallons;
  - d. Fuel sulfur concentration (the o/o may use the supplier's certification of sulfur content if it is maintained as part of this log).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 88. EMERGENCY GENERATOR – MDAQMD PERMIT # E008201:

Mitsubishi, Diesel, Generator, Model No. 512 NPTA, 12 cylinders, After Cooled, Direct Injected, Inter Cooled, Turbo Charged, 1080bhp @1800rpm, Serial No. 10183

#### PERMIT CONDITIONS:

- 1. Operation of this equipment shall be conducted in accordance with all data and specifications submitted with the application under which this permit is issued unless otherwise noted below.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall be installed, operated and maintained in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This unit shall be limited to use for emergency power, defined as when commercially available power has been interrupted, and as part of a testing program which does not exceed 60 minutes of operation per week.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 0.05% on a weight per weight basis in this unit. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall maintain a log for this unit, which, at a minimum, contains the information specified below. This log shall be maintained current and on-site for a minimum of five (5) years and shall be provided to District personnel on request:
  - a. Date of each use;
  - b. Duration of each use, in minutes;
  - c. Fuel consumed during each calendar year, in gallons;
  - d. Fuel sulfur concentration (the o/o may use the supplier's certification of sulfur content if it is maintained as part of this log).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 6. This device shall be equipped with a non-resettable hour meter utilized for recording equipment operating hours.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

7. The emissions from this equipment, in addition to the emissions from the equipment covered by District Permits E008202 and E008203, shall be included in the mass emission limits specified on District Permit B001025, Clinker Pyro Processing Kiln. The NOx emissions limits specified in B001025 shall not be exceeded by the equipment covered in all four permits; for other pollutants, the limits shall not be exceeded by this equipment and the B001025 equipment.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 89. <u>EMERGENCY GENERATOR – MDAQMD PERMIT # E008203:</u>

Caterpillar, Diesel, Generator, Model No. 3304, 4 cylinders, Ignition Retarded, 105bhp @ 1800 rpm, Serial No. 44BH4298

- 1. Operation of this equipment shall be conducted in accordance with all data and specifications submitted with the application under which this permit is issued unless otherwise noted below.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall be installed, operated and maintained in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles which produce the minimum emissions of contaminants.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This unit shall be limited to use for emergency power, defined as when commercially available power has been interrupted, and as part of a testing program which does not exceed 60 minutes of operation per week.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 0.05% on a weight per weight basis in this unit.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall maintain a log for this unit, which, at a minimum, contains the information specified below. This log shall be maintained current and on-site for a minimum of five (5) years and shall be provided to District personnel on request:
  - a. Date of each use:
  - b. Duration of each use, in minutes;
  - c. Fuel consumed during each calendar year, in gallons;
  - d. Fuel sulfur concentration (the o/o may use the supplier's certification of

sulfur content if it is maintained as part of this log). [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 6. This device shall be equipped with a non-resettable hour meter utilized for recording equipment operating hours.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 7. The emissions from this equipment, in addition to the emissions from the equipment covered by District Permits E008201 and E008202, shall be included in the mass emission limits specified on District Permit B001025, Clinker Pyro Processing Kiln. The NOx emissions limits specified in B001025 shall not be exceeded by the equipment covered in all four permits; for other pollutants, the limits shall not be exceeded by this equipment and the B001025 equipment.

  [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 8. Emergency operation of this device shall not exceed 7.5 hours in any consecutive 24 hour period (one day).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 90. STORAGE TANK FOR WASTE OIL MDAQMD PERMIT # T005181: One Enviro-Vault, by Bakersfield Tank Co. This tank has a capacity of 1000 gallons and is of dual wall, above ground construction.

## PERMIT CONDITIONS:

- 1. The owner/operator, o/o, shall log the throughput of waste oil and its disposition. The log shall be maintained current, on-site for a minimum of 5 years and provided to District personnel on request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. No hazardous materials nor spent fuel of any type shall be stored in this tank. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# <u>PROCESS: 5A – ROLLER PRESS SYSTEM FOR CLINKER</u>

91. ROLLER PRESS SYSTEM; MDAQMD PERMIT # B002405: For Clinker to 5-FM-4 Finish Grinding.

Capacity (Hp)	Equipment Name
3.00	5-BC-41 Belt Conveyor, 30" x 38'6"
15.00	5-BE-41 Bucket Elevator, 2' x 54'6"
5.00	5-BC-42 Belt Conveyor, 36" x 43'
1.00	5-MGC-1 Magnet Catcher, 24" x 4'
1200.00	5-RP-1 (a) Roller Press, 1150 mm dia. X 630 mm W, dual motor drive @ 600
	hp ea.
2.00	5-RP-1 (b) Oil Pump for tear reducer, 2 @ 1 hp ea.
0.40	5-RP-1 (c ) Grease Pump for bearing
3.00	5-RP-1 (d) Hydraulic Oil Pump
5.00	5-BC-43 Belt Conveyor, 30" x 35'
20.00	5-BE-42 Bucket Elevator, 2' x 35'
2.00	5-BE-42 (a) Screw Conveyor, Dust Return
1.00	5-RV-41 Rotary Valve on Dust Return

## PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C002406 (5-DC-41).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 92. BAGHOUSE; MDAQMD PERMIT # C002406:

Serving Roller Press System for Clinker to 5-FM-4 Finish Grinding under permit B002405:

5-DC-41 Baghouse, A/C ratio 4.61:1, 10,600 acfm at 24: WG, temp. 110 degrees F, cloth area of 2,300 sq. ft.; stack 24" diameter. x 26'. Pickup points: discharge of 5-BE-42, discharge of 5-BE-41, discharge of Belt 5-BC-42, Roller Press 5-RP-1 5-FA-41 Fan, drawing 5-F-108C, 40 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 93. GYPSUM SILO TI BIN STORAGE; MDAQMD PERMIT # B001858:

Via Flop Gate 5-GA-19 for FM-1

Capacity (Hp)	Equipment Name
5.00	5-SC-26 Screw Conveyor
40.00	5-FK-13 Fuller Pump
	5-GA-19 Flop Gate
	5-SS-17 Gypsum Bin, 66 tons
	5-AC-17 Air Compressor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000972 (5-DC-17), C000996 (5-DC-16) under T000971, and C001001 (5-DC-18) under B001983.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 94. BAGHOUSE; MDAQMD PERMIT # C000972:

Serving Fly Ash Silo 5-SS-17 (which serves 5-FM-1), supplied by 5-FK-13, under permit No. B001858 and equipment under permit No. B001938:

5-DC-17 Baghouse, Mikro Pulsaire model 16S-8-30, A.C ratio 14.8:1, 2,300 acfm, cloth area 155 sq. ft.

5-FA-17 Blower, 1.5 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 96. RAW MATERIALS SILOS; MDAQMD PERMIT # T000971:

To Silo Storage:

5-VB-6, 7 Vibrators, Line to Silo

5-SS-16 Raw Material Silo, 850 tons, 102,000 gallons

5-SS-17 Gypsum Silo, 66 tons, 7,920 gallons

5-SS-18 Gypsum Silo, 66 tons, 7,920 gallons

1. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C000996 (5-DC-16). [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 96. BAGHOUSE; MDAQMD PERMIT # C000996:

Serving Fly Ash truck unload to 5-SS-16 silo under permit No. T000971 and equipment under permit Nos. B001858 and B001983: 5-DC-16 Baghouse, Mikro Pulsaire model 16S-8-30, A/C ratio 6.17:1, 960 acfm, cloth area 155 sq. ft.

5-FA-16 Blower, 2 hp

### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

97. <u>FLY ASH SILO TRANSFER; MDAQMD PERMIT # B001983:</u> to Bin Storage via Flop Gate 5-GA-19 for FM-3 usage

Capacity (Hp)	Equipment Name
	5-SC-26 Screw Conveyor (included in B001858)
	5-FK-13 Fuller Pump (included in B001858)
	5-GA-19 Flop Gate (to direction 18)
	5-SS-18 Fly Ash Bin, 66 tons
60.00	5-AC-18 Air Compressor
0.50	5-RV-18 Rotary Valve

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000972 (5-DC-17) under B001858, C000996 (5-DC-16) under T000971, C001001 (5-DC-18).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 98. BAGHOUSE; MDAQMD PERMIT # C001001:

Serving Fly Ash via 5-FK-13 to Fly Ash silo 5-SS-18 (serving 5-FM-3), under permit No. B001983 and equipment under permit No. B001858: 5-DC-18 Baghouse, Mikropul model 16S-8-30, A/C ratio 7.15:1, 5,000 acfm, cloth area 700 sq. ft.

5-FA-18 Blower, 5 hp

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## PROCESS: 6 – CEMENT PACKING & SILO – UNITS #1, #2 & #3

## 99. UNIT NO. 1 - CEMENT PACKING; MDAQMD PERMIT # B000993:

Capacity (Hp)	Equipment Name
3.00	6-AB-14 Air Blower for Slide 6-AS-41
3.00	6-AB-20 Air Blower for Material Trap 6-MT-2
20.00	6-BE-6 Bucket Elevator
20.00	6-BE-7 Bucket Elevator
3.00	6-BE-10 Bucket Elevator
1.00	6-SC-1 Screw Conveyor
	6-SS-41 Cement Bin, 75 tons
40.00	6-CP-1 Cement Packing Unit No. 1
3.00	6-SC-4 Screw Conveyor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C001464 (6-DC-4). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 100. BAGHOUSE; MDAQMD PERMIT # C001464:

Serving Cement Packer 6-Cp-1 and Bin 6-SS-41 under permit B000993: 6-DC-4 Baghouse, Pangborn model 66, A/C ratio 1.63:1, 9,000 acfm, cloth area 5,510 sq. ft. 6-FA-4 Blower, 25 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 101. <u>CEMENT TRUCK LOADOUT NO. 1 – STATION; MDAQMD PERMIT #</u> B001871:

Capacity (Hp)	Equipment Name
2.00	6-AB-11 Air to Slide 6-AS-50
2.00	6-AB-17 Air to Material Trap 6-MT-4
7.50	6-AB-13 Air to Slides 6-AS-42,44,45
2.00	6-AB-31 Air to Pads 6-AP-61-64
2.00	6-AB-18 Air to Material Trap 6-MT-5
25.00	6-BE-4 Bucket Elevator

Capacity (Hp)	Equipment Name
	6-SS-61-64 Cement Bins, 4 @ 50 tons ea.
	6-SS-60 Cement Bins, 200 tons

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001465 (6-DC-21), C001808 (6-DC-5) under T001869, C001809 (6-DC-12) under T001869.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 102. BAGHOUSE; MDAQMD PERMIT # C001465:

Serving Truck Cement Loadout at No. 1 Station via 6-SS-60 to 6-LS-1 under permit B001871:

6-DC-21 Baghouse, Rees Blowpipe model 480N, A/C ratio 0.4:1, 200 acfm, cloth area 496 sq. ft.

6-FA-21 Blower, 5 hp

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

Territor (unicer: 11)

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 103. UNIT NO. 2 - CEMENT PACKING; MDAQMD PERMIT # B001866:

Capacity (Hp)	Equipment Name
3.00	6-AB-21 Air Blower for Slide 6-AS-40
15.00	6-BE-8 Bucket Elevator
3.00	6-BE-9 Bucket Elevator
1.50	6-SC-2 Screw Elevator
	6-SS-42 Cement Bin, 75 tons
30.00	6-CP-2 Cement Packing, Unit No. 2
3.00	6-SC-3 Screw Conveyor

## PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001463 (6-DC-3). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 104. BAGHOUSE; MDAQMD PERMIT # C001463:

Serving Cement Packer 6-CP-2 and Bin 6-SS-42 under permit No. B001866: 6-DC-3 Baghouse, Pangborn model 66, A/C ratio 1.63:1, 9,000 acfm, cloth area 5,510 sq. ft. 6-FA-3 Blower, 25 hp

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 105. <u>CEMENT TRUCK LOADOUT NO. 2 - STATION; MDAQMD PERMIT # B001872:</u>

Capacity (Hp)	Equipment Name
2.00	6-AB-10 Air to Slide 6-AS-50
2.00	6-AB-19 Air to Material Trap 6-MT-6
7.50	6-AB-12 Air to Slides 6-AS-46,47,48
3.00	6-AB-32 Air to Air Pads 6-AP-65-68
30.00	6-BE-2 Bucket Elevator
	6-SS-65-68 Cement Bins, 4 @ 50 tons ea.
	6-SS-69 Cement Bins, 200 tons

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001466 (6-DC-22), C001808 (6-DC-5)

under T001869, and C001809 (6-DC-12) under T001869. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 106. BAGHOUSE; MDAQMD PERMIT # C001466:

Serving Truck Cement Loadout at No. 2 Station via 6-SS-69 to 6-LS-2 under permit No. B001872:

6-DC-22 Baghouse, Rees Blowpipe model 480N, A/C ratio 0.4:1, 200 acfm, cloth area 469 sq. ft.

6-FA-21 Blower, 5 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 107. UNIT NO. 3 – CEMENT PACKING; MDAQMD PERMIT # B001985:

Capacity (Hp)	Equipment Name
	6-AS-43 Air Slide
	6-FSV-43 Valve
	6-SS-43 Cement Bin, 25 tons
	6-SS-45 Cement Bin, 25 tons
5.00	6-AB-28 Blower
	6-AP-5 Aerator
30.00	6-CP-3 Twin Packing Unit No. 3
	6-FSV-45 Valve
	6-CY-2 Cyclone

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C001462 (6-DC-2). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 108. BAGHOUSE; MDAQMD PERMIT # C001462:

Serving Fabric Dust Collector for Packet Bin 6-SS-43 and 45 under permit No. B001985:

6-DC-2 Baghouse, Sly model 6 x 3685 sq. ft. cloth area, 2,000 acfm, 15 hp

## PERMIT CONDITIONS:

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 109. CEMENT TRUCK LOADOUT NO. 3 STATION; MDAQMD PERMIT # B002109:

Capacity (Hp)	Equipment Name
	6-GA-70 Gate from Bucket Elevator 6-BE-6
	6-AS-70 Air Slide
75.00	6-AC-10 Air Compressor, transfer from Silo 6-SS-32 to Plastic Storage Silo 6-SS-33
	6-RV-33 Rotary Valve, air operated
0.50	6-LS-8 Loading Spout to Truck

#### PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permit C002111 (6-DC-24). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 110. BAGHOUSE; MDAQMD PERMIT # C002111:

Serving Truck Loadout Station No. 3 under permit No. B002109 and equipment under permit No. T002110:

6-DC-24 Baghouse, Mikro Pulsaire Modular, model 1F1, serial No. 71-H-1823, A/C ratio 7.0, 4,000 acfm at 70 degrees F, stack 4.5' dia. X 51'H, 72 8' polypropylene (HCE) bags

6-FA-24 Blower, 15 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 111. SILO - CEMENT STORAGE AND TRANSFER; MDAQMD PERMIT # T002110: For Cement Truck Load out Station No. 3.

Capacity	Equipment Name
56000.00	6-SS-31 Load Vessel
28080.00	6-SS-32 Halliburton Pressure Vessel
138667.00	6-SS-33 Plastic Storage Silo, 100 tons

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. Silos shall not receive nor unload materials unless each one used is vented to the specific

air pollution control equipment that is operating as per valid District permit C002111 (6-

DC-24) under B002109.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 112. CEMENT UNLOAD EQUIPMENT; MDAQMD PERMIT # B002089:

Silo Conglomerate

Capacity (Hp)	Equipment Name
30.00	6-AB-1 Air Blower for 6-AS-4,5,9,10,11,12,31,32,33,34,35
30.00	6-AB-2 Air Blower for 6-AS-4,5,9,10,11,12,31,32,33,34,35
100.00	6-AB-3 Air Blower 6-AS-13,14,15,16,36,37
5.00	6-AB-4 Air Blower 6-AS-1,3,5,30
3.00	6-AB-5 Air Blower 6-AS-2
50.00	6-AB-6 Air Blower 6-AS-2
10.00	6-AB-7 Air Blower 6-AS-7
10.00	6-AB-8 Air Blower 6-AS-17
50.00	6-AB-9 Air Blower 6-AS-18

## **PERMIT CONDITIONS:**

Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
 [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001808 (6-DC-5) under T001869 and C001809 (6-DC-12) under T001869.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 113. STORAGE – CEMENT; MDAQMD PERMIT # T001869:

Capacity	Equipment Name
753600.00	Silos 1, 2, 3, 4 - Four @ 188,400 gal. ea.; Control: C001808
173550.00	Silo 5; Control: C001808
1318800.00	Silos 6,7,8,9,10,11,12 - Seven @ 188,400 gal. ea.; Control: C001808
718500.00	Silos 13, 14, 15 - Three @ 239,500 gal. ea.; Control: C001809

Capacity	Equipment Name
224200.00	Silo 16; Control: C001809
479000.00	Silos 17, 18 - Two @ 239,500 gal. ea.; Control: C001809
244500.00	Silos A, B, C, D, E - Five @ 48,900 gal. ea.; Control: C001808
138000.00	Silos F, G - Two @ 69,000 gal. ea.; Control: C001809

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. Silos shall not receive nor unload materials unless each one used is vented to the specific air pollution control equipment that is operating as per valid District permit listed above. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 114. BAGHOUSE; MDAQMD PERMIT # C001808:

Serving Cement Silos 1-12, A-E, mounted atop silos 5 and 7 under permit No. T001869 and equipment under permit Nos. B000991, B001871, B001872, and B002089: 6-DC-5 Baghouse, Carter Day model 232RF8, A/C ratio 7.5:1, 18,000 acfm, cloth area 2400 sq. ft.

6-FA-5 Blower, 30 hp

### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 115. BAGHOUSE; MDAQMD PERMIT # C001809:

Serving Cement Silos 13-18, F and G, mounted atop silo 16 under permit No. T001869 and equipment under permit Nos. B001871, B001872, and B002089: 6-DC-12 Baghouse, Carter Day model 232RF8, A/C ratio 7.5:1, 18,000 acfm, cloth area 5,510 sq. ft. 6-FA-12 Blower, 40 hp

#### PERMIT CONDITIONS:

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 116. SOUTH CEMENT LOADOUT – TRUCK; MDAQMD PERMIT # B000991:

Capacity Equipment Name	
-------------------------	--

(Hp)	
20.00	6-BE-3 Bucket Elevator
30.00	6-BE-5 Bucket Elevator
1.50	6-AB-22 Air Blower for Slide 5-AS-53
5.00	6-AB-15 Air Blower for Slide 5-AS-52
	6-LS-7 Loading Sleeve

Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
 [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001471 (6-DC-20) and C001808 (6-DC-5) under T001869.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 117. BAGHOUSE; MDAQMD PERMIT # C001471:

Serving Railroad Loadout at Chute 6-LS-7 under permit No. B000991: 6-DC-20 Baghouse, Rees Blowpipe model 480N, A/C ratio 0.4:1, 200 acfm, cloth area 496 sq. ft. 6-FA-20 Blower, 5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon

request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## PROCESS: 7 – CEMENT SUKIS & BULK LOADING

# 118. SOUTH CEMENT LOADOUT – TRUCK; MDAQMD PERMIT # B000989: Silos 19 and 21 have the following main components:

Capacity (Hp)	Equipment Name
150.00	6-AC-4 Air Compressor, which is common to 5 silos
20.00	6-AB-23 Air Pads, Silos 19 and 21
15.00	6-AB-25 Air to Air Slides, 19 and 21
5.00	6-AB-27 Air to Air Slides, 5 and 3
	6-SS-47 Cement Bin, 50 ton capacity
	6-LS-3,5 Loadout Sleeves
5.00	6-SC-7 Screw Conveyor

## PERMIT CONDITIONS:

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C000990 (6-DC-17); and C000988 (5F-DC-5) under T000985.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 119. BAGHOUSE; MDAQMD PERMIT # C000990:

Serving bulk cement loadout from South silos 19 and 21 under permit No. B000989, and equipment under permit no. B001865:

6-DC-17 Baghouse, Rees Blowpipe model 3-1500-ANS, A/C ratio 2;1, 8,500 acfm,

cloth area 4,256 sq. ft. 6-FA-17 Blower, 30 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 120. <u>SILO - SOUTH CEMENT STORAGE; MDAQMD PERMIT # T000985:</u>

Capacity	<b>Equipment Name</b>
630000.00	South Silo 19
630000.00	South Silo 21

## **PERMIT CONDITIONS:**

1. Material shall not be transferred to these silos unless they are vented to air pollution control equipment operating as per valid District permit C000988 (5-DC-5). [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 121. BAGHOUSE; MDAQMD PERMIT # C000988:

Serving and located on top of cement silos 19, 20, 21, 22, H under permit No. T000985, and equipment under permit Nos. T000987, B000989, B001864, and B001865: 5-DC-5 Baghouse, Ecolaire model 500-10, A/C ratio 4.8:1, 24,000 acfm cloth area 5,000 sq. ft.

5-FA-5 Blower, 75 hp

5-SC-5 Screw Conveyor, 2 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

# 122. NORTH CEMENT LOADOUT – TRUCK; MDAQMD PERMIT # B001864: Silos 20 and 22 with the following main components.

Capacity (Hp)	Equipment Name
	6-AC-4 Air Compressor, which is common to B000989
15.00	6-AB-24 Air to Air Pads, Silos 20 and 22
20.00	6-AB-26 Air to Air Slides, 20 and 22
	6-SS-46 Cement Bin, 50 ton capacity
	6-LS-4,6 Loadout Sleeves

Capacity (Hp)	Equipment Name
2.00	6-SC-6 Screw Conveyor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001870 (6-DC-16) and C000988 (5-DC-5).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 123. BAGHOUSE; MDAQMD PERMIT # C001870:

Serving Bulk Cement Loadout from North Silos 20 and 22, under permit No. B001864 and equipment under permit No. B001865: 6-DC-16 Baghouse, Rees Blowpipe model 3-1500-ANS, A/C ratio 2.1:1, 8,500 acfm, cloth area 4,256 sq. ft. 6-FA-16 Blower, 30 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 124. SILO - NORTH CEMENT STORAGE; MDAQMD PERMIT # T000987:

Capacity	Equipment Name
630700.00	North Silo 20
576400.00	North Silo 22
147400.00	No. H Silo

## **PERMIT CONDITIONS:**

1. Material shall not be transferred to these silos unless they are vented to air pollution control equipment operating as per valid District permit C000988 (5-DC-5) under T000985.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 125. CEMENT LOADOUT TRANSFER; MDAQMD PERMIT # B001865:

5 Silo System, Nos. 19-22 and H

Capacity (Hp)	Equipment Name
	6-AS-39 Air Slide activated by 6-AB-25
	6-AS-38 Air Slide activated by 6-AB-26
	6-AS-56,57 Air Slide activated by 6-AB-27
125.00	6-FK-2 Fuller Cement Pump
	(Cement from 19, 20, 21, 22, H can be unloaded and transferred to any of H; 19, 20,21, 22.)

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment

that is operating as per valid District permits C000990 (6-DC-17) under B000989, C001870 (6-DC-16) under B001864, C000988 (6-DC-5) under T000985. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 126. SILO – TRUCK LOADOUT; MDAQMD PERMIT # T003235:

Silos 6-SS-26 and 6-SS-27 are discharged and filled simultaneously at approximately 192 ton/hr, interconnected and served by a common bin vent dust collector. Each has a capacity of 103 tons of cement with an internal volume of 16,475 gallons.

#### PERMIT CONDITIONS:

- 1. All flanges, seals, blowers, and other appurtenant equipment shall be installed and maintained to prevent fugitive emissions.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The equipment shall not operate unless the bin vent dust collector is functioning and under valid District permit C003236.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 127. BAGHOUSE; MDAQMD PERMIT # C003236:

6-DC-26 Baghouse (bin vent dust collector) servicing 6-SS-26 and 6-SS-27

Type Bag: Top clamped, single unit

No. of Bags: 36, 6"d x 10'1"

Fabric: Polyester felt Total Bag Area: 565 sq. ft. Flow Rate: 2,800 acfm A/C ratio: 4.96:1

Fan: 7.5 hp

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.
  - [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- 3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. The o/o shall conduct a program of maintenance which includes at least quarterly visible emission determinations by a Certified Visible Emissions Reader, monthly visual inspections of all associated equipment (inclusive of the bags and their suspension system) and monthly measurements of the pressure differential across the bags. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 6. This baghouse shall operate concurrently with the truck loadout silos (District permit No. T003235).

For more information, please refer to Mitsubishi Drawing 6-G-523. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 128. BAGHOUSE; MDAQMD PERMIT # C001467:

Serving Truck Vacuum Cleaning Station (no equipment permit No.): 6-DC-29 Baghouse, Hoffman model 2E, A/C ratio 1:1, 500 acfm, cloth area 553 sq. ft.

6-AB-29 Blower, 40 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## PROCESS: 8- COAL HANDLING & STORAGE

# 129. RAILROAD CAR COAL UNLOAD AND STORAGE; MDAQMD PERMIT # B001007:

Capacity (Hp)	Equipment Name
20.00	7-CS-1 Car Shaker
	7-SS-1 Surge Hopper, 7.5 tons
10.00	7-FE-1 Feeder
7.50	7-FA-14 Exhaust Fan
40.00	7-BC-1A Belt Conveyor
3.00	7-RS-1 Radial Stacker
10.00	7-RS-2 Lateral Movement Motor
40.00	7-BC-3 Belt Conveyor
	Pile Open, 15,000 tons

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permit C001005 (7-DC-1).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 130. BAGHOUSE; MDAQMD PERMIT # C001005:

Serving RR Coal Unload and Storage at 7-BC-1A under permit No. B001007: 7-DC-1 Baghouse, DCE Vokes model DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

7-FA-3 Blower, 7.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 131. COAL RECLAIM SYSTEM; MDAQMD PERMIT # B001039:

Capacity (Hp)	Equipment Name
	7-SS-2 Hopper, 25 tons
3.00	7-FE-2 Feeder
40.00	7-BC-4 Belt Conveyor
75.00	7-BC-5 Belt Conveyor
40.00	7-BC-6 Belt Conveyor
30.00	7-BC-7 Belt Conveyor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permits, C001003 (7-DC-3), C001004 (7-DC-2), C001006 (7-DC-5), and C001343 (7-DC-6).

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 132. BAGHOUSE; MDAQMD PERMIT # C001003:

Serving Coal Reclaim System at Transfer 7-BC-4 from Front End Loader at coal pile, under permit No. B001039:

7-DC-3 Baghouse, DCE Vokes model DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

7-FA-3 Blower, 5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 133. BAGHOUSE; MDAQMD PERMIT # C001004:

Serving equipment under permit Nos. B001039 and T002097:

7-DC-2 Baghouse, DCE Vokes model DLM-V20F with 5.5 hp blower (2,000 CFM), 210 sq. ft. cloth area, 20 envelopes, Vents Coal Handling System at Belt Conveyor 7-BC-3.

Total hp = 5.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 134. BAGHOUSE; MDAQMD PERMIT # C001006:

Serving Coal Reclaim System at 7-BC-5 Transfer to 7-BC-6 under permit No. B001039:

7-DC-5 Baghouse, DCE Vokes model DLM-V20F, A/C ratio 3:1, 2,000 acfm, cloth area 680 sq. ft.

7-FA-5 Blower, 7.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 135. BAGHOUSE; MDAQMD PERMIT # C001343:

Serving Coal Bin under permit No. B001039 and equipment under Permit No. T002097: 7-DC-6 Baghouse, DCE Vokes model DLM-V20F, A/C ratio 9.5:1, 2,000 acfm Blower, 5.5 hp

#### PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 136. SILO-STORAGE; MDAQMD PERMIT # T002097:

For Reclaim Coal

Capacity	Equipment Name
275000.00	7-SS-5 Coal Silo, 900 tons
275000.00	7-SS-6 Coal Silo, 900 tons

## PERMIT CONDITIONS:

1. Silo 7-SS-5 shall not be operated for coal entry nor for coal discharge unless it is vented to air pollution control equipment in operation under valid District permit C001004 (7-DC-2) under B001039.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. Silo 7-SS-6 shall not be operated for coal entry nor for coal discharge unless it is vented to air pollution control equipment in operation under valid District permit C001004 (7-

DC-2).

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 137. MILL NO. 4 - COAL GRINDING (7-CM-4); MDAQMD PERMIT # B001868:

Capacity (Hp)	Equipment Name
1.00	7-WF-4 Weigh Feeder
1.00	7-CD-4 Drag Conveyor
3.00	7-PO-4 Triple Gate Pump
300.00	7-CM-4 Coal
	7-CY-8 Cyclone
250.00	7-FA-15 Air Fan
2.00	7-DA-30 Damper
3.00	7-RV-6 Rotary Valve
	7-SS-8 Coal Bin, 13.4 tons
5.00	7-SFE-2 Screw Feeder
30.00	7-FK-2 Fuller Pump
125.00	7-AC-2 Air Compressor
0.50	7-DA-27 Control Damper
1.50	7-RA-2 Hopper Rake
10.00	7-SC-4 Screw Conveyor
1.50	7-RV-12 Rotary Valve
1.50	7-RV-14 Rotary Valve

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permit C001041 (7-DC-8). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition on-

site and used as necessary to assure compliance.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 138. **BAGHOUSE; MDAQMD PERMIT # C001041:**

Serving Coal Mill 7-CM-4 via 7-CY-8 carrying coal to 7-SS-8 to feed Kiln Burner, under permit No. B001868 and equipment under permit No. B001986: 7-DC-8 Baghouse, Kaiser Cement Custom Design, model PSP, A/C ratio 4.5:1, 30,000 acfm, cloth area 6,667 sq. ft. 7-FA-16 Blower, 150 hp

## PERMIT CONDITIONS:

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five vears.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237: Current Rule Version = 07/25/77]

This baghouse shall be fitted with an operating air lock system on each material discharge 3. port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/771

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

#### 139. **AUXILIARY COAL TRANSPORT TO KILN; MDAQMD PERMIT # B001986:**

Capacity (Hp)	Equipment Name
	7-GA-25,26 Gates from Coal Mills
	7-SS-9 Dry Coal Bin, 13.4 tons

Capacity (Hp)	Equipment Name
5.00	7-SFE-3 Dry Screw Feeder
	7-FL-3 Flow Meter
50.00	7-FK-3 Fuller Pump
100.00	7-AC-3 Air Compressor
100.00	7-AC-4 Air Compressor

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment that is operating as per valid District permits C001041 (7-DC-8) under B001868 and C001042 (7-DC-7) under B002784.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 140. MILL NO. 3 - COAL GRINDING (7-CM-3); MDAQMD PERMIT # B002784:

Capacity (Hp)	Equipment Name
3.00	7-BE-1 Bucket Elevator
4.00	7-WF-3 Weigh Feeder
4.00	7-PO-3 Two Triple Gate Pumps (1+3)
300.00	7-CM-3 Coal Mill
0.50	7-DA-11 Damper
	7-CY-7 Cyclone
1.00	7-RV-1 Rotary Valve
250.00	7-FA-1 Air Fan
2.00	7-DA-15 Damper
	7-SS-7 Dry Coal Bin, 13.4 tons
5.00	7-SFE-1 Dry Screw Feeder
50.00	7-FK-1 Fuller Pump
100.00	7-AC-1 Air Compressor
1.50	7-RA-1 Hopper Rake
10.00	7-SC-1 Screw Conveyor

Capacity (Hp)	Equipment Name
1.50	7-RV-10 Rotary Valve
1.50	7-RV-11 Rotary Valve
2.00	7-TIM-2 Belt Magnet
150.00	7-FA-15 Air Fan

- Equipment shall be operated/maintained in strict accord with the recommendations of the manufacturer/supplier and/or sound engineering principles.
   [Rule 204 Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. This equipment shall not be operated unless it is vented to air pollution control equipment operating under valid District permits C001042 (7-DC-7). [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. Materials processed shall contain sufficient natural or added moisture to ensure compliance with District Rules 401, 402, and 403. Sufficient water and equipment to properly wet the material being processed shall be maintained in operable condition onsite and used as necessary to assure compliance.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 141. BAGHOUSE; MDQMD PERMIT # C001042:

Serving Coal Mill 7-CM-3 via 7-CY-7 carrying coal to 7-SS-7 to feed Kiln Burner, under permit No. B002784, and equipment under permit No. B001986: 7-DC-7 Baghouse, Kaiser Cement Custom Design, model PSP, A/C ratio 4.5:1, 24,000 acfm, cloth area 5,333 sq. ft. 7-FA-13 Blower, 125 hp

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. The record shall be retained for a minimum period of five years.

Termit Number. 1100

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. This baghouse shall be fitted with an operating air lock system on each material discharge port and shall be provided with a differential pressure measuring device. The nominal design operational/differential pressure range shall be provided to the District upon request.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall maintain on-site, as a minimum, an inventory of replacement bags that assures compliance with applicable Rules of District Regulation IV. [Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## <u>PROCESS: 9 – MISCELLANOUS EQUIPMENT</u>

## 142. COMPRESSOR-PORTABLE; MDAQMD PERMIT #B003512:

Joy Model No. RPS-800 (equipment No. 871-023), 150 hp diesel engine, unit serial No. 125469.

## **PERMIT CONDITIONS:**

1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

2. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 5% on a weight per weight basis.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

3. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. All records and logs shall be retained for a minimum period of five years.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

4. The o/o shall log all purchases of diesel fuel including the volume (or weight), date received, and the sulfur content. The o/o may use the supplier's furnished certification of sulfur content if the certifications are maintained on file as a part of the log.

[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR

52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

5. An operator's log shall be maintained which, as a minimum, contains monthly hours the diesel engine was operated. If additional information is required, the company's internal tracking/logs will be made available to District staff.

[Rule 204 - *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 143. COMPRESSOR – PORTABLE; MDAQMD PERMIT # B003513:

Ingersoll Rand Model No. DR600 (equipment No. 871-010), 150 hp diesel engine, unit serial No. 27027.

## **PERMIT CONDITIONS:**

- 1. The owner/operator (o/o) shall operate and maintain this dust collector in strict accord with those recommendations of the manufacturer/supplier and/or sound engineering principles.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 2. The owner/operator (o/o) shall use only diesel fuel whose sulfur concentration is less than or equal to 5% on a weight per weight basis.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 3. The o/o shall maintain a record of repairs and maintenance on this equipment and submit it to the District on request. All records and logs shall be retained for a minimum period of five years.
  - [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 4. The o/o shall log all purchases of diesel fuel including the volume (or weight), date received, and the sulfur content. The o/o may use the supplier's furnished certification of sulfur content if the certifications are maintained on file as a part of the log. [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]
- 5. An operator's log shall be maintained which, as a minimum, contains monthly hours the diesel engine was operated. If additional information is required, the company's internal tracking/logs will be made available to District staff.

  [Rule 204 *Permit Conditions*; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

## 144. GASOLINE DISPENSING FACILITIES:

# C-1. <u>CONDITIONS APPLICABLE TO CUSHENBURY GASOLINE DISPENSING FACILITY</u> (non-retail); MDAQMD PERMIT NUMBER N007349; consisting of:

а	Tanks - Number of Tanks:	3

	Tank Number:	1a	1b	2
1.	Material Stored:	(87)Unleaded	MO	Diesel
2.	Volume Gallons:	6,000	6,000	20,000
3.	Aboveground(A):	U	U	U

## b. Dispensing Equipment:

- 1. Gasoline Dispensing Nozzles (Number): 1
- 2. Diesel Dispensing Nozzles (Number): 2
- 3. Phase II Vapor Recovery System (Type): Balance [gasoline only]

#### **PERMIT CONDITIONS:**

- 1. The toll-free telephone number that must be posted is 1-800-635-4617.
- 2. The owner/operator shall maintain a log of all inspections, repairs, and maintenance on equipment subject to Rule 461. Such logs or records shall be maintained at the facility for at least five (5) years and shall be available to the District upon request.
- 3. Any modifications or changes to the piping or control fittings of the vapor recovery system requires prior approval from the District.

#### C-2. CONDITIONS APPLICABLE TO ALL GASOLINE DISPENSING FACILITIES:

- 1. Owner/Operator shall not sale or supply for use within the District as a fuel for motor vehicles as defined by the Vehicle Code of the State of California, gasoline having a degree of unsaturation greater than that indicated by a Bromine Number of 30 as determined by ASTM Method D1159-66. [Rule 432 *Gasoline Specifications;* Version in SIP = Current, 40 CFR 52.220(c)(39)(ii)(B) 09/08/78 43 FR 40011]
- 2. Owner/Operator shall not transfer, permit the transfer or provide equipment for the transfer of gasoline into or from any tank truck, trailer, or railroad tank car into the gasoline storage tank unless the transfer is made to tank equipped as required in Rule 463 or unless all of the following conditions are met:
  - (a) Tank is equipped with a permanent submerged fill pipe, and
  - (b) Such delivery vessel or tank is equipped with a vapor recovery system which has been certified by the California Air Resources Board, and the facility's vapor recovery system shall be capable of recovering or processing 95% of the displaced gasoline vapors, and
  - (c) All vapor return lines are connected between the tank truck, trailer, or railroad tank car and the gasoline tank, and the vapor recovery system is in operation in accordance with the manufacturer's specifications, and the delivery vehicle, including all hoses, fittings, and couplings, is maintained in a vapor-tight condition, as defined by the applicable California Air Resources Board certification and test procedures (Part II, Section B, of

- Title V Permit), and all equipment is operated and maintained according to the manufacturer's specifications.
- (d) Hatch openings are limited to no more than 3 minutes in duration for visual inspection, provided that pumping has been stopped for at least 3 minutes prior to opening, and the hatch is closed fully before pumping is resumed.
- (e) All lines are gravity drained, in such a manner that upon disconnect no liquid spillage would be expected; and
- (f) Equipment subject to this condition shall be operated and maintained, with no defects, as follows:
  - (i) All fill tubes are equipped with vapor-tight covers, including gaskets; and
  - (ii) All dry breaks have vapor-tight seals and are equipped with vapor-tight covers or dust covers; and
  - (iii) Coaxial fill tubes are operated so there is no obstruction of vapor passage from the storage tank back to the delivery vehicle; and
  - (iv) The fill tube assembly, including fill tube, fittings and gaskets, is maintained to prevent vapor leakage from any portion of the vapor recovery system; and
  - (v) All storage tank vapor return pipes without dry breaks are equipped with vaportight covers, including gaskets.

[Rule 461 - Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702]

- 3. Owner/Operator shall not transfer, or permit the transfer, or provide equipment for the transfer of gasoline from the gasoline storage tank into any motor vehicle tank of greater than 19 liters (5 gallons) capacity unless:
  - (a) The dispensing unit used to transfer the gasoline from the gasoline tank to the motor vehicle fuel tank is equipped with a vapor recovery system which has been certified by the California Air Resources Board as capable of recovering 95% of the displaced gasoline vapors; and
  - (b) The vapor recovery system is operating in accordance with the manufacturer's specifications; and
  - (c) Equipment is operated and maintained with none of the following defects, pursuant to the definitions in California Administrative Code Section 94006, Subchapter 8, Chapter 1, Part III, of Title 17:
    - (i) Torn or cut boots:
    - (ii) Torn or cut face seals or face cones:
    - (iii) Loose or broken retractors:
    - (iv) Boots clamped or otherwise held in an open position;
    - (v) Leaking nozzles;
    - (vi) Loose, missing, or disconnected nozzle components, including but not limited to boots, face seals, face cones, check valve wires, diaphragm covers and latching devices;
    - (vii) Defective shutoff mechanisms:
    - (viii) Loose, missing, or disconnected vapor fuel hoses and associated components including but not limited to flow restrictors, swivels and anti-recirculation valves;
    - (ix) Crimped, cut, severed, or otherwise damaged vapor or fuel hoses;
    - (x) Missing, turned off, or otherwise not operating assist type vapor recovery systems, or any components of such systems;
    - (xi) Improper or non-"CARB certified" equipment or components;
    - (xii) Inoperative, severely malfunctioning or missing vacuum producing device;
    - (xiii) Inoperative, loose, missing or disconnected pressure/vacuum relief valves, vapor

check valves or dry breaks.

[Rule 461 - *Gasoline Transfer and Dispensing;* Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702]

- Vapor processing or vapor recovery system used by Owner/Operator shall comply with all safety, fire, weights and measures, and other applicable codes and/or regulations.
   [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- Owner/Operator shall not install any new or rebuilt vapor recovery equipment unless the components and parts clearly identify by markings the certified manufacturing company and/or certified rebuilding company.
  [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- 6. Vapor recovery system shall be at all times maintained in accordance with the manufacturer's specifications and the State's certification.

  [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR
  - [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- 7. When problems or defects are detected and are associated with any vapor recovery, storage, delivery vessel or dispensing equipment, other than a breakdown of the central vapor incineration or processing unit, the Owner/Operator shall at the end of the cycle, as defined in Rule 461, remove the equipment from service and not use the equipment until it has been repaired, replaced or adjusted as necessary to remove the problem or defect.

  [Rule 461 *Gasoline Transfer and Dispensing;* Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- 8. Owner/Operator shall not perform or permit the "pump-out" (bulk transfer) of gasoline from the gasoline storage tank unless such bulk transfer is performed using a vapor recovery system capable of returning the displaced vapors from the delivery vessel or other container being filled back to the gasoline storage tank. This vapor recovery is not required where the container is to be removed or filled with water for testing. For visual inspections, the requirements of Part II, Section B, condition B.3.d. are applicable.

  [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR
  - 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- 9. Owner/Operator shall not store, or allow the storage of, gasoline in the gasoline storage tank unless the tank is equipped with a permanent submerged fill pipe and a certified vapor recovery system.
  - [Rule 461 *Gasoline Transfer and Dispensing*; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]
- 10. Owner/Operator shall maintain a log of all inspections, repairs, and maintenance on equipment subject to Rule 461 as listed in Part II, Section B conditions. In addition, Owner/Operator shall maintain a leak inspection log containing, at a minimum, the following: inspector's name, location and description of component type where any leak is found; date of leak detection, emission level (ppm) if applicable, and date leak is repaired. Such logs or records shall be maintained at the facility for a minimum of 5 years from the date the records were created and shall be made available to District, state or federal personnel upon request.

[40 CFR 70.6(a)(3)(ii)(B); Rule 1203(D)(1)(d)(ii)]. [Rule 461 - Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702] [40 CFR 70.6(a)(3)(ii)(B); Rule 1203(D)(1)(d)(ii)] [40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements]

- 11. Any violation determined by any one of the following listed *Reference Method Tests* shall constitute a violation of applicable Part II and Part III conditions:
  - (a) Vapor Recovery System Efficiency for Delivery Vessels shall be determined by the EPA Method entitled, Control of Organic Compound Leaks from Gasoline Tank Trucks and Vapor Collection Systems (method specified in the CTG EPA-450/2-78-051), or the CARB Method entitled, Certification and Test Procedures for Vapor Recovery Systems of Gasoline Delivery Tanks.
  - (b) Reid Vapor Pressure shall be determined in accordance with ASTM Method D 323-82.
  - (c) Vapor Recovery System Efficiency for Bulk Plants shall be determined by CARB Method 202, "Certification of Vapor Recovery Systems Bulk Plants".
  - (d) Vapor Recovery System Efficiency for Terminals shall be determined by CARB Method 203, "Certification of Vapor Recovery Systems Gasoline Terminals".
  - (e) Vapor Recovery System Efficiency for Service Stations shall be determined by the CARB Methods in "Test Procedures for Determining the Efficiency of Gasoline Vapor Recovery Systems at Service Stations".

[Rule 461 - *Gasoline Transfer and Dispensing;* Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702] [40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements] [Rule 204 - *Permit Conditions;* Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

12. Compliance with the requirement of the Phase II system to be 95 % effective for the recovery of displaced vapors is considered to be demonstrated by maintaining equipment as specified in the applicable ARB Executive Order certifying the system.

[Rule 461 - Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702]
[40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements]
[Rule 204 - Permit Conditions; Version in SIP = CARB Ex. Order G-73, 40 CFR 52.220(c)(39)(ii)(B) - 11/09/78 43 FR 52237; Current Rule Version = 07/25/77]

- Owner/Operator shall maintain a daily log of product throughput for gasoline dispensing facility. [Rule 461 *Gasoline Transfer and Dispensing;* Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702] [40 CFR 70.6 (a)(3)(i)(B) Periodic Monitoring Requirements]
- 14. Owner/Operator shall conspicuously post in the gasoline dispensing area the operating instructions, the District's toll-free telephone number for complaints and a District specified warning sign. Post the following toll-free telephone number: 1-800-635-4617.

  [Rule 461 Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) 05/03/95 60 FR 21702]

  [40 CFR 70.6 (a)(3)(i)(B) Periodic Monitoring Requirements]
- 15. Any modifications or changes to the piping or control fittings of the vapor recovery system requires prior approval from the MDAQMD.

[Rule 461 - Gasoline Transfer and Dispensing; Version in SIP = Current, 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 - 60 FR 21702]
[40 CFR 70.6 (a)(3)(i)(B) - Periodic Monitoring Requirements]

- 16. The gasoline dispensing facility shall comply with the following requirements: (C) Basic Requirements
  - (2) Class B Facility: The Owner/Operator shall not load organic liquids having a true vapor pressure of 77.5 millimeters of mercury (1.5 psia) or greater under actual loading conditions into any tank truck, trailer, or railroad car from a Class B loading facility, unless:
    - (a) The facility is equipped with a vapor recovery system to prevent the release of fugitive vapor emissions during the filling of organic liquid delivery vehicles.
    - (b) The facility is equipped with a vapor recovery system to prevent the release of fugitive vapor emissions displaced during the filling of the facility's stationary storage containers with all connections and vapor lines to be maintained vapor tight; and
    - (c) The facility is equipped with a pressure-vacuum valve on the above ground stationary storage containers with a minimum pressure valve setting of 8 ounces per square inch, provided that such setting will not exceed the container's maximum pressure rating.
  - (D) Additional Requirements
    - (1) Other agencies requirements The vapor recovery systems used to comply with the provision of this Rule shall comply with all safety, fire, weights and measures, and other applicable codes and/or regulations, including those listed in the California Health and Safety Code Sections 41950 41974.
    - (2) Fugitive Vapor and Liquid Leaks All of the components of the facility including but not limited to tanks, flanges, seals, pipes, pumps, valves, meters, connectors, shall be maintained and operated so as to prevent fugitive vapor leaks, fugitive liquid leaks and excess organic liquid drainage during transfer, storage and handling operations.
    - (3) Organic Liquid Transport (Tank Truck, Trailer, etc.)
      - (a) The Owner/Operator shall not allow loading or unloading of organic liquid, or other use or operation of any designated transporting vessel unless the vessel has a valid certification of vapor integrity as defined by the applicable Air Resources Board Certification and Test Procedures, pursuant to Health and Safety Code Section 41962(9) and the California Administrative Code Title 17, Section 94004.
      - (b) Vapor leaks from dome covers, pressure vacuum vents or other sources shall be determined in accordance with EPA Method 21.
      - (c) The transport equipment shall be operated such that there are no fugitive liquid leaks.
    - (4) Switch Loading: Uncontrolled switch loading is prohibited unless:
      - (a) any vapors vented to the atmosphere do not at any point during the transfer exceed 10,000 ppmv, measured as equivalent methane, with a portable hydrocarbon analyzer in accordance with EPA Method 21, or
      - (b) emissions are controlled by a vapor recovery system.

- (5) Distribution of Responsibilities
  - (a) The Owner/Operator of an organic liquid loading facility is responsible for complying with the provisions of this rule, and for maintaining the equipment at the facility in such condition that it can comply with the requirements of this rule if properly operated. If employees of the Owner/Operator of the facility supervise or effect the transfer operation, the Owner/Operator of the facility shall be responsible for ensuring that the transfer operation complies with all requirements of this rule and that the transfer equipment is properly operated.
  - (b) The owner, operator, or driver of a tank truck, trailer, or railroad tank car is responsible for complying with Subsections (D)(2) and (D)(3) of this rule.
  - (c) Where appropriate, the Owner/Operator of an organic liquid loading facility and the owner operator, or driver of a tank truck, trailer, or railroad tank car may be separately or jointly found in violation of this rule
- (E) Record Keeping and Reporting
  - (1) Any facility subject to this rule shall, as a minimum, maintain the following records:
    - (a) The Owner/Operator shall maintain a log of all inspections, repairs, and maintenance on equipment subject to this rule. Such logs or records shall be maintained at the facility for at least 2 years and shall be made available to the APCO upon request.
    - (b) The Owner/Operator of a Class A or Class B Facility shall prepare a log showing the daily:
      - (i) input
      - (ii) output
      - (iii) average stored volume over the 24 hour period (midnight to midnight)
      - (iv) storage and transfer temperatures of the organic liquid
      - (v) stored product's name and Chemical Abstracts Service (CAS) number
      - (vi) a monthly summary of the throughput for the calendar year to date
  - (2) Any facility classified as exempt or claiming to be exempt shall meet the same record keeping requirements of this rule so as to be able to prove the exemption status.
- (F) Test Methods For Compliance Verification
  - (1) A violation determined by any one of these test methods shall constitute a violation of the rule.
    - (a) Vapor Tightness (Fugitive Vapor Leaks) for all equipment described in this rule, unless otherwise specified, shall be determined by EPA Method 21 Determination of Volatile Organic Compounds Leaks.
    - (b) Vapor Recovery System Efficiency for Delivery Vessels shall be determined by the EPA Method entitled Control of Organic Compound Leaks from Gasoline Tank Trucks and Vapor Collection Systems (method specified in the CTG EPA-450/2-78-051), or the CARB Method entitled, "Certification and Test Procedures for Vapor Recovery Systems of Gasoline Delivery Tanks".
    - (c) Reid Vapor Pressure shall be determined in accordance with ASTM

Method D 323-82, and the true vapor pressure in psi absolute of stored liquid shall be determined by using the nomograph contained in American Petroleum Institute Bulletin 2517 for conversion of Reid vapor pressure to true vapor pressure.

- (d) Vapor Recovery System Efficiency for Bulk Plants shall be determined by CARB Method 202, "Certification of Vapor Recovery Systems Bulk Plants".
- (e) Vapor Recovery System Efficiency for Terminals shall be determined by CARB Method 203, "Certification of Vapor Recovery Systems Gasoline Terminals".
- (f) Vapor Recovery System Efficiency for Service Stations shall be determined by the CARB Methods in "Test Procedures for Determining the Efficiency of Gasoline Vapor Recovery Systems at Service Stations".

[Rule 462 - *Organic Liquid Loading*; Version in SIP = Current; 40 CFR 52.220(c)(198)(i)(E)(1) - 05/03/95 60 FR 21702; Current Rule Version = 5/25/94]

- 17. The gasoline dispensing facility shall comply with the following requirements: (C) Basic Requirements
  - Tanks With 150,000 Liters Or Less Capacity: The Owner/Operator shall not place, store or hold in any above-ground stationary tank, or other container of 150,000 liters (39,630) or less capacity any organic liquid having a true vapor pressure of 77.5 mm Hg (1.5 psia) or greater under actual storage conditions, unless such tank is equipped with a pressure-vacuum valve which is set to within ten percent of the maximum allowable working pressure of the container, or is equipped with a vapor loss control device described as follows. A fixed roof tank with a vapor recovery system consisting of a system capable of collecting all organic vapors and gases, and a vapor return or disposal system capable of processing such vapors and gases, so as to prevent their emission to the atmosphere at an efficiency of at least 95 percent by weight.
  - (3) Additional Requirements
    - (a) All of the components of a facility including but not limited to tanks, flanges, seals, pipes, pumps, valves, meters, connectors, shall be maintained and operated so as to prevent fugitive vapor leaks, fugitive liquid leaks, and excess organic liquid drainage during transfer, storage and handling operations.
    - (b) Efficiency, as used in Subsections (C)(1)(c) and (c)(1)(d) means a comparison of controlled emissions to those emissions which would occur from a fixed or cone roof tank in the same product service without a vapor control system. Base line emissions shall be calculated by using the criteria outlined in American Petroleum Institute Bulletin 2518.
    - (c) The roof of any internal or external floating roof tank is to be floating on the liquid at all times (i.e. free of the roof leg supports) except when the tank is being completely emptied for cleaning, or repair. The process of emptying, and/or refilling, when the roof is resting on the leg supports, shall be continuous and shall be accomplished as rapidly as possible, and: If the tank has been gas-freed and is to be refilled with gasoline, the roof shall be refloated with water, or equivalent procedure approved by the APCO.
  - (D) Record Keeping and Recording
    - (1) The Owner/Operator whose tanks are subject to this rule shall keep an accurate

- record of liquids stored in such containers and the true vapor pressure ranges of such liquids, or other criteria approved by the APCO.
- (2) Organic liquids listed on the addendum to this rule shall be deemed to be in compliance with the appropriate vapor pressure limits for the tank in which it is stored provided the actual storage temperature does not exceed the corresponding maximum temperature listed.
- (3) The Owner/Operator shall maintain a log of all inspections, repairs and maintenance on equipment subject to this rule. Such a log or records shall be maintained at the facility for at least 2 years and shall be made available to the APCO upon request.

#### (H) Compliance Verification Test Methods

- (1) Vapor Pressure shall be determined in accordance with ASTM Method D 323-82, or the unmodified Reid Method and the true vapor pressure in psi absolute of stored liquid shall be determined by using the nomographs contained in American Petroleum Institute Bulletin 2517 for conversion of Reid vapor pressure to true vapor pressure.
- (2) Vapor Tightness (Fugitive Vapor Leaks) for all equipment described in Section (C) shall be determined by EPA Method 21 Determination of Volatile Organic Compounds Leaks.
- (3) Vapor Tightness for delivery vessels shall be determined by the EPA Method entitled Control of Organic Compound Leaks from Gasoline Tank Trucks and Vapor Collection Systems (method specified in the CTG EPA-450/2-78-051), or the CARB Method entitled, "Certification and Test Procedures for Vapor Recovery Systems of Gasoline Delivery Tanks".
- (4) Vapor Tightness for bulk plants shall be determined by CARB Method 202, "Certification of Vapor Recovery Systems Bulk Plants".
- (5) Vapor Tightness terminals shall be determined by CARB Method 203, "Certification of Vapor Recovery Systems Gasoline Terminals".
- (6) Vapor Tightness for service stations shall be determined by the CARB Methods in "Test Procedures for Determining the Efficiency of Gasoline Vapor Recovery Systems at Service Stations".

[Rule 463 - *Organic Liquid Storage*; Version in SIP = Current; 40 CFR 52.220(c)(191)(i)(C) 05/03/95 60 FR 21702; Current Rule Version = 11/02/92]

## 145. MACT COMPLIANCE PLAN:

(See NSPS and NESHAP Requirements in Appendices A and B)

# PART IV STANDARD FEDERAL OPERATING PERMIT CONDITIONS

#### A. STANDARD CONDITIONS:

- 1. If any portion of this Federal Operating Permit is found to be invalid by the final decision of a court of competent jurisdiction the remaining portion(s) of this Federal Operating Permit shall not be affected thereby.

  [40 CFR 70.6(a)(5); Rule 1203(D)(1)(f)(i)]
- 2. Owner/Operator shall comply with all condition(s) contained herein. Noncompliance with any condition(s) contained herein constitutes a violation of the Federal Clean Air Act and of MDAQMD Regulation XII and is grounds for enforcement action; termination, revocation and re-issuance, or modification of this Federal Operating Permit; and/or grounds for denial of a renewal of this Federal Operating Permit.

  [40 CFR 70.6(a)(6)(i); Rule 1203(D)(1)(f)(ii)]
- 3. It shall not be a defense in an enforcement action brought for violation(s) of condition(s) contained in this Federal Operating Permit that it would have been necessary to halt or reduce activity to maintain compliance with those condition(s).

  [40 CFR 70.6(a)(6)(ii); Rule 1203(D)(1)(f)(iii)]
- 4. This Federal Operating Permit may be modified, revoked, reopened or terminated for cause.

  [40 CFR 70.6(a)(6)(iii); Rule 1203(D)(1)(f)(iv)]
- 5. The filing of an application for modification; a request for revocation and re-issuance; a request for termination; notifications of planned changes; or anticipated noncompliance with condition(s) does not stay any condition contained in this Federal Operating Permit. [40 CFR 70.6(a)(6)(iii); Rule 1203(D)(1)(f)(v)]
- 6. The issuance of this Federal Operating Permit does not convey any property rights of any sort nor does it convey any exclusive privilege.

  [40 CFR 70.6(a)(6)(iv); Rule 1203(D)(1)(f)(vi)]
- 7. Owner/Operator shall furnish to the MDAQMD, within a reasonable time as specified by the MDAQMD, any information that the MDAQMD may request in writing. [40 CFR 70.6(a)(6)(v); Rule 1203(D)(1)(f)(vii)]
- 8. Owner/Operator shall furnish to District, state or federal personnel, upon request, copies of any records required to be kept pursuant to condition(s) of this Federal Operating Permit.

  [40 CFR 70.6(a)(6)(v); Rule 1203(D)(1)(f)(viii)]
- 9. Any records required to be generated and/or kept by any portion of this Federal Operating Permit shall be retained by the facility Owner/Operator for at least five (5) years from the

date the records were created.
[40 CFR 70.6(a)(3)(ii)(B); Rule 1203(D)(1)(d)(ii)]

- 10. Owner/Operator shall pay all applicable fees as specified in MDAQMD Regulation III, including those fees related to permits as set forth in Rules 301 and 312. [40 CFR 70.6(a)(7); Rule 1203(D)(1)(f)(ix)]
- Owner/Operator shall not be required to revise this permit for approved economic incentives, marketable permits, emissions trading or other similar programs provided for in this permit.
   [40 CFR 70.6(a)(8); Rule 1203(D)(1)(f)(x)]
- 12. Compliance with condition(s) contained in this Federal Operating Permit shall be deemed compliance with the Applicable Requirement underlying such condition(s). The District clarifies that "only" Applicable Requirements listed & identified elsewhere in this Title V Permit are covered by this Permit Shield and does not extend to any unlisted/unidentified conditions pursuant to the requirements of 40 CFR 70.6(f)(1)(i).

  [40 CFR 70.6(f)(1)(i); Rule 1203(G)(1)]
- 13. The Permit Shield set forth above, in condition 12 of Part IV, shall not be construed to limit the emergency powers of USEPA as set forth in 42 U.S.C. §7603. [40 CFR 70.6(f)(3)(i); Rule 1203(G)(3)(a)]
- 14. The Permit Shield set forth above, in condition 12 of Part IV, shall not be construed to limit liability for violations which occurred prior to the issuance of this Federal Operating Permit.

  [40 CFR 70.6(f)(3)(ii); Rule 1203(G)(3)(b)]
- 15. The Permit Shield set forth above, in condition 12 of Part IV, shall not be construed to alter any Applicable Requirement Contained in the Acid Rain Program.

  [40 CFR 70.6(f)(3)(iii); Rule 1203(G)(3)(c)]
- 16. The Permit Shield set forth in Part VI, as discussed in condition 12 of Part IV, shall not be construed to limit the ability of USEPA or the MDAQMD to obtain information pursuant to Health and Safety Code Sections 42303 or 42705, or 42 U.S.C. §7414 or any other applicable provision of the State or Federal law.

  [40 CFR 70.6(f)(3)(iv); Rule 1203(G)(3)(d)]
- 17. The Permit Shield set forth above, in condition 12 of Part IV, shall not be construed to apply to emissions trading pursuant to provisions contained in an applicable State Implementation Plan.

  [40 CFR 70.4(b)(12)(ii)(B); Rule 1203(G)(3)(e)]
- 18. The Permit Shield set forth above, in condition 12 of Part IV, shall not be construed to apply to changes made which are not expressly allowed by this Federal Operating Permit. [40 CFR 70.4(b)(14)(iii); Rule 1203(G)(3)(f)]

- 19. The Permit Shield set forth in Part IV, condition 12, shall not be construed to apply to changes made pursuant to the Significant Permit Modification provisions until such changes are included in this Federal Operating Permit.

  [40 CFR 70.5(a)(1)(ii), 70.7(e)(2)(vi); Rule 1203 (G)(3)(g)]
- 20. If Owner/Operator performs maintenance on, or services, repairs, or disposes of appliances, Owner/Operator shall comply with the standards for Recycling and Emissions Reduction pursuant to 40 CFR Part 82, Subpart F. These requirements are Federally Enforceable through this Title V Permit.

  [40 CFR Part 82, Subpart F]
- 21. If Owner/Operator performs service on motor vehicles when this service involves the ozone-depleting refrigerant in the motor vehicle air conditioner (MVAC), Owner/Operator shall comply with the standards for Servicing of Motor Vehicle Air Conditioners pursuant to all the applicable requirements as specified in 40 CFR Part 82, Subpart B. These requirements are Federally Enforceable through this Title V Permit. [40 CFR Part 82, Subpart B]
- 22. Notwithstanding the testing requirements contained elsewhere in this Title V Permit, any credible evidence may be used to establish violations, including but not limited to; reference test methods, engineering calculations, indirect estimates of emissions, CEMS data, and parametric monitoring data. Data need not be required to be collected in a Title V permit in order to be considered credible.

  [Section 113(a) of the Clean Air Act]

## PART V OPERATIONAL FLEXIBILITY

## A. <u>ALTERNATIVE OPERATING SCENARIO(S):</u>

No additional Operational Flexibility provisions allowed without appropriate permit modifications.

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

## PART VI PERMIT SHIELD

## Non-Applicable Requirements for Mitsubishi Cement Corporation Cushenbury Plant

Citation	Description	Explanation of Why Requirement is Not Applicable or How Requirement is Modified
NSPS	New Source	This requirement is not applicable to the primary and secondary
Subpart OOO	Performance	limestone crushing system (B001009 and associated control
	Standards for	devices), which was constructed prior to the NSPS Subpart OOO
	Nonmetallic	applicability cutoff date of August 31, 1983, and is not subject to
	Mineral Processing	NSPS Subpart OOO.
40CFR63	All Standards in	These requirements do not apply to the MCC facility because
Subpart EEE	Subpart EEE	biosolids and tires are not hazardous waste as specified in 40 CFR
Hazardous	NESHAP for	261, and MCC does not combust any other waste.
Waste	Hazardous Waste	
Combustors	Combustors	
40CFR63	Procedure for daily	This requirement on the kiln (B001025) is modified as follows,
Subpart LLL	visual opacity	due to clarification requested from Mojave Desert Air Quality
63.1350(c)(2)	operations	Management District. Mitsubishi proposes to comply with
	(modification to	(c)(2)(i) and (c)(2)(ii) by performing daily visual opacity
	requirement)	observations of the multi-stack baghouse in compliance with
		NSPS Subpart F, which states: "In the event that visible emissions
		are observed for a number of emission sites from the control
		device with multiple stack, Method 9 observations shall be
		recorded from the emission site with the highest opacity" (40 CFR
		60.63(c)).

## PART VII CONVENTIONS, ABREVIATIONS, DEFINITIONS

#### A. The following referencing conventions are used in this Federal Operating Permit:

40CFR60, Standards of Performance for New Stationary Sources (NSPS)

40CFR60, Appendix F, Quality Assurance Procedures

40CFR61, National Emission Standards for Hazardous Air Pollutants (NESHAPS)

40CFR61, Subpart M, National Emission Standards for Asbestos

40CFR72, Permits Regulation (Acid Rain Program)

40CFR73, Sulfur Dioxide Allowance System

40CFR75, Continuous Emission Monitoring

40CFR75, Subpart D, Missing Data Substitution Procedures

40CFR75, Appendix B, Quality Assurance and Quality Control Procedures

40CFR75, Appendix C, Missing Data Estimating Procedures
40CFR75, Appendix D, Optional SO<sub>2</sub> Emissions Data Protocol

40CFR75, Appendix F, Conversion Procedures

40CFR75, Appendix G, <u>Determination of CO<sub>2</sub> Emissions</u>

#### B. Other conventions:

- 1. Unless otherwise noted, a "day" shall be considered a 24 hour period from midnight to midnight (i.e., calendar day).
- 2. The process unit identifications represent the District permit number designations. These numbers are not sequential. The use of District permit numbers provides continuity between the District and Federal Operating Permit systems.

#### C. <u>Abbreviations used in this permit are as follows:</u>

CFR Code of Federal Regulations APCO Air Pollution Control Officer

bhp brake horse power Btu British thermal units

CCR California Code of Regulations

CEMS continuous emissions monitoring system

CO carbon monoxide CO<sub>2</sub> carbon dioxide

District Mojave Desert Air Quality Management District (formed July 1993)

MDAQMD Mojave Desert Air Quality Management District (formed July 1993)

MD Mojave Desert Air Quality Management District (formed July 1993)

SB San Bernardino County APCD (1975 to formation of MDAQMD)

gr/dscf grains per dry standard cubic foot

gpm gallons per minute gph gallons per hour hp horse power

H&SC California Health and Safety Code

lb pounds

lb / hr pounds per hour

lb / MM Btu pounds per million British thermal units

MM Btu million British thermal units

MM Btu/hr million British thermal units per hour

MW Megawatt electrical power
MW(e) net net Megawatt electrical power

NH<sub>3</sub> ammonia

NMOC non-methane organic compounds

#### MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

 $NO_x$ oxides of nitrogen nitrogen dioxide  $NO_2$ 

 $O_2$ oxygen

рΗ pH (acidity measure of solution)

particulate matter less than 10 microns aerodynamic diameter  $PM_{10}$ 

parts per million by volume ppmv

pounds per square inch gauge pressure psig

QA quality assurance rpm revolutions per minute ŔVP Reid vapor pressure

SCAQMD

South Coast Air Quality Management District standard cubic feet per minute scfm scfh standard cubic feet per hour SIC Standard Industrial Classification SIP State of California Implementation Plan

oxides of sulfur  $SO_x$  $SO_2$ sulfur dioxide tons per year tpy TVP true vapor pressure

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

## APPENDIX A

List of Units by Category and Applicability of Requirements

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

Table A-1:	<b>MCC Source</b>	<b>Category List</b>
------------	-------------------	----------------------

Source Category and Description	Permit Number	Process Group/ Device Number	Description		Co	ntrol Dev	ices	
C.1a	B001019	0201	RAW GRINDING AND BLENDING	C001020	C001021	C001023	C001024	
Raw Mill and Finish Mill Subject to	B001033	0504	FINISH MILL No. 4 (5-FM-4) SYSTEM	C001037	C001044			
NESHAP Subpart LLL	B001034	0501	FINISH MILL No. 1 (5-FM-1) SYSTEM	C000961	C000995	C000998	C000999	
(see Tables B-6 and B-8)	B001035	0503	FINISH MILL No. 3 (5-FM-3) SYSTEM	C000965	C001469			
٥,	B001036	0502	FINISH MILL No. 2 (5-FM-2) SYSTEM	C000998	C001000	C005164		
	B000983	03A01	CLINKER TRANSFER AND INSIDE STORAGE	C001026	C001342			
	B000989	0701	SOUTH CEMENT LOADOUT, TRUCK	C000988	C000990			
	B000991	0610	SOUTH CEMENT LOADOUT, TRUCK		C001808			
	B000993	0601	CEMENT PACKING UNIT No. 1	C001464				
	B001032	0305	CLINKER TRANSFER TO STORAGE	C000999	C001026	C001029	C001342	
	B001857	0203	BLENDING OPERATION FOR KILN FEED		C001024			
	B001858	05A02	FLY ASH SILO TO BIN STORAGE	C000972	C000996	C001001		
	B001864	0703	NORTH CEMENT LOADOUT, TRUCK		C001870			
C.1b	B001865	0705	CEMENT LOADOUT TRANSFER	C000988	C000990	C001870		
Other Affected Sources C Subject to NESHAP	B001866	0603	CEMENT PACKING UNIT No. 2	C001463				
Subpart LLL (see Tables B-7	B001871	0602	CEMENT TRUCK LOADOUT No. 1 STATION	C001465	C001808	C001809		
and B-8)	B001872	0604	CEMENT TRUCK LOADOUT No. 2 STATION	C001466	C001808	C001809		
	B001983	05A04	FLY ASH SILO TRANSFER	C000972	C000996	C001001		
	B001984	0301	ALKALI DUST KILN BYPASS SYSTEM	C001028				
	B001985	0605	CEMENT PACKING UNIT No. 3	C001462				
	B002089	0608	CEMENT UNLOAD EQUIPMENT	C001808	C001809			
	B002109	0606	CEMENT TRUCK LOADOUT No. 3 STATION	C002111				
	B002137	0304	CLINKER TRANSFER TO STORAGE	C000999	C001026	C001340	C002782	C008483
	B002138	0302	CLINKER COOLING EXHAUST DUST RECLAIM SYSTEM TRANSFER	C000984	C001027	C001340		
	B002405	05A01	ROLLER PRESS SYSTEM	C002406				

Table A-1: MCC S	ource Category List
------------------	---------------------

Source Category and Description	Permit Group/ Number Device Number Number		Description	Con			ices	
	T000971	05A03	FLY ASH TRUCK UNLOAD	C000996				
	T000985	0702	SOUTH CEMENT STORAGE SILOS 19, 21	C000988				
	T000987	0704	NORTH CEMENT STORAGE SILOS 20, 22	C000988				
	T001030	03A06	ALKALI DUST TRUCK LOADOUT SYSTEM	C002782				
	T001031	03A02	CLINKER STORAGE BIN	C001029				
C.1b Other Affected Sources	T001869	0609	CEMENT STORAGE	C001808	C001809			
	T002090	0202	RAW MIX BLENDING STORAGE	C001021				
	T002093	0303	CLINKER STORAGE	C001027				
C Subject to NESHAP	T002094	03A03	CLINKER STORAGE	C000999				
Subpart LLL	T002096	03A04	GYPSUM STORAGE	C000999	C001029			
(see Tables B-7 and B-8)	T002110	0607	CEMENT STORAGE AND TRANSFER SILOS	C002111				
	T002228	03A05	CLINKER HOLDING TANK SYSTEM	C002229				
	T003235	0706	TRUCK LOADOUT SILOS	C003236				
	N/A	0707	TRUCK VACUUM CLEANING STATION	C001467				
	N/A	N/A	CONVEYOR TRANSFER POINTS BETWEEN ALL OF ABOVE UNITS STARTING WITH RAW MILL AND FOLLOWING PROCESS DOWNSTREAM					
C.1c Coal Handling &	B001007	801	RAIL COAL UNLOAD & C001005					
Storage	B001039	802	COAL RECLAIM SYSTEM	C001003	C001004	C001006	C001343	
Subject to NSPS	B001868	804	COAL GRINDING MILL NO.4	C001041				
Subpart Y	B001986	805	AUXILIARY COAL TRANSPORT	C001041	C001042			
(see Tables B-1 and B-	B002784	806	COAL GRINDING MILL NO.3	C001042				
3)	T002097	803	SILO STORAGE	C001004				
C.1d Sand Plant Subject to NSPS Subpart OOO (see Tables B-2 and B-	B003948	105	SAND PLANT		C008145 C008150		C008147	C008148
3) C.1e Source not Subject to	B000975	405	GYPSUM UNLOADING TO STORAGE	C000999	C001029	C002785		
NSPS or NESHAP	B001009	?	PRIMARY AND SECONDARY CRUSHING SYSTEM	C001013				

## **Table A-1: MCC Source Category List**

Source Category and Description	Permit Number	Process Group/ Device Number	Description	Control Devices					
	B001010	1A01	CLAY DELIVERY, CRUSHING AND STORAGE SYSTEM	C001333	C001334				
	B001011		CRUSHING, STOCKPILING, AND PRE-BLENDING SYSTEM		C001016 C001339	C001017	C001335	C001336	
	B001012	103	RAW ADDITIVE DELIVERY TO STORAGE	C001015	C001018				
	B001859	401	GYPSUM UNLOADING	C000976	C003209				
	B001979	1A02	CLAY DOME RECLAIM SYSTEM	C001016					
C.1e	B002087	406	UNLOAD GYPSUM OR ADMX	C002101					
Source not Subject to NSPS or NESHAP	B004694		BIO-SOLIDS HANDLING SYSTEM						
	T002091	104	STORAGE - RAW ADDITIVE	C001018					
	T002092		SILO - STORAGE FOR ADDITIVES	C003209					
	T002095	402	SILO - STORAGE FOR ADDITIVES	C003209					
	T002139	402	STORAGE - GYPSUM/CLAY	C000976					
	T004299	106	WHITE SAND SILOS & BAGGING STATION	C004289	C004290				
C.2 Kiln and Clinker Cooler Subject to NESHAP Subpart LLL (see Tables B-4, B-5, and B-8)	B001025	0306	CLINKER PYRO PROCESSING KILN	C000984	C001026	C001027	C001338	C002782	

## **Table A-1: MCC Source Category List**

Source Category and Description	Permit Number	Process Group/ Device Number	Description	Control Devices			
	B003512	901	INTERNAL COMBUSTION ENGINE, PORTABLE				
	B003513	902	INTERNAL COMBUSTION ENGINE, PORTABLE				
C.3 Internal Combustion	E007911		IC ENGINE, EMERGENCY DIESEL GENERATOR				
Engines	E007913		IC ENGINE, EMERGENCY DIESEL GENERATOR				
	E008201		IC ENGINE, EMERGENCY DIESEL GENERATOR				
	E008203		IC ENGINE, EMERGENCY DIESEL GENERATOR				
C.4 Waste Oil Tank	T005181		WASTE OIL TANK				
C.5 Gasoline Dispensing Facility	N007349	908	GASOLINE DISPENSING FACILITY (NON-RETAIL)				

Table A-2. List of Applicable MDAQMD Rules and Federal Requirements										
			Soli	d Materia	als Hand	ling				
Rule (version)	Rule Description	Raw Mill and Finish Mill Subject to NESHAP Subpart LLL	Sources	Coal Handling & Storage Subject to NSPS Subpart Y			Kiln and Clinker Cooler Subject to NESHAP Subpart LLL	Internal Combustion Engines	Waste Oil Tank	Gasoline Dispensing Facility
		C.1a	C.1b	C.1c	C.1.d	C.1e	C.2	C.3	C.4	C.5
SIP approved MDA	IQMD Rules									
Rule 203 (7/25/1977)	Permit to Operate	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 204 (7/25/1977)	Permit Conditions	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 206 (7/25/1977)	Posting	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 207 (7/25/1977)	Altering & Falsifying a Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 209 (7/25/1977)	Transfer & Voiding of Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 217 (7/25/1977)	Testing	Y	Y	Y	Y	Y	Y	Y	N	N
Rule 218 (7/25/1977)	Stack Monitoring	N	N	N	N	N	Y	N	N	N
Rule 221 (12/21/1994)	Federal Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 401 (7/25/1977)	Visible Emission	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 403 (7/25/1977)	Fugitive Dust	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 404 (7/25/1977)	PM Concentration	Y	Y	Y	Y	Y	Y	Y	N	N
Rule 405 (7/25/1977)	PM Mass Emission	Y	Y	Y	Y	Y	Y	N	N	N
Rule 406(a) (2/20/1979)	Specific Gas	N	N	N	N	N	Y	Y	N	N
Rule 407 (7/25/1977)	CO Emission	N	N	N	N	N	Y	N	N	N
Rule 408 (7/25/1977)	Circumvention	Y	Y	Y	Y	Y	Y	Y	Y	Y
Rule 409 (7/25/1977)	Combustion Contaminants	N	N	N	N	N	Y	Y	N	N
Rule 431 (7/25/1977)	Sulfur Content of Fuels	N	N	N	N	N	Y	Y	N	N
Rule 432 (7/25/1977)	Gasoline Specification	N	N	N	N	N	N	N	N	Y
Rule 442 (7/20/1979)	Use of Solvents	Y	Y	Y	Y	Y	Y	Y	Y	Y

Table A-2. List of Applicable MDAQMD Rules and Federal Requirements											
			Soli	d Materia	als Hand	ling					
Rule (version)	Rule Description	Raw Mill and Finish Mill Subject to NESHAP Subpart LLL	Sources	Coal Handling & Storage Subject to NSPS Subpart Y		Sources not Subject to NSPS or NESHAP	Kiln and Clinker Cooler Subject to NESHAP Subpart LLL	Internal Combustion Engines	Waste Oil Tank	Gasoline Dispensing Facility	
		C.1a	C.1b	C.1c	C.1.d	C.1e	C.2	C.3	C.4	C.5	
Rule 461 (5/25/1994)	Gasoline Transfer & Dispensing	N	N	N	N	N	N	N	N	Y	
Rule 462 (5/25/1994)	Organic Liquid Loading	N	N	N	N	N	N	N	N	Y	
Rule 463 (11/02/1992)	Organic Liquid Storage	N	N	N	N	N	N	N	N	Y	
Rule 1104 (9/28/1994)	Degreasing	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Rule 1115 (4/22/1996)	Metal & Products Coating	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Rule 1161 (3/25/2002)	Cement Kilns	N	N	N	N	N	Y	N	N	N	
Non-Federally Enf	orceable SIP-pending M	DAQMD R	Rules			_	_	_			
Rule 219 (10/23/00)	Equipment Not Requiring a Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Rule 403.2 (7/22/96)	Fugitive Dust Control for the Mojave Desert Planning Area	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Rule 1113 (2/24/03)	Architectural Coating	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Prior SIP-approved	l versions of SIP-pending	MDAQM	D Rules	•	•	•	•		•		
Rule 219 (7/25/1977)	Equipment Not Requiring a Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Rule 1113 (2/20/1979)	Architectural Coating	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Other Federally enj	forceable Requirements										
Rule 900	NSPS, Part 60. Subpart A, Y, & OOO	N	N	Y	Y	N	N	N	N	N	
Rule 1000	NESHAP, Part 61, M (asbestos)	N	N	N	N	N	N	N	N	N	
Regulation XII	Title V Permit	Y	Y	Y	Y	Y	Y	Y	Y	Y	
Regulation XV	NESHAP, Part 63 Subpart A & LLL	Y	Y	N	N	N	Y	N	N	N	
40 CFR 64	Compliance Assurance Monitoring	N	N	N	N	N	N	N	N	N	
40 CFR 82	Ozone Depleting Chemicals (refrigerants)	N	N	N	N	N	N	N	N	N	

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

## **APPENDIX B**

NSPS Subparts A, Y, and OOO and NESHAP Subparts A and LLL Requirements

# MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant Permit Number: 11800001

## Table B-1: NSPS Subpart A and Subpart Y Requirements for Coal Handling Units

- §60.252(c) Limit opacity to 20% using EPA Method 9 for opacity
- §60.7(a)(4) Notify the Administrator of planned changes to the operation or equipment.
- §60.7(b) Keep records of the occurrence and duration of any startup, shutdown, or malfunction in operation.
- §60.11(c) The opacity standards set forth in this part shall apply at all times except during periods of startup, shutdown, and malfunction.
- §60.11(d) At all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions.

# MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

#### Table B-2: NSPS Subpart A and Subpart OOO Requirements for Sand Plant

§60.672(a)(1) and §60.672(g) limit stack particulate matter (PM) emissions to 0.022 gr/dscf for any transfer point for belt conveyors or any other affected facility, including multiple storage bins with combined stack emissions (not including baghouses that control emissions only from an individual enclosed storage bin)

§60.672(a)(2) and §60.672(g) limit stack emission opacity to 7% for any transfer point for belt conveyors or any other affected facility, including multiple storage bins with combined stack emissions

§60.672(b) limit fugitive emission opacity to 10% for any transfer point on belt conveyors or any other affected facility

§60.672(c) limit fugitive emission opacity to 15% from any crusher at which a capture system is not used.

§60.672(d) truck dumping is exempt from above limits

§60.672(f) limit stack emission opacity to 7% for any baghouse that controls emissions from only an individual enclosed storage bin

§60.7(a)(4) Notify the Administrator of planned changes to the operation or equipment.

§60.7(b) Keep records of the occurrence and duration of any startup, shutdown, or malfunction in operation §60.11(c) The opacity standards set forth in this part shall apply at all times except during periods of startup, shutdown, and malfunction.

§60.11(d) At all times, including periods of startup, shutdown and malfunction, owners and operators shall, to the extent practicable, maintain and operate any affected facility including associated air pollution control equipment in a manner consistent with good air pollution control practice for minimizing emissions.

§60.8 and §60.675 perform initial compliance testing within 60 days after achieving the maximum production rate at which the affected facility will be operated, but not later than 180 days after initial startup and at such other times as may be required by the Administrator under Section 114 of the Clean Air Act. Conduct test under such conditions as the Administrator shall specify to the plant operator based on representative performance of the affected facility. Use EPA Method 5 or Method 17 to determine compliance with the PM standard and use EPA Method 9 to determine compliance with opacity standard.

- The sample volume shall be at least 1.70 dscm (60 dscf). For Method 5, if the gas stream being sampled is at ambient temperature, the sampling probe and filter may be operated without heaters. If the gas stream is above ambient temperature, the sampling probe and filter may be operated at a temperature high enough, but no higher than 121°C (250°F), to prevent water condensation on the filter.
- For transfer points on belt conveyors and any other affected facility, including multiple storage bins with combined stack emissions, the minimum total time of observations shall be 3 hours (30 6-minute averages). The duration may be reduced from 3 hours to 1 hour if there are no individual readings greater than the opacity limit and there are no more than 3 readings greater than the opacity limit for the 1-hour period.
- For baghouses that control emissions only form an individual enclosed storage bin, the duration of the Method 9 observations shall be 1 hour (ten 6-minute averages).

MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

### Table B-2: NSPS Subpart A and Subpart OOO Requirements for Sand Plant

- The minimum distance between the observer and the emission source shall be 4.57 meters (15 feet). The observer shall, when possible, select a position that minimizes interference from other fugitive emission sources (e.g., road dust). The required observer position relative to the sun (Method 9, Section 2.1) must be followed. For affected facilities using wet dust suppression for particulate matter control, the spray sometimes generates a visible mist. The water mist must not be confused with particulate matter emissions and is not to be considered a visible emission. When a water mist of this nature is present, the observation of emissions is to be made at a point in the plume where the mist is no longer visible.
- A 30-day notice is required prior to the initial performance test. If, after 30 days notice for an initially scheduled performance test, there is a delay in conducting any rescheduled performance test required in this section, the owner or operator of an affected facility shall submit a notice to the Administrator at least 7 days prior to any rescheduled performance test.

§60.676(a) submit required information in case of equipment replacement.

§60.676 (f) Submit a written report of all performance tests conducted to demonstrate compliance with the PM and opacity standards.

§60.676 (h) The requirement for notification of the anticipated date of initial startup is waived.

§60.676 (i) Notify the Administrator of the actual date of initial startup.

Table B-3: NSPS Subpart A, Y, and OOO Applicability

Yes
Yes Yes Yes Yes Yes Yes No No No Yes No Yes No Yes No
Yes Yes Yes Yes Yes No No No Yes No Yes No Yes No
Yes Yes Yes Yes No No No Yes No Yes No Yes No
Yes Yes No No No Yes No Yes No Yes No Yes No
Yes No No Yes No Yes No Yes No Yes No
Yes No No Yes No Yes No Yes No Yes No
No No Yes No Yes No Yes No No
Yes No Yes No Yes No
No Yes No Yes
Yes No Yes No
No Yes No
Yes No
Yes No
No
No
No
Yes
o for Subpart Y for Subpart OOO
Yes
Yes
XV.
Yes
Yes
Yes
Yes
No sage of modification
case of modification
ease of reconstruction

Table B-3: NSPS Subpart A, Y, and OOO Applicability

Section	Description	MCC Applicability		
§60.19	General notification and reporting requirements	Yes		
SPS Subpart Y	andards of Performance for Coal Preparation Plants (60.25060.254)			
§60.250	Applicability and designation of affected facility	Yes		
§60.251	Definitions	Yes		
8.60.252	§60.252(a) and (b) Standards for PM	No		
§60.252	§60.252(c) Standards for opacity	Yes		
§60.253	Monitoring of operations	No		
	§60.254(a) General testing requirement	Yes		
§60.254	§60.254(b)(1) Test methods and procedures for PM	No		
-	§60.254(b)(2) Test methods and procedures for opacity	Yes		
ICDC Cubmant	STANDARDS OF PERFORMANCE FOR NONMETALLIC	MINERAL		
NSPS Subpart DOO	PROCESSING PLANTS (60.670 – 60.676)			
§60.670	Applicability and designation of affected facility	Yes		
§60.671	Definitions	Yes		
§60.672	§60.672(a) standard for PM and Opacity	Yes		
	§60.672(b) opacity standard for transfer points	Yes		
	§60.672(c) opacity standard for crusher	Yes		
	§60.672(d) truck dumping is exempted from PM and Opacity standards	Yes		
	§60.672(e) opacity standard for enclosed building	No		
	§60.672(f) opacity standard for baghouse vents	Yes		
	§60.672(h) visible emission standard for wet screening	No		
§60.674	Pressure and flow rate monitoring requirements for wet scrubber	No		
§60.675	Test method and procedures for PM and opacity	Yes		
§60.676	§60.676(a) equipment replacement report	Yes		
	§60.676(c) performance test and daily record keeping for wet scrubber	No		
	§60.676(d) and (e) semi-annual report for wet scrubber	No		
	§60.676 (f) report of all performance tests	Yes		
	§60.676 (g) change in wet screening operations	No		
	§60.676 (h) waiver of notification of anticipated startup date	Yes		
	§60.676 (i) notification of actual startup date	Yes		
	§60.676 (j) delegation of enforcement authority to a State	Yes		

# MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

## Table B-4: NESHAP Subpart LLL Requirements for Kiln #B001025-1

- §63.1343(b)(1) Limit PM emissions to 0.30 lb/ton dry feed.
- §63.1343(b)(2) Limit opacity to 20%.
- 63.1343(b)(3)(i) Limit D/F emissions to  $8.7x10^{-11}$  grains (TEQ) per dscf of exhaust gases @ 7% O<sub>2</sub>, or  $1.7x10^{-10}$  grains (TEQ) per dscf of exhaust gases @ 7% O<sub>2</sub> for temperatures below 400 °F.
- §63.1344(a) & (b) Limit temperature at kiln baghouse inlet to values measured during D/F performance test (with raw mill on and off, respectively).
- §63.1349(b)(1) Conduct an initial performance test for PM and opacity using EPA Method 5 for PM and Method 9 for opacity. Test at the highest load or capacity reasonably expected to occur. Minimum 3 separate runs. Minimum sample volume 30 dscf. Back half is not included. Report results in lb/ton feed. Maximum 6-minute average opacity during each of 3 PM tests.
- §63.1349(b)(3) Conduct an initial performance test for D/F using EPA Method 23. Minimum 3 separate runs. Minimum sample volume 90 dscf PM D inlet temperature must be monitored. Test with raw mill on and raw mill off, separately.
- §63.1349(c) Repeat performance test for PM every 5 years.
- §63.1349(d) Repeat performance test for D/F every 30 months.
- §63.1349(e) Repeat performance test for PM, opacity, and D/F within 360 hours of initiating any significant change in the feed or fuel from that used in the previous performance test
- §63.6(e)(3) Develop startup, shutdown, and malfunction (SSM) plan.
- §63.1350(a) Prepare an operations and maintenance (O&M) plan.
- §63.1350(c)(2) Perform daily opacity monitoring using EPA Method 9 for at least 30 minutes each day. Record the average opacity for each 6-minute period. To be in compliance, no 6-minute period can exceed 10%. The highest emission site will be identified based on a 6-minute Method 9 test covering the entire exhaust from the multi-stack baghouse, and a 30-minute Method 9 will be performed at that site.
- §63.1350(f)(1) through (f)(5) Install continuous temperature monitor and recording device for baghouse inlet gas (record on three-hour average basis distinguishing between periods when the raw mill is online and offline).
- §63.1350(f)(6) Calibrate thermocouples and/or temperature sensors every 3 months.
- §63.1350(i) Perform annual inspection of the components of the combustion system.

## MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

## Table B-4: NESHAP Subpart LLL Requirements for Kiln #B001025-1

- §63.8(c) Follow requirements for CMS installation and identify out-of-control periods for temperature monitor.
- §63.8(d) Develop a CMS QC program for temperature monitor.
- §63.8(e) Conduct a CMS performance evaluation for the temperature monitor.
- §63.1353(b)(2) & §63.9(e) Notify administrator of performance test and opacity observation at least 60 calendar days before scheduled test date.
- §63.1353(b)(5) Notification of compliance status within 30 or 60 days after performance test completed.
- §63.1354(b)(1)&(2), & §63.10(d)(2)&(3) Submit results of performance test and opacity observations within 60 days after completion of test.
- §63.1354(b)(4) & §63.10(d)(5)(i) Submit semiannual report of all malfunctions, SSM actions consistent with SSM plan, and SSM actions not consistent with SSM plan but not resulting in excess emissions, within 30 days following the end of the semiannual period.
- §63.1354(b)(5) & §63.10(d)(5)(ii) Notify EPA and MDAQMD within 2 working days of actions not consistent with SSM plan, followed by certified letter within 7 days.
- §63.1354(b)(9) & §63.10(c) Submit semiannual summary report of gas temperature monitoring and recording device.

## Table B-4: NESHAP Subpart LLL Requirements for Kiln #B001025-1

§63.1355(a) & (b), & §63.10(b) & (c) Keep records for 5 years from the date of occurrence for:

- Applicability determination
- Notifications of performance tests
- Results of performance tests
- SSM records, including actions not consistent with SSM plans
- O&M records, including discrepancies
- VE/opacity inspections
- Temperature monitoring data
- Thermocouple calibrations
- Temperature CMS records
- Semiannual reports and other reports

## MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

## Table B-5: NESHAP Subpart LLL Requirements for Clinker Cooler #B001025-2

- §63.1345(a)(1) Limit PM emissions to 0.10 lb/ton dry feed.
- §63.1345(a)(2) Limit opacity to 10%.
- §63.1349(b)(1) Conduct an initial performance test for PM and opacity using EPA Method 5 for PM and Method 9 for opacity. Test at the highest load or capacity reasonably expected to occur. Minimum 3 separate runs. Minimum sample volume 30 dscf. Back half is not included. Report results in lb/ton feed. Maximum 6-minute average opacity during each of 3 PM tests.
- §63.1349(c) Repeat performance test for PM every 5 years.
- §63.6(e)(3) Develop startup, shutdown, and malfunction (SSM) plan.
- §63.1350(a) Prepare a written operations and maintenance (O&M) plan.
- §63.1350(d)(2) Perform daily opacity monitoring using EPA Method 9 for at least 30 minutes each day. Record the average opacity for each 6-minute period. To be in compliance, no 6-minute period can exceed 10%.
- §63.1353(b)(2) & §63.9(e) Notify administrator of performance test at least 60 calendar days before scheduled test date.
- §63.1353(b)(5) Notification of compliance status within 30 or 60 days after performance test completed.
- §63.1354(b)(1)&(2), & §63.10(d)(2)&(3) Submit results of performance test and opacity observations within 60 days after completion of test.
- §63.1354(b)(4) & §63.10(d)(5)(i) Submit semiannual report of all malfunctions, SSM actions consistent with SSM plan, and SSM actions not consistent with SSM plan but not resulting in excess emissions, within 30 days following the end of the semiannual period.
- §63.1354(b)(5) & §63.10(d)(5)(ii) Notify within 2 working days actions not consistent with SSM plan, followed by certified letter within 7 days.
- §63.1355(a) & (b), & §63.10(b) Keep records for 5 years from the date of occurrence for:
  - Applicability determination
  - Notifications of performance tests
  - Results of performance tests
  - SSM records, including actions not consistent with SSM plans
  - O&M records, including discrepancies
  - VE/opacity inspections
  - Reports

## Table B-6: NESHAP Subpart LLL Requirements for Raw Mills and Finish Mills

- §63.1347 Limit opacity to 10%.
- §63.1349(b)(2) Conduct an initial performance test for opacity using EPA Method 9. The duration of the test shall be 3 hours but may be reduced to 1 hour if certain conditions are met.
- §63.1349(c) Repeat performance test for opacity every 5 years.
- §63.6(e)(3) Develop startup, shutdown, and malfunction (SSM) plan.
- §63.1350(a) Prepare a written operations and maintenance (O&M) plan.
- §63.1350(e) Perform daily opacity monitoring using EPA Method 22 for six minutes.
- §63.1350(e)(1) & (e)(2) If visible emissions are observed during opacity monitoring, perform corrective actions within 1 hour according to O&M plans, followed by VE inspection using EPA Method 9 within 24 hours.
- §63.1353(b)(3) & §63.9(f) Notify administrator of opacity test at least 30 calendar days before scheduled test date.
- §63.1353(b)(5) Notification of compliance status within 30 or 60 days after performance test completed.
- §63.1354(b)(2) & §63.10(d)(3) Submit results of opacity observations before 30 days following the completion of the VE/opacity observation.
- §63.1354(b)(1)&(2), & §63.10(d)(2)&(3) Submit results of performance test and opacity observations within 60 days after completion of test.
- §63.1354(b)(4) & §63.10(d)(5)(i) Submit semiannual report of all malfunctions, SSM actions consistent with SSM plan, and SSM actions not consistent with SSM plan but not resulting in excess emissions, within 30 days following the end of the semiannual period.
- §63.1354(b)(5) & §63.10(d)(5)(ii) Notify EPA and MDAQMD within 2 working days of actions not consistent with SSM plan, followed by certified letter within 7 days.
- §63.1355(a) & (b), & §63.10(b) Keep records for 5 years from the date of occurrence for:
  - Applicability determination
  - Notifications of performance tests
  - Results of performance tests
  - SSM records, including actions not consistent with SSM plans
  - O&M records, including discrepancies
  - VE/opacity inspections
  - Reports

# MDAQMD Federal Operating Permit MITSUBISHI CEMENT CORPORATION – Cushenbury Plant

Permit Number: 11800001

#### Table B-7: NESHAP Subpart LLL Requirements for Other Affected Sources

§63.1348 Limit opacity to 10%.

§63.1349(b)(2) Conduct an initial performance test for opacity using EPA Method 9. The duration of the test shall be 3 hours but may be reduced to 1 hour if certain conditions are met.

§63.1349(c) Repeat performance test for opacity every 5 years.

§63.6(e)(3) Develop startup, shutdown, and malfunction (SSM) plan.

§63.1350(a) Prepare a written operations and maintenance (O&M) plan.

§63.1350(a)(4) Perform 1-minute opacity monitoring using EPA Method 22 monthly, semi-annually, or annually. If no visible emissions are observed in six consecutive monthly tests for any affected source, the owner or operator may decrease the frequency of testing from monthly to semi-annually for that affected source. If visible emissions are observed during any semi-annual test, the owner or operator must resume testing of that affected source on a monthly basis and maintain that schedule until no visible emissions are observed in six consecutive monthly tests. If no visible emissions are observed during the semi-annual test for any affected source, the owner or operator may decrease the frequency of testing from semi-annually to annually for that affected source. If visible emissions are observed during any annual test, the owner or operator must resume testing of that affected source on a monthly basis and maintain that schedule until no visible emissions are observed in six consecutive monthly tests.

§63.1353(b)(1) Initial notification of Subpart LLL applicability.

§63.1353(b)(3) & §63.9(f) Notify administrator of opacity test at least 30 calendar days before scheduled test date.

§63.1353(b)(5) Notification of compliance status within 30 or 60 days after performance test completed.

§63.1354(b)(2) & §63.10(d)(3) Submit results of opacity observations before 30 days following the completion of the VE/opacity observation.

§63.1354(b)(4) & §63.10(d)(5)(i) Submit semiannual report of all malfunctions, SSM actions consistent with SSM plan, and SSM actions not consistent with SSM plan but not resulting in excess emissions, within 30 days following the end of the semiannual period

§63.1354(b)(5) & §63.10(d)(5)(ii) Notify EPA and MDAQMD within 2 working days of actions not consistent with SSM plan, followed by certified letter within 7 days.

§63.1355(a) & (b), & §63.10(b) Keep records for 5 years from the date of occurrence for:

- Applicability determination
- Notifications of performance tests
- Results of performance tests
- SSM records, including actions not consistent with SSM plans
- O&M records, including discrepancies
- VE/opacity inspections
- Reports

Table B-8: NESHAP Subpart A and Subpart LLL Applicability

Section #	Section Title	Applicability (yes/no)	Exceptions?
§63.1	Applicability	Yes, except	63.1(b)(1) See 63.1340
§63.2	Definitions	Yes	
§63.3	Units and Abbreviations	Yes	
§63.4	Prohibited Activities and Circumvention	Yes	
§63.5	Construction and Reconstruction	Yes	
§63.6	Compliance with Standards & Maintenance Requirements	Yes, except	63.6(h)(5) See LLL
§63.7	Performance Testing Requirements	Yes	
§63.8	Monitoring Requirements	Yes, except 63.8(c)	Data reduction per LLL
§63.9	Notification	Yes, except	63.9(f), not required per 63.1350 (e) & (j)
§63.10	Recordkeeping and Reporting	Yes	
§63.11	Control Device Requirements	No	All sections do not apply
§63.12	State Authority and Delegations	Yes	
§63.13	Addresses of State Agencies and EPA Regional Offices	Yes	
§63.14	Incorporation by Reference	Yes	
§63.15	Availability of Information and Confidentiality	Yes	

Section #	Section Title	Applicability (yes/no)	Exceptions?
§63.1340	Applicability and Designation of Affected Sources	Yes	
§63.1341	Definitions	Yes	
§63.1342	Standards: General	Yes	
§63.1343	Standards for Kilns and In-line Kiln/Raw Mills	Yes, except	63.1343(c), (d) & (e)
§63.1344	Operating Limits for Kilns and In-line Kiln/Raw Mills	Yes, except	63.1344(c), (d) & (e)
§63.1345	Standards for Clinker Coolers	Yes	
§63.1346	Standards for New and Reconstructed Raw Material Dryers	No	

Table B-8: NESHAP Subpart A and Subpart LLL Applicability

Section #	Section Title	Applicability (yes/no)	Exceptions?
§63.1347	Standards for Raw and Finish Mills	Yes	
§63.1348	Standards for Affected Sources Other than Kilns; In-line Kiln/Raw Mills; Clinker Coolers; New and Reconstructed Raw Material Dryers; and Raw and Finish Mills	Yes	
§63.1349	Performance Testing Requirements	Yes, except	63.1349(b)(3)(v) and (vi), (b)(4)
§63.1350	Monitoring Requirements	Yes, except	63.1350(c)(1), (d)(1), (g), (h) & (K)
§63.1351	Compliance Dates	Yes	
§63.1352	Additional Test Methods	Yes	
§63.1353	Notification Requirements	Yes, except	(b)(4)
§63.1354	Reporting Requirements	Yes, except	(b)(7)
§63.1355	Recordkeeping Requirements	Yes	
§63.1356	Exemption from new Source Performance Standards	Yes	
§63.1357	Temporary, Conditioned Exemption from Particulate Matter and Opacity Standards	Yes	
§63.1358	Delegation of Authority	Yes	